

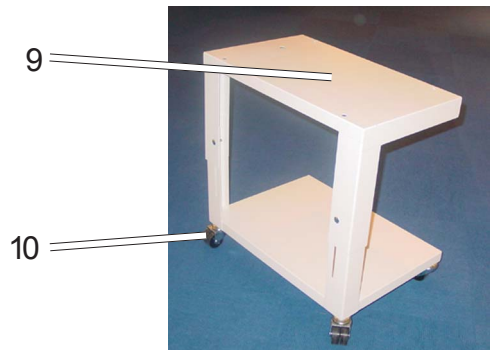
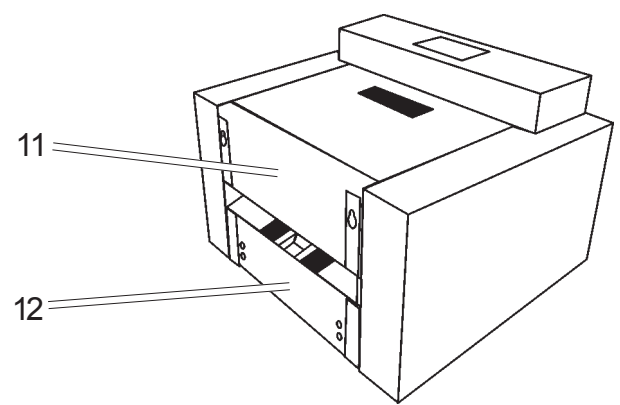
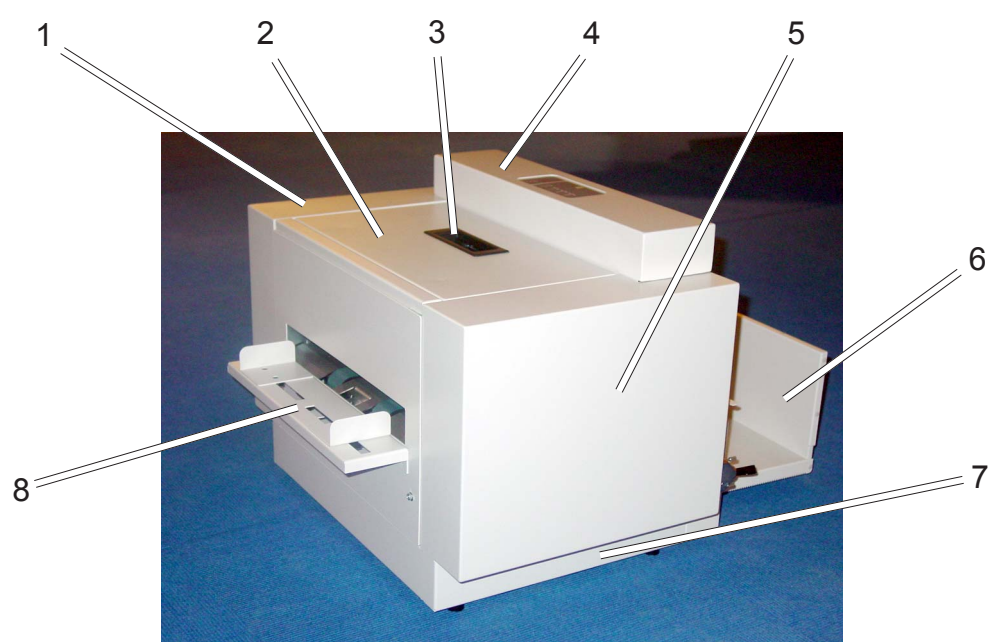
Square Fold 104

The background of the page is a collage of various colored squares and rectangles, some with abstract line patterns. A central horizontal band features a dark, textured background with a white line pattern. The text 'Parts Manual' is centered in this band in a white, sans-serif font.

Parts Manual

Part No. 17326

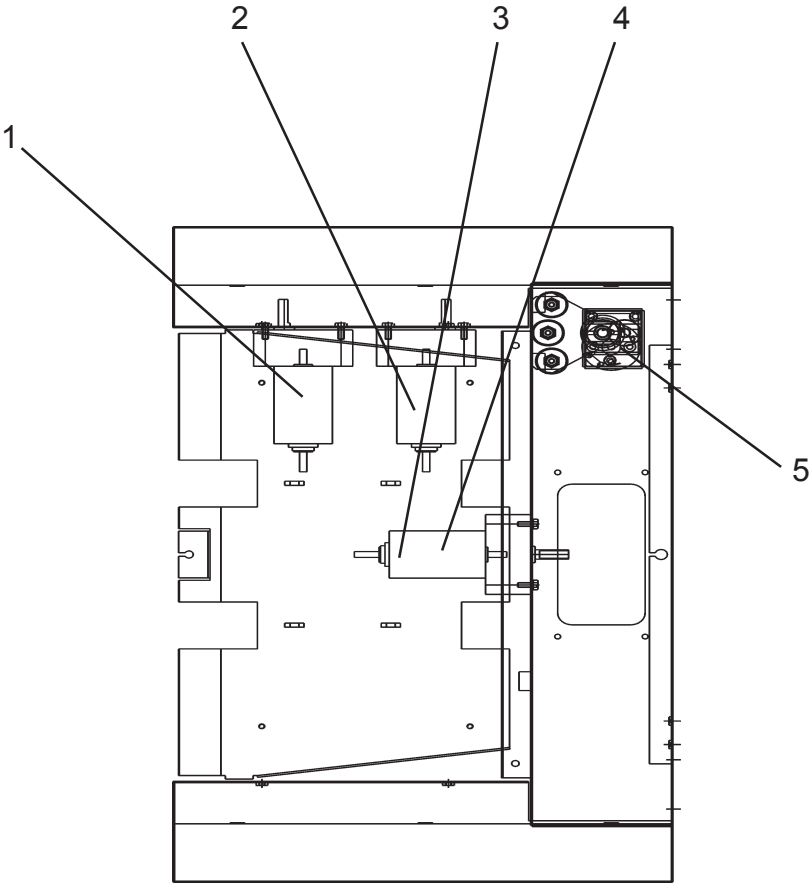
TITLE	PAGE	REV.
Model 104 PARTS:		
Covers	4	December 2002
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Sensors	8	December 2002
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Transport belts	12	January 2004
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Outfeed and stacker	24	December 2002



Covers

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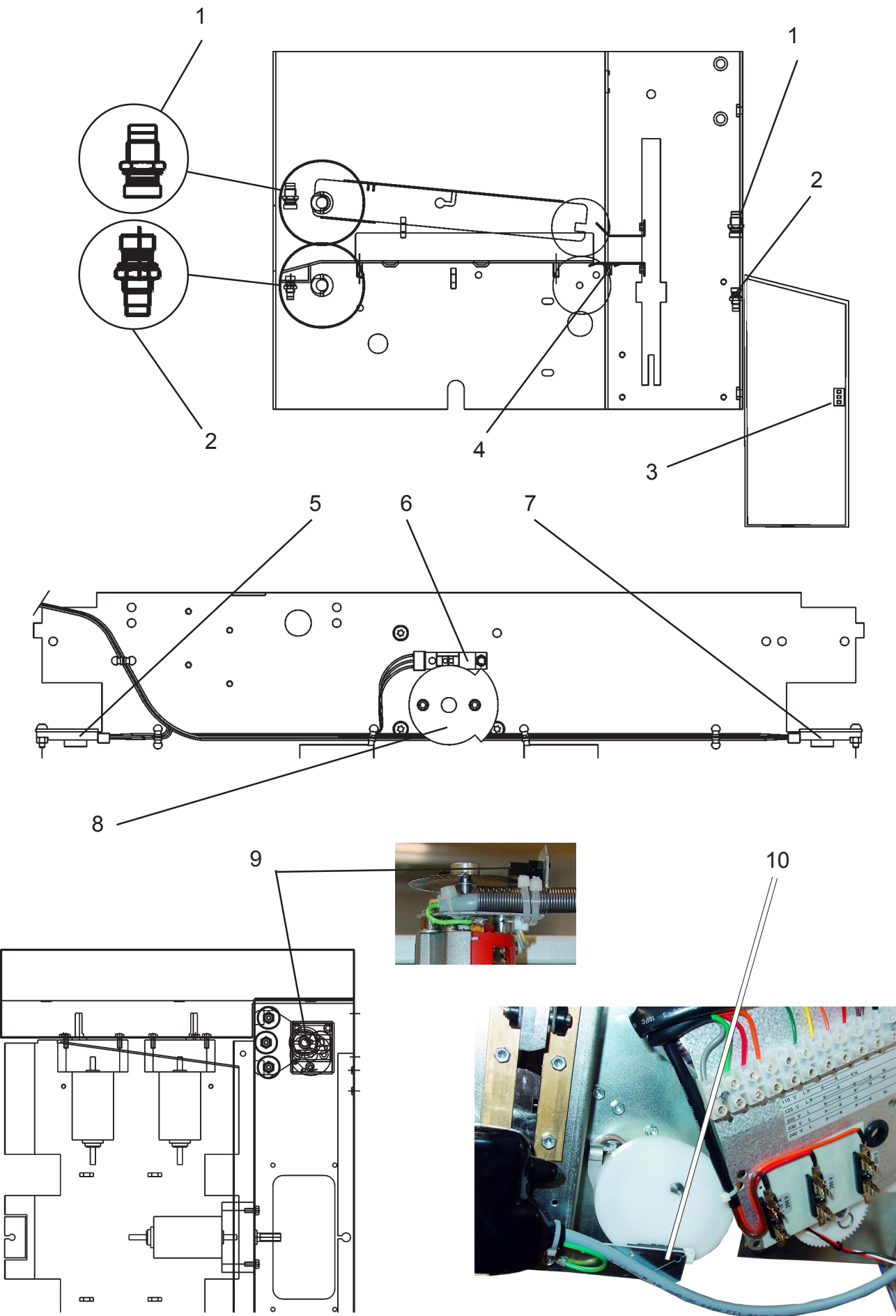
Item	Part no	Qty	Description	Notes
1	17220	1	Front Cover	
2	17221	1	Top Cover	
	17182	2	Hinge	
3	51059	1	Handle	
4	17233	1	Panel Cover	
5	17219	1	Rear Cover	
6	170118	1	Stacker Tray	
7	170122	1	Stand Offline	Only offline model
8	170123	1	Hand Infeed Tray	Optional
9	170004	1	Stand On-line	Optional
10	88465	4	Castors	
11	17218	1	Infeed Cover	
12	17217	1	Bottom Cover	
13	17262	1	Upper Outfeed Cover	
14	17299	1	Lower Outfeed Cover	



Motors

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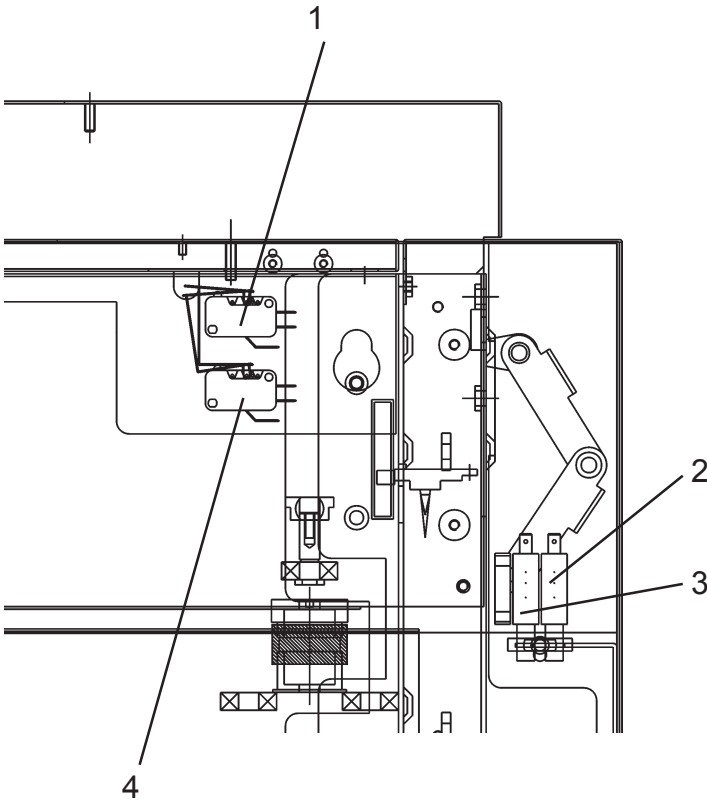
Item	Part no	Qty	Description	Note
1	171023	1	Transport Belt Motor M1	Before L104C00001
	171031	1	Transport Belt Motor M1	After L104C00001
2	171023	1	Stop Gate Motor M2	Before L104C00001
	171031	1	Stop Gate Motor M2	After L104C00001
3	171024	1	Clamp Motor M3	Before L104C00001
	171032	1	Cimap Motor M3	After L104C00001
4	171026	1	Brush kit	2 Brushes
5	171018	1	Roll Motor M4	Before L104C00001
	171033	1	Roll Motor M4	After L104C00001



Sensors

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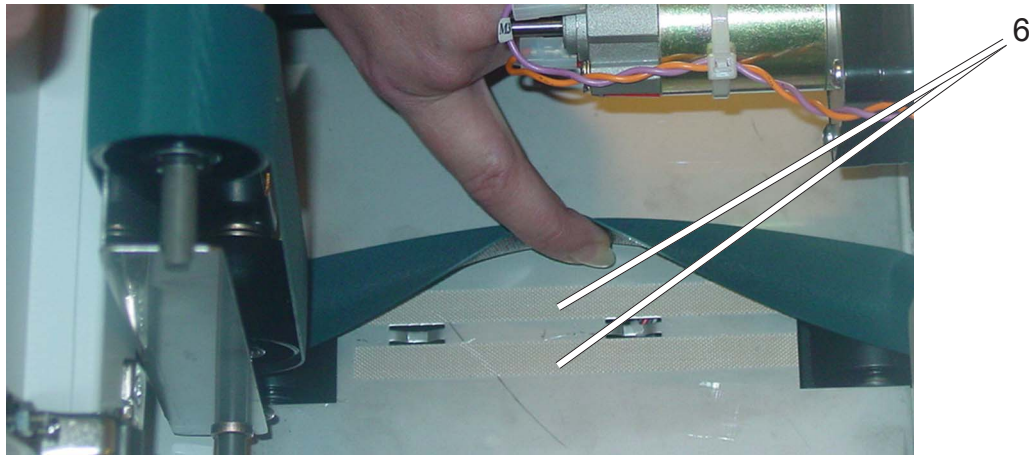
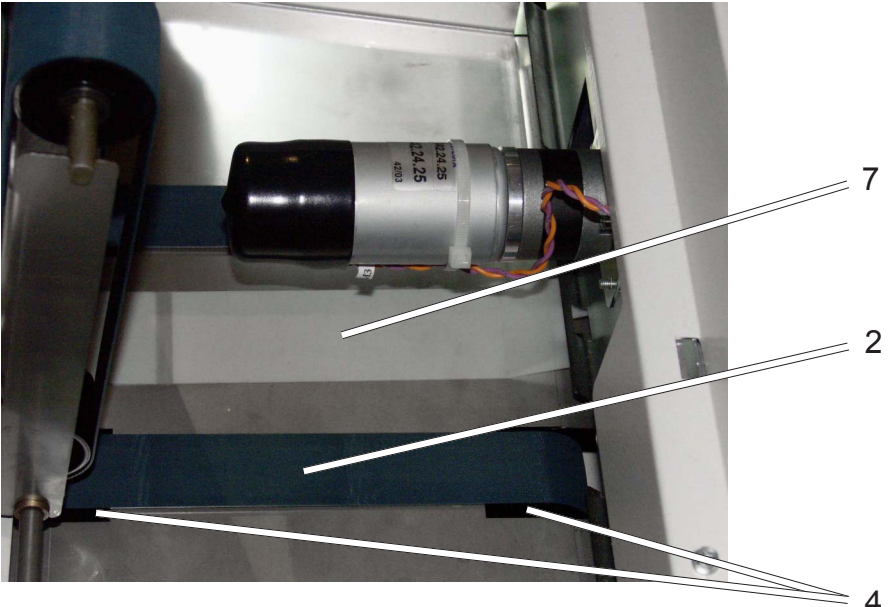
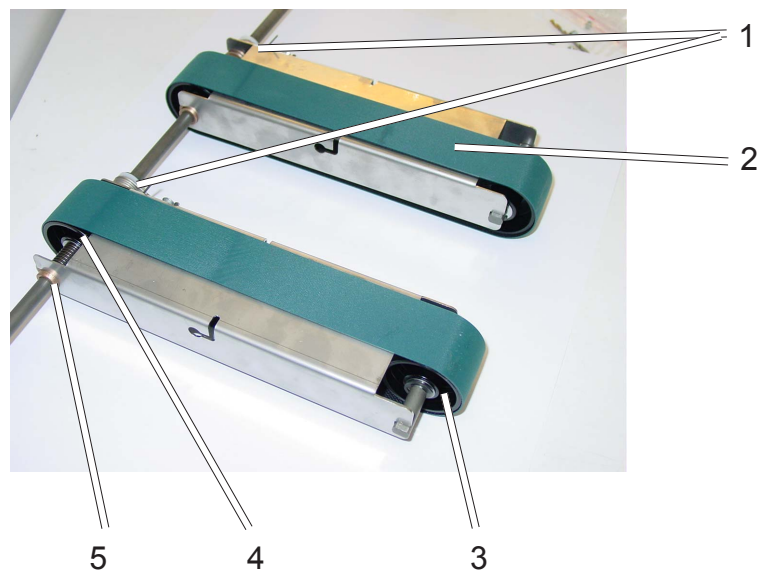
Item	Part no	Qty	Description	Note
1	881008	2	LED assy	Q5, Q7
2	881009	2	Phototransistor assy	Q5, Q7
	171007	1	Sensor kit incl.	Item 1 and 2 Q5 & Q7
3	75512	1	Stacker Sensor	Q9
4	96133	1	Clamp Sensor	Q6
5	96133	1	Motor M4 Front Sensor	Q2
6	96133	1	Motor M3 Home Position Sensor	Q4
7	96133	1	Motor M4 front Sensor	Q3
8	17222	1	Encoder Disc	
9	45188	1	Rail Motor Sensor	Q8
10	96133	1	Stop Gate Limit Sensor	Q1



Interlock switches

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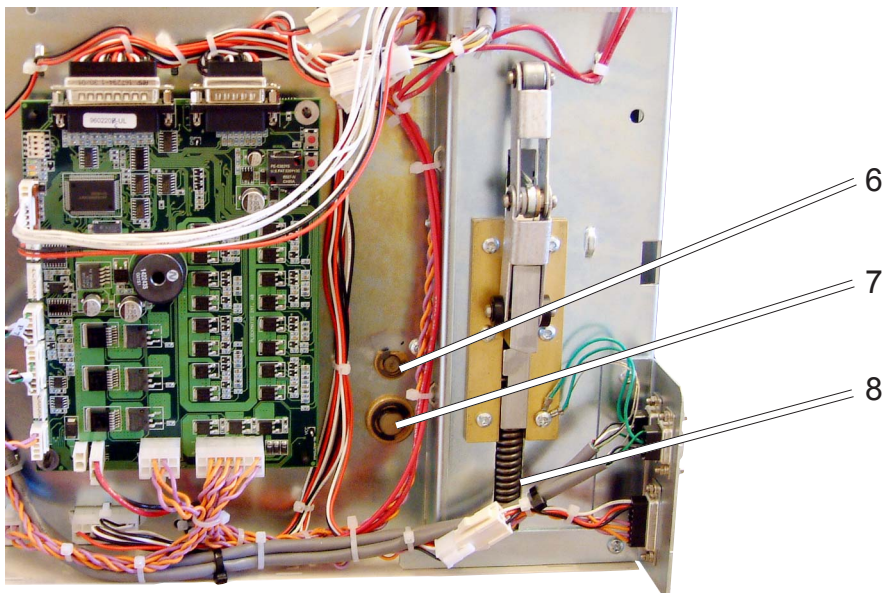
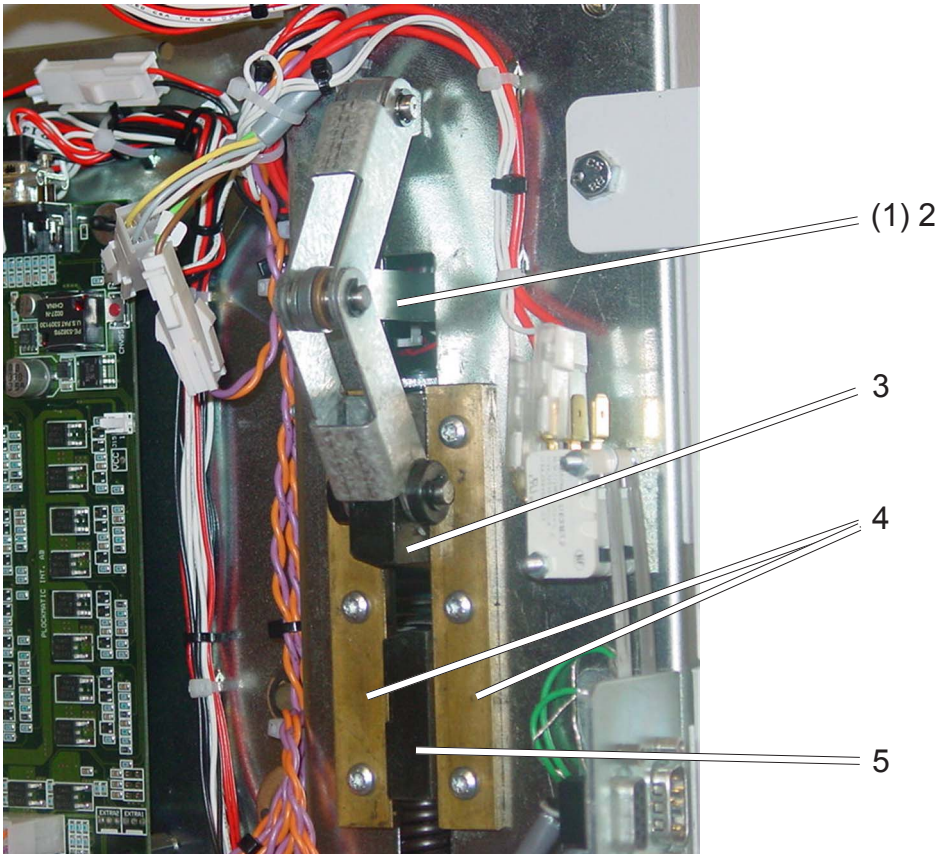
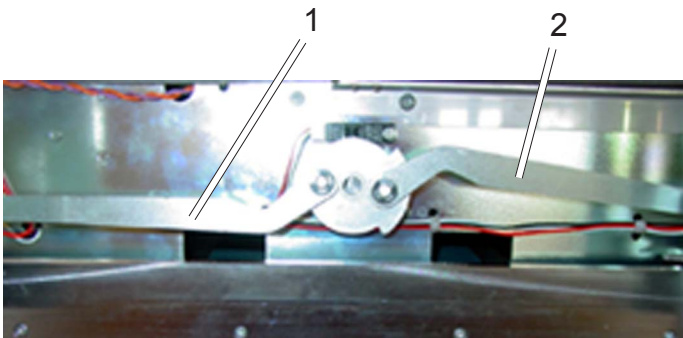
Item	Part no	Qty	Description
1	171014	1	Interlock switch assy
2	171014	1	Interlock switch assy
3	171015	1	Interlock switch assy
4	171016	1	Interlock switch assy



Transport belts

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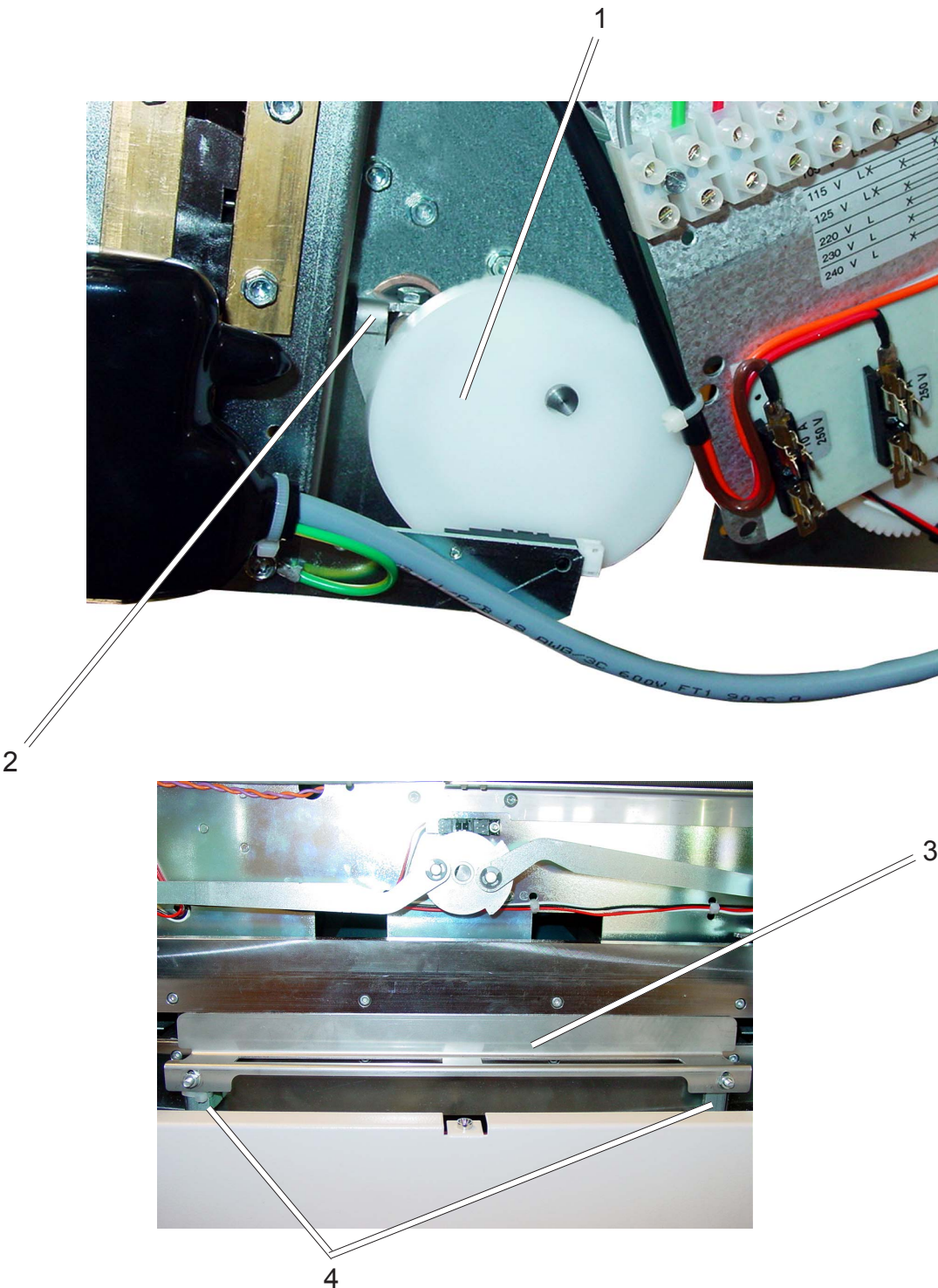
Item	Part no	Qty	Description	Note
1	17177	2	Spring	
2	17232	2	Belt Kit	One pair of belt
3	171006	2	Pulley assy	Incl. one one-way bearing
4	171005	2	Pulley assy	Incl pulley and 2 bearing
5	14448	4	R-clip	
	90210	2	Spring	
6	171019	4	Tephlon Tape assy	One pair of straps
7	171049	1	Trim Strip Deflector	



Link arm assy front and rear

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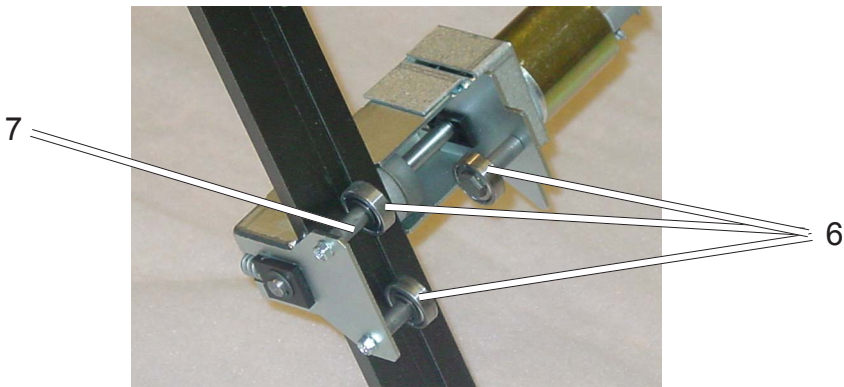
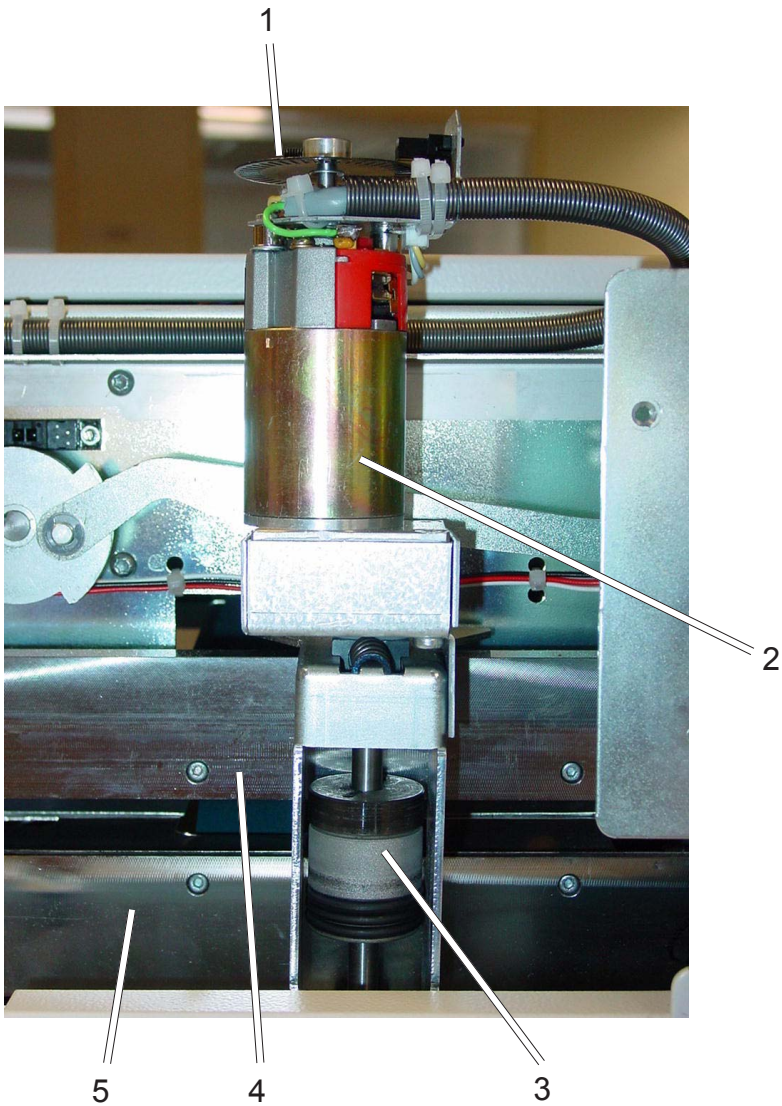
Item	Part no	Qty	Description
(1)	171004	1	Link Arm assy. front
2	171003	1	Link Arm assy. rear
3	171009	1	Upper Clamp assy
4	17052	4	Bronze guides
5	171013	1	Lower Clamp assy
6	88993	1	Bushing
7	89599	2	Bushing
8	17178	2	Spring



Stop gate cam

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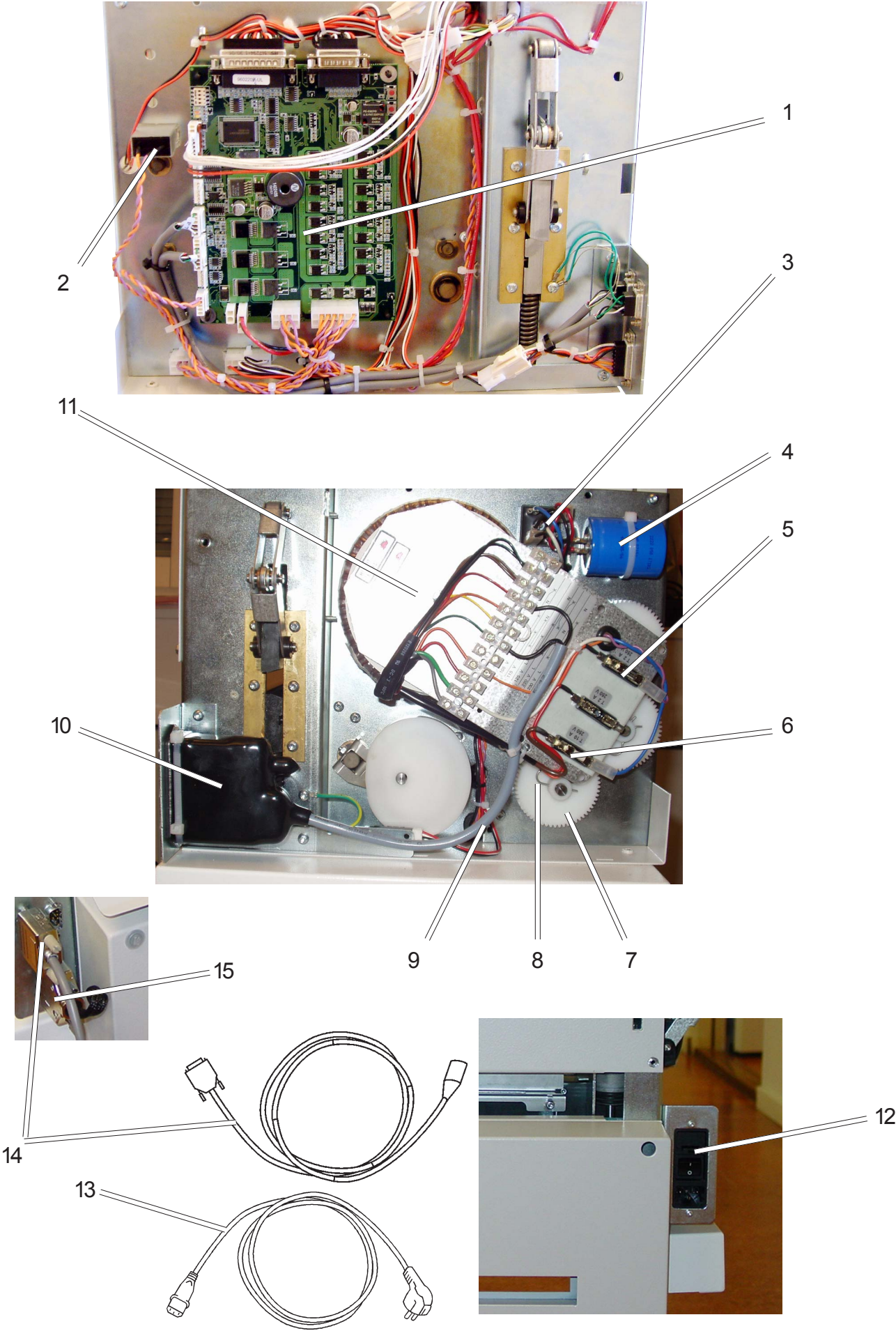
Item	Part no	Qty	Description	Note
1	171022	1	Cam assy	Incl. Cam, Bearing, Cam follower
2	17148	1	Cam follower	
3	170106	1	Stop gate Assy	Incl. 171002
4	171002	1	Damper assy	2 pcs.



Roll motor

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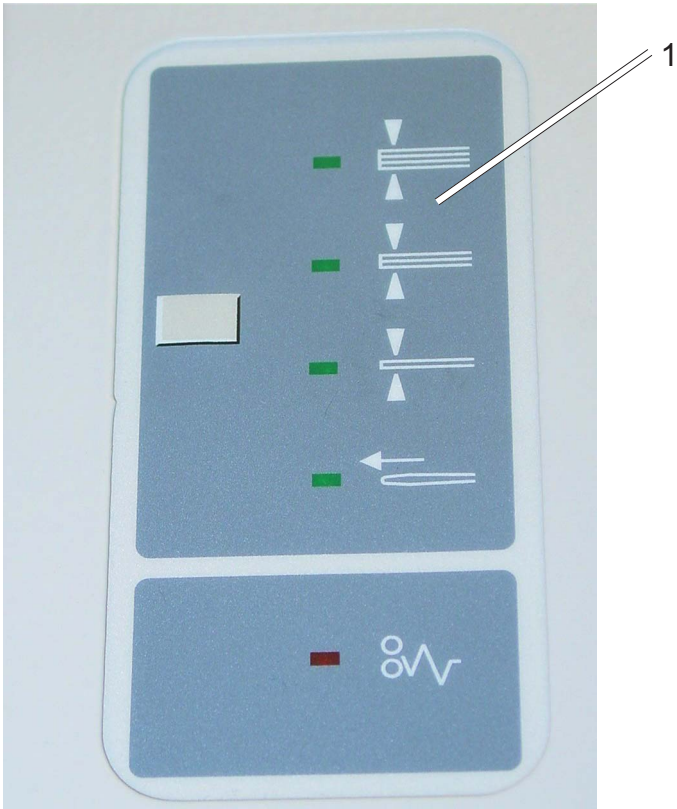
Item	Part no	Qty	Description	Note
1	171017	1	Tacho disc	
2	171018	1	Roll Motor M4 Assy	Incl. Cables
3	171010	1	Pressure Roll Assy	Incl. O-rings
4	171009	1	Upper Clamp Assy	
5	171013	1	Lower Clamp Assy	
6	30559	3	Bearing	
7	17259	3	Bearing Shaft	



Electrical components

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Item	Part no	Qty	Description	Note
1	171020	1	PCB MD6DC	
2	47067	1	Counter	
3	20711	1	Rectifier	
4	90517	1	Capacitor	
5	88549	1	Fuse F2, T2A	
6	90605	1	Fuse F1, T10A	
7	17087	3	Gear	
8	17210	3	R-Clip	
9	170209	1	Power supply Harness	
10	45155	1	Receptacle	With filter excl. 88554
	88554	1	Fuse holder	
	45214	1	Plastic Sleeve	
11	90178	1	Transformer	
12	60651	1	Fuse F3 3.15A	230V
	12754	1	Fuse F3 6.3A	115V
13	87156	1	Power Cord	Europe
	87157	1	Power Cord	USA/Japan
	60122	1	Power Cord	Australia/China
	88530	1	Power Cord	UK
14	170226	1	Connection Cable	PL104-Trimmer
15	170225	1	Stacker Sensor Cable Assy	



Control panel

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Item	Part no	Qty	Description	Note
1	17139	1	Panel overlay	
	171011	1	Panel Kit	Incl. Overlay and Panel PCB