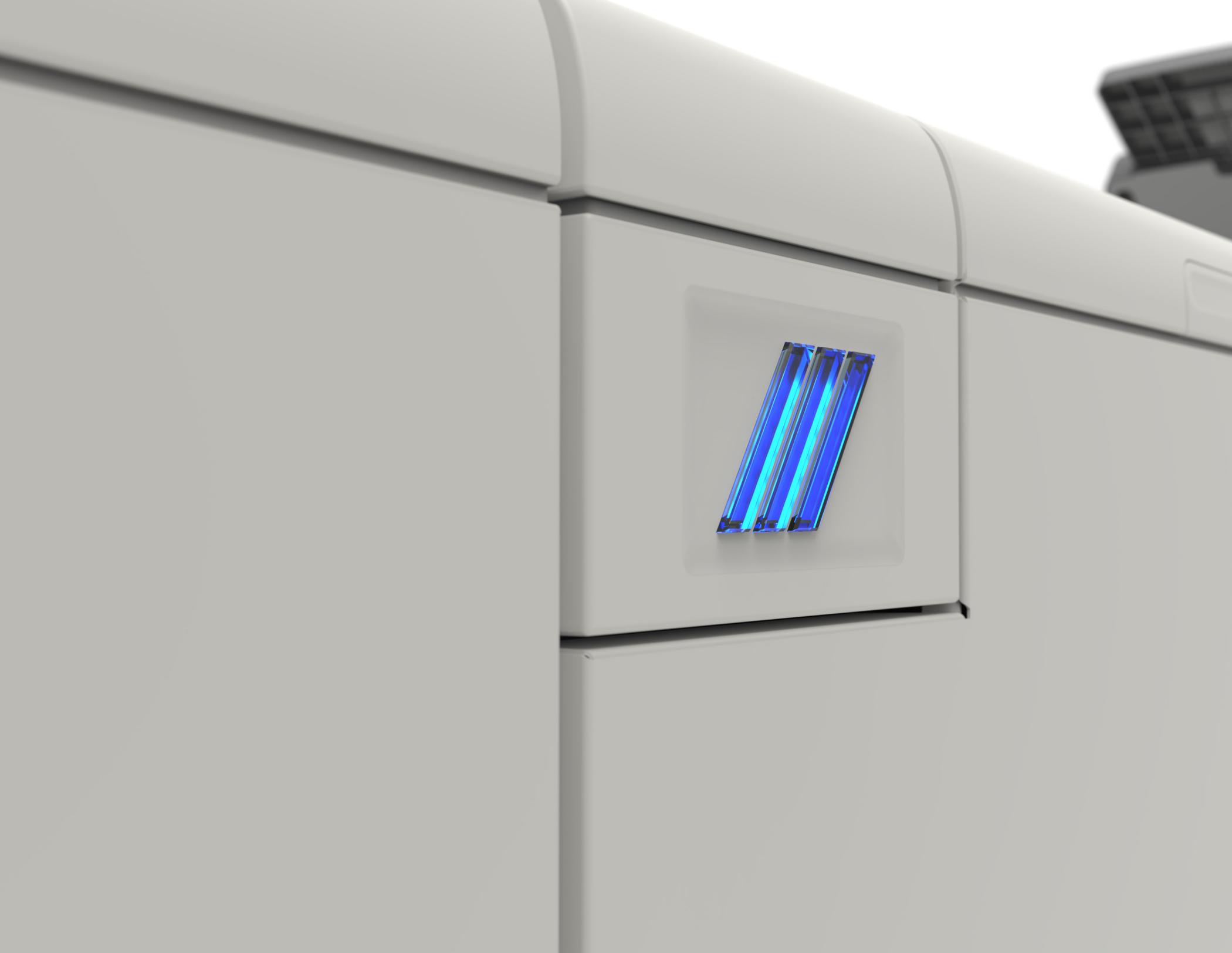




Product range  
**Feeding, Stacking and Finishing solutions**  
for Ricoh





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**Configurator:** Plockmatic - Ricoh

**Product Specifications**

# SC6500 Digital Die-Cutter

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The SC6500 combines **ultra-reliable feeding** with an **instant job retrieval** system and **flawless high-speed cutting** and **creasing**

## Efficient Workflow

The SC6500 supports complete standalone operation, handling mixed jobs with ease. Its reliable feeding system and high-capacity auto feeder ensure smooth operation, while ergonomic design features facilitate integration into various work environments.

For businesses seeking to enhance their print department's capabilities with a versatile, efficient cutting and creasing solution, the Plockmatic SC6500 offers a blend of speed, reliability, and ease of use.

## Productivity Options

The optional ColorCut Pro Server Station further boosts workflow, offering a pre-installed PC, additional software licenses, and Template Maker for designing custom items. This setup provides a centralized control point for job management and streamlines production processes.

## Precision Cutting and Creasing

The Plockmatic SC6500 is a high-performance, dual-tool digital cutter, designed for precision cutting and creasing on media up to 350 microns. It's ideal for print departments looking for an affordable, high-capacity cutter for unattended operation.

The SC6500 features a unique vacuum belt feeder for reliable material handling and a camera registration system that ensures accurate cutting by reading QR codes.



# SC6500 Digital Die-Cutter



Unlock next-level efficiency with our enhanced productivity options

## Key Features

**Dual-Functionality:** Capable of both cutting and creasing, allowing for diverse project handling without additional setup costs.

**Speed and Efficiency:** Cuts at speeds up to 1060mm/sec, with an automatic feeder that can handle stacks up to 1,000 sheets.

**Advanced Technology:** Includes ColorCut Pro software for seamless integration with design programs like Adobe® Illustrator® and CorelDRAW®. QR codes and SmartMarks ensure precise job retrieval and cutting accuracy.

**User-Friendly Design:** Compact and mobile, with an ergonomic 7-inch touch screen for ease of use and a space-saving media catch tray.

**Unattended Operation:** Features like the 8th generation Vision3 CCD camera and dual 'Grip and Drive' feed system allow for continuous, error-free operation on mixed job batches.

# BM3000 Series

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A **modular design** adaptable to your application requirements

## BM3035 and BM3050

The new Morgana BM3035/3050 is a modular booklet making solution for centralised reproduction departments and commercial print providers - large and small. Customers can choose from a range of cost-effective options to support their application requirements. The system is packed with a host of unique technologies that deliver finished books with quality to match today's printing systems.

Customers are demanding more media versatility from digital print. The Morgana BM3035/3050 is designed from the ground up to work with today's coated, uncoated and textured paper stocks.

## Available with a High Capacity Feeder

The Morgana BM3035/3050 can be equipped with the vacuum VFX dual bin feeder designed for pre-collated sets. Each bin can be loaded separately on the run to give continuous production.

## Modules

**Booklet Maker:** the simplest configuration includes the Booklet Maker and output tray to provide a simple solution by producing hand feeding sets - stapling, folding and stacking.

**Face Trimmer:** the addition of the trimmer removes the shingled effect on the face of the folded document and provides a clean document edge.

**Squarefold:** this unit adds a square folded spine for a professional, perfect bound look to the finished book.



# BM3000 Series

Combine your Booklet Maker with the power of a **high performance feeder** for maximum **productivity**



## Key features

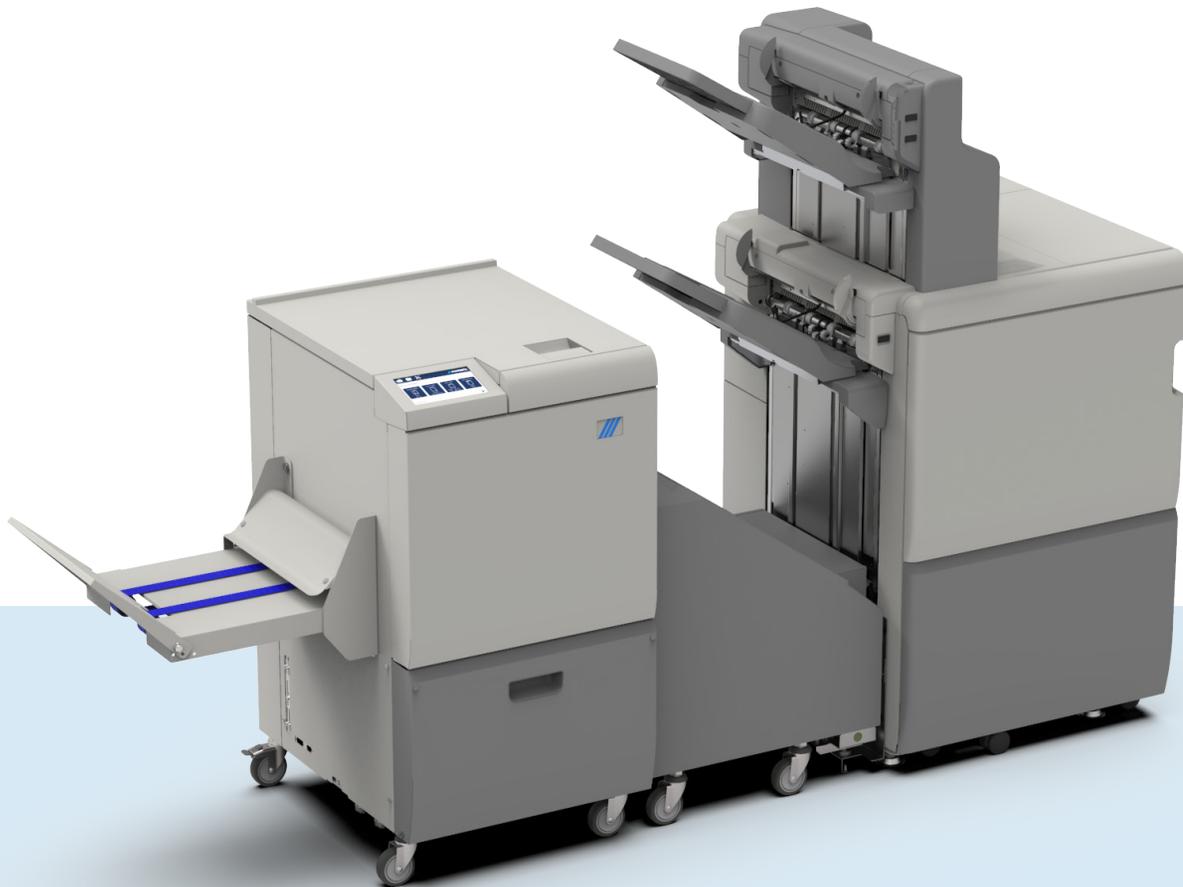
- **Morgana BM3050:** 200 page (50 sheet) booklet maker
- **Morgana BM3035:** 140 page (35 sheet) booklet maker
- **Intuitive user interface**
- **Patented folding mechanism** provides a sharp professional finish
- **Book thickness measuring** automatically sets the fold pressure
- **Heavy duty stapling heads** with 5000 staple cartridge
- **Face Trimmer Module** option will trim the shingle off the front of the book
- **Optional Squarefold unit** to give square edged books with flatter finish.



# SBT (SquareBack™ Trimmer)

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A **flexible booklet making solution**, providing the **professional booklet quality** increasingly required in the demanding **mid-production marketplace**



## SBT - SquareBack™ Trimmer

The SBT (SquareBack™ and Trimmer) provides the professional booklet quality, increasingly required in the demanding mid-production marketplace. It connects seamlessly with a wide range of Ricoh's latest production printers. Together they form a flexible booklet making solution, for small-to-medium size Centralised Reprographic Departments (CRD's) and Commercial Print environments.

## Face Trimming

Trims off the excess "creep" caused by folding multiple sheets to eliminate 'shingling' on the face of the finished book that can occur with multiple pages. For a professional look on booklets of more than 10 sheets (40 pages) the Trimmer is recommended. Fans help separate trimmed paper from the booklets. Automatic set-up is enabled through the Booklet maker operator interface.

# SBT (SquareBack™ Trimmer)

Achieve **professional booklets** with precise **face trimming** and **SquareBack™ spine** for enhanced quality and efficiency

## The SquareBack™ Spine

Converts a conventional saddle stitched booklet into a flat square spine booklet with a look like that of a perfect bound book.

The SquareBack™ improves booklet stacking and packing capability compared to standard non square folded books.



# PBM500e and PBM350e

**Booklet making solutions** packed with unique technologies, **delivering finished books** with **quality** to match Ricoh printing systems

## A Versatile Booklet Making System

The Plockmatic 50 and 35 sheet systems offer modular booklet-making solutions designed for both large and small print operations, including centralized reproduction departments and commercial printers.

Select from a variety of cost-effective options tailored to your specific needs. The system incorporates advanced technologies, ensuring the production of high-quality finished books, perfectly complementing Ricoh printing systems.

## Enhanced Media Versatility

As digital print customers seek greater media versatility, the Plockmatic 50 and 35 sheet systems are engineered to handle today's coated, uncoated, and textured stocks, ensuring consistent, high-quality results across all materials.



## Expanded Connectivity Options

Two new Ricoh modules are compatible with the latest Plockmatic PBM500e and PBM350e:

**SR5110** improves flexibility with the Plockmatic booklet maker by supporting the full media range to the upper tray – this makes booklet maker docking and undocking less frequent.

**BU5020** Bridge Unit acts as an interface to any upstream Ricoh module. Now, customers can choose to connect either to the Ricoh High Capacity Stacker or even to the printing system itself.

# PBM500e and PBM350e

## Face Trim Module (Optional)

The Face Trimmer trims the side opposite the spine eliminating the "shingle" effect that occurs with thicker booklets.

## PBMe Production Booklet Makers

The 500 model can staple and fold up to 50 sheets of 20 lb. Bond, which creates booklets of up to 200 pages. The 350 model is capable of 35 sheets creating 140 page booklets.

## Hand feed capability

This standard feature allows operators to drop collated sets from other printing devices into the Booklet Maker. The printer can even be running a different job at the same time.



## BookFold Module (Optional)

The BookFold module adds the finishing touch with a square folded edge and printable spine – giving booklets the professional look of a perfect bound book.

## Maintenance Free Staple Heads

High-wear parts are integrated into the easy-to-replace staple cartridge, allowing operators to focus more on production and less on maintenance.

## RCTe - Rotate Crease Trim Module (Optional)

The RCTe unit provides professional looking, full bleed trimmed and creased booklets. The rotation function maximizes productivity for small book formats.



## Easy docking and undocking

A new cable-free docking connector makes it easy to dock and undock the booklet maker from the printer.

# PBM5000 Series

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A **flexible booklet making solution** for mid-to-high production environments, providing **high-quality booklets** in a **wider range of sizes** than ever before

## The New Landscape Booklet Maker

The digital print customer continues to look for new ways to produce professional looking documents with shorter run lengths, while striving to maintain or increase profitability. In this environment, professional, cost-effective inline solutions are a critical success factor.

With the latest generation Ricoh production printing systems available to handle larger cut-sheet sizes, landscape letter and oversize booklets can now be produced easily and cost-effectively. The new PBM5000 Series delivers these new applications by handling up to 24.4" long sheets.



# PBM5000 Series

Create **landscape** and **oversize booklets, printed 2-up on the sheet** with PBM5000 booklet maker

## Staple or Stitch Production

The PBM5000 is available in two versions

### **PBM5050 and PBM5035:**

Two maintenance free staple heads

### **PBM5050s and PBM5035s:**

Supports up to four stitching heads, allowing for the creation of corner and edge-stapled sets. Additionally, it reduces the cost per print by enabling 2-up printing of smaller sizes.

*Customers can further tailor their system to finish an even wider variety of two up booklet sizes.*

## Built for More Formats

Digital presses now offer the ability to produce more documents in a wider range of formats, but print operators face the challenge of handling more jobs with shorter run lengths while staying profitable. Professional, cost-effective, and versatile inline solutions are essential for success.

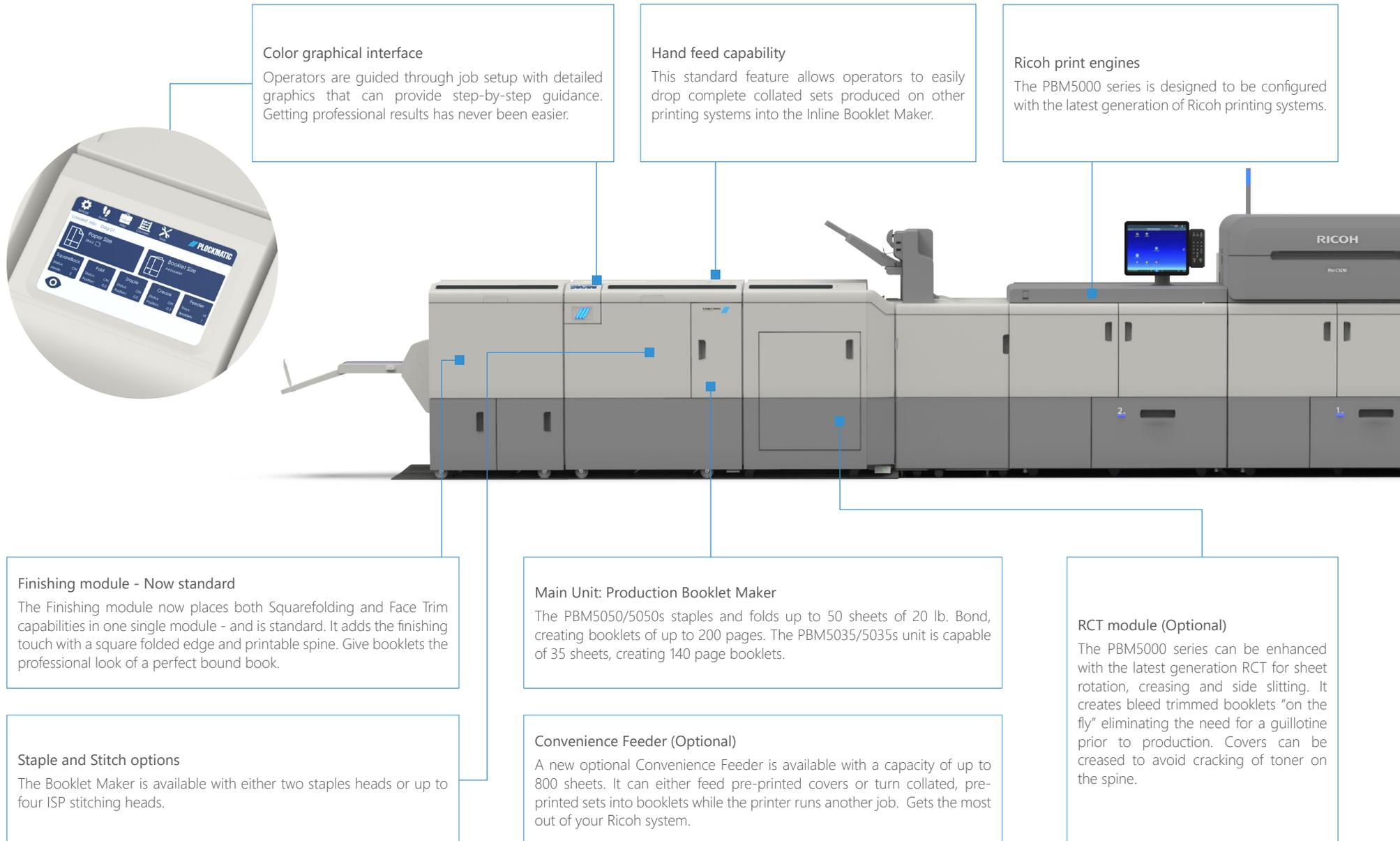
The Ricoh production printing systems support larger cut-sheet sizes. The integration of the new PBM5000 series enables production of landscape and oversize booklet formats – without the need for expensive and complex equipment. This combination offers a streamlined and affordable solution, enhancing productivity and profitability.



The all new Plockmatic PBM5000 series is the latest member of the Plockmatic Group booklet making family. Engineered for mid-to-high volume customers with the highest quality and functionality requirements.



# PBM5000 Series



# VFX feeder

A **versatile setup** that enables **transitions between inline and offline** configurations, **adapting to changing workflow** needs



## Key Features:

- Up to 5400 sheet high capacity vacuum feeder
- Plockmatic vacuum feed technology
- Adaptive fan control adjusts air flow
- Advanced double sheet detection
- Two tray configuration allows for loading paper during jobs for uninterrupted production
- Enhanced performance on difficult curled media

## Enhanced Flexibility

Adding a VFX feeder to the inline configuration enables incredible versatility. The PBM5000 can be installed not only inline with a Ricoh printer but also with a Plockmatic VFX feeder for an Offline or Nearline setup. This versatility is possible because it uses the same core feeder technology as the LCT XL.

The flexible system adapts to evolving business needs by enabling the transition from an inline configuration to an offline setup, if the workflow changes. This eliminates the need to choose between inline or offline solutions in advance.



# PowerSquare™ 224

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Discover an **all-in-one bookmaking system** that stitches, folds, forms spines, and trims **SquareBack™ books** up to **224 pages** – perfect for **high-production environments**.

## Plockmatic PowerSquare™ 224

The Plockmatic PowerSquare™ 224 is a unique and innovative complete book making system designed for high production environments. In a single machine it combines the four processes of stitching, folding, spine forming and trimming to produce SquareBack™ books up to 224 pages thick.

One of the unique features of the 224 is the capability of up to 6 stitches in one set enabling 2-up, making it suitable for demanding handfed applications. Together with the optional P2T Full Bleed Trimming module, it enables you to increase productivity and efficiency. Combines seamlessly with Ricoh's latest print technology, producing a wide variety of book formats with professional look and feel of a perfect bound book.

## SquareBack™ Booklets

The booklet is a great way to tell a story. And the need for high quality booklets on a wider range of media is growing fast. The PowerSquare™ 224 delivers booklets finished with the unrivaled SquareBack™ finish. SquareBack™ books can carry print on the spine, just like a perfect bound book, making it much easier to handle, and more efficient to stack and pack. And the books look great.



# PowerSquare™ 224

Produce up to **224 pages thick booklets** finished with the unrivaled **SquareBack™ finish**



## Static Stitching Head

The PowerSquare™ 224 has a single stitch head which inserts one to six stitches in the spine of the book. The stitch head and clincher are static, the sheets move to the stitch, not vice versa. This means the stitch head and clincher never have to be moved, so alignment and stitch quality is consistently good. Up to 6 staples can be applied to one set for 2-up or 3-up production. It also features fully automatic settings for different book size and pagination, including variable stitchleg length for varying book thickness.

## PowerSquare™ PBS Book Stacker

The PowerSquare™ Book Stacker (PBS) delivers huge efficiency gains by allowing the PowerSquare to run, unattended, for extended periods. With a stacking capacity of 36.6", it can run for up to an hour without operator intervention. The stacker can be unloaded on-the-run and accommodates different sized books without adjustment, giving you uninterrupted, efficient book

## Two-Knife Trimmer (P2T)

The PowerSquare™ Two-Knife Trimmer (P2T) is a compact module that completes the booklet making process by trimming the top and bottom edges of the book after it's made. This reduces workflow steps by eliminating pre or post press trimming on a guillotine. It's a professional solution for full-bleed printed work, especially important for color printed applications.



# LCT XL

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A cost-effective **feeding solution** that integrates seamlessly with selected **Ricoh** production printing systems, **increasing productivity** with **long-sheet feeding** up to **27.5" long**

## Perfect For Mid-Production Printers

Mid-production printers now empower users to produce longer sheets with precise front-to-back duplex printing, driving a faster shift from offset to digital printing for key applications. Previously, feeding solutions for these long sheets posed a challenge in the mid-production market.

The Large Capacity Tray (LCT XL) solves this by providing a practical, cost-effective feeding solution that integrates seamlessly with selected Ricoh printers. Directly connected to the print engine, it feeds sheets up to 27.5" long on various stock types, handling weights up to 148 lb. Cover through its two vacuum trays. This addition enhances productivity and expands versatility in mid-production environments, meeting customer demands efficiently.

## Long Sheet Module – LSM XL (optional)

The optional Long Sheet Module (LSM XL) enhances productivity by allowing sheets up to 49.6" long to be fed through, enabling the creation of trifold or gatefold applications with ease.

The module seamlessly integrates with the LCT XL, providing a third pick point for longer sheets. Its advanced air-assisted, friction-feed hybrid technology efficiently handles sheets up to 148 lb. Cover, accommodating both coated and uncoated stock.

The LSM XL also features an LED indicator, informing operators about activity, paper levels, and any tray errors, ensuring smooth and uninterrupted operation.



## Key Features

- **Connects directly** to the Ricoh press or Ricoh LCIT
- **Two vacuum trays** feeding sheets up to 27.5" long.  
Total load capacity: up to 3500 sheets
- **With the LSM XL** addition (optional):  
Feeds sheets up to 49.6" in length on stock up to 148 lb. cover  
Total load capacity: up to 700 sheets

## Automatic sheet size detection

Each tray features sensor arrays that automatically detect standard sheet sizes. The operator simply loads the sheets, and the LCT XL instantly identifies the size.

## Advanced Double Feed Detection

Each tray includes an Ultra Sonic double feed detection system that ensures the unit accurately detects double feeds on very heavy, special, or metallic media fed from the tray.

## Automatic fan control

Each tray is equipped with a sensor array that detects the number of sheets separated from the stack before feeding. The system then uses this information to automatically adjust the airflow in each tray.

## Paper tray Indicator

Each tray features blue LED bars that indicate the remaining paper, allowing the operator to easily see when it's time to add more.



## Color User Interface

The LCT XL includes its own User Interface, but standard operation can be fully controlled through the printer's interface. The UI allows saving specific feeder settings for various media in the LCT XL's media library, making them easy to load when needed.

For advanced setup, operators can use the LCT XL's UI to individually control fans, ensuring consistent feeding of challenging media. These customized settings can also be stored in the media library for future use.

# HCI3500 - High Capacity Interposer

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**Eliminate hand feeding. Insert a wider range** of media types and sizes into a job with **Vacuum Fed technology**

## Feeds the Widest Range

The Plockmatic HCI3500 is a high capacity interposer for Ricoh production printers. The module is capable of efficiently feeding a wide range of paper types and weights at the print engine's rated speed. It's equipped with a highly automated vacuum feed technology specifically designed to handle the widest range of pre-printed media.

Maximum productivity is achieved through Automatic Tray Switching, which enables long unattended runs and the loading of empty trays during a run. The HCI3500 attaches inline and is compatible with multiple Ricoh printers and downstream modules.

## Perfect Complement to Ricoh

The HCI3500 expand the media flexibility of Ricoh printing systems and complements the existing Ricoh inserter offer, the Ricoh Cover Interposer CI5030. The added pickpoints also improves long sheet productivity together with the PBM5000 Series booklet maker.

The HCI3500 can reliably feed media up to 130 lb. Cover and is available for the Pro 8200, Pro 8300, Pro 8400 B/W engines and for the Pro C7500 and Pro C9500 color engines.

## Seamless Workflow

Maximum productivity is achieved through Automatic Tray Switching, which enables long unattended runs and the loading of empty trays during a run. The HCI3500 attaches inline and is compatible with multiple Ricoh printers and downstream modules.

This means that offline pre-printed media of varying types and formats can be integrated into the workflow. Ultimately, this results in the elimination of hand feeding covers and inserts into the finishing process.



# HCI3500 - High Capacity Interposer

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## Key Features

- 3500 sheet High Capacity Interposer
- Utilises proven vacuum feed and paper feed monitoring technology
- 7" color touch screen with intuitive user interface
- Two tray configuration allows for loading paper during jobs /continuous production
- Complements Ricoh printing systems by providing functionality that automates media insertion into the finishing process

## Custom Sequencing from Three Sources

The HCI3500 contains two paper trays and a paper bypass route, which allows for custom sequencing of sheets from three different sources (the two trays and the printer output).

Each tray has a capacity of 1750 sheets at 20 lb. Bond for a total machine capacity of 3500 sheets. Each tray also has a paper status LED which allows the operator to monitor job status from a distance.



# CT XL Crease Trimmer Module

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The Plockmatic CT XL delivers the benefits of **two functions** in one - both **side trim** and **crease**

## Enables new applications

The CT XL unit trims the top and bottom edges of sheets while also creasing them, enabling the production of full-bleed, creased booklets with the Ricoh Booklet Maker finisher SR5120.

The side trim slitting design, based on the proven RCT module from the Plockmatic PBM350 system, now features a new registration process for long sheets up to 49.6" long.

The creasing function enhances booklet appearance by minimizing toner cracking on the spine and improving folds on thicker stock, expanding the range of applications for Ricoh printing systems.

## Side Trimming of Long Sheets

The CT XL can trim the side edges of sheet sizes up to 49.6" long. This can overcome some of the challenges faced by small print shops who may only have a guillotine able to process sheets up to 19.6".

The CT XL enables new super long sheet applications to be created, an example of which is extra long Ceiling Banners.



# CT XL Crease Trimmer Module

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## Key Features

- **Side Trim sheets** for full bleed booklet production in the Ricoh SR5120 Booklet Finisher
- **Crease sheets** to avoid image cracking or toner flaking on heavier media
- **Side Trim sheets up to 49.6"** long for new banner full bleed applications
- **Up to 3 crease lines** in the sheets enables new long sheet folding applications
- **Full Bleed finish** enhances the value of the finished book

## Creased Sheets up to 49.6" Long

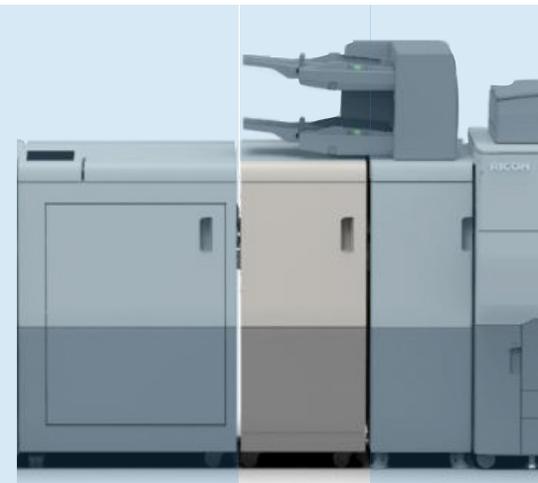
Creased Sheets will be delivered to the SR5110/SR5210 shift tray or to the Plockmatic long sheet stacker MPS XL where the operator can easily fold the application along the crease lines or finish the job in an offline fold unit that lacks the crease feature.

## Multi Crease Patterns

The CT XL can also put up to 3 crease lines in to the sheets. This enables new Long Sheet fold applications. Nine standard crease patterns plus custom crease pattern are available.

## Optional CT XL Bridge

When the CT XL is combined in a configuration sitting right after the Ricoh Interposer the bridge module is mandatory. If the Ricoh interposer is not included this option will be skipped.



# MPS XL

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## Optimize workflow and increase productivity with The MPS XL Multi-Purpose Stacker: a flexible, cost-effective stacking solution

### Stack, Lift and Transport

The Plockmatic MPS XL Multi Purpose Stacker offers a flexible and cost-effective stacking solution. Its simple docking and undocking system allows for easy transportation, while the motorized stacking table effortlessly lifts and moves long sheets just as easily as standard sizes. It combines stacking, lifting, and transportation into one convenient product.

### Seamless Production

Maximize versatility by combining the Plockmatic Booklet Maker system with an MPS XL in the same configuration. Create professional booklets with the Plockmatic Booklet Maker, then easily undock it and roll in the MPS XL to stack sheets. This setup allows you to efficiently switch between booklet making and sheet stacking, optimizing your workflow and increasing productivity.

### Optimizing Production Workflow

The MPS XL provides the link between the printer and the finishing device, enabling digital print providers to turn oversized sheets into profitable applications.

Unlike conventional stackers, the MPS XL handles true production quantities and supports thicker paper stock up to 184 lb Cover, with easy transfer to other finishing devices.



# MPS XL

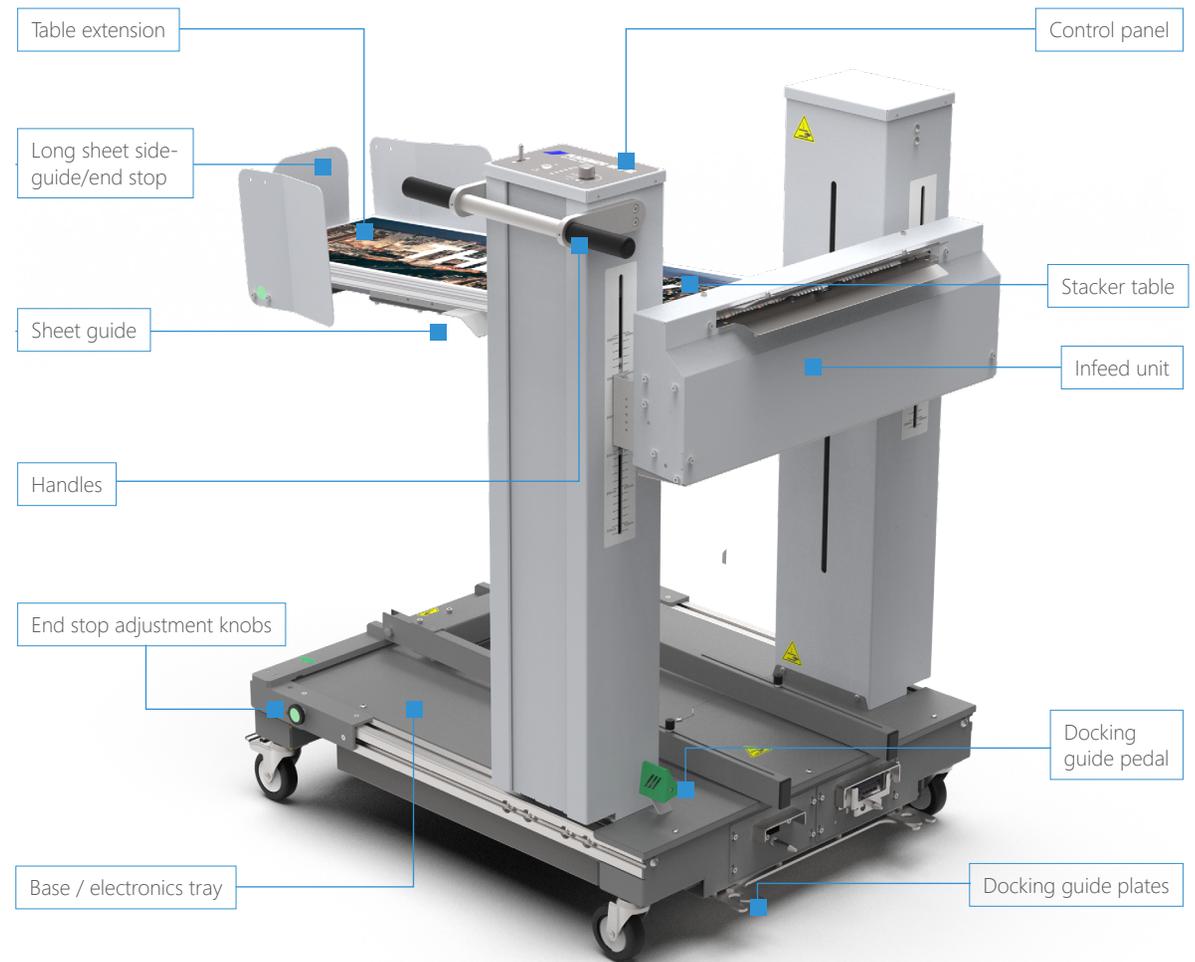
Discover a unique combination of **stacking, lifting, and transportation** – all in one single product

## Key Benefits

- Stacking and handling during the finishing process
- Simplifies handling of longer sheets for operators
- Enables easy transportation of paper

## Key Features

- **Capable of stacking a wide range of media:**  
From 8.27" x 8.27" to 15.1" x 51.1"  
*(maximum sheet size is set by the print engine)*
- **Rated for a maximum load of 88.2 lbs**
- **Maximum stack height sheet capacity:**  
Sheets under 715mm long: **up to 13"**  
Sheets 715mm or longer: **5.5"**
- **Motorized stacking table**  
allows lifting of heavy paper stacks to desired height
- **Simple spring-loaded docking mechanism**  
allow for frequent docking/undocking and easy transportation of paper
- **Integration with print engine**  
allows operator to pause and resume printing using the MPS XL user interface







RICOH

Pro C950

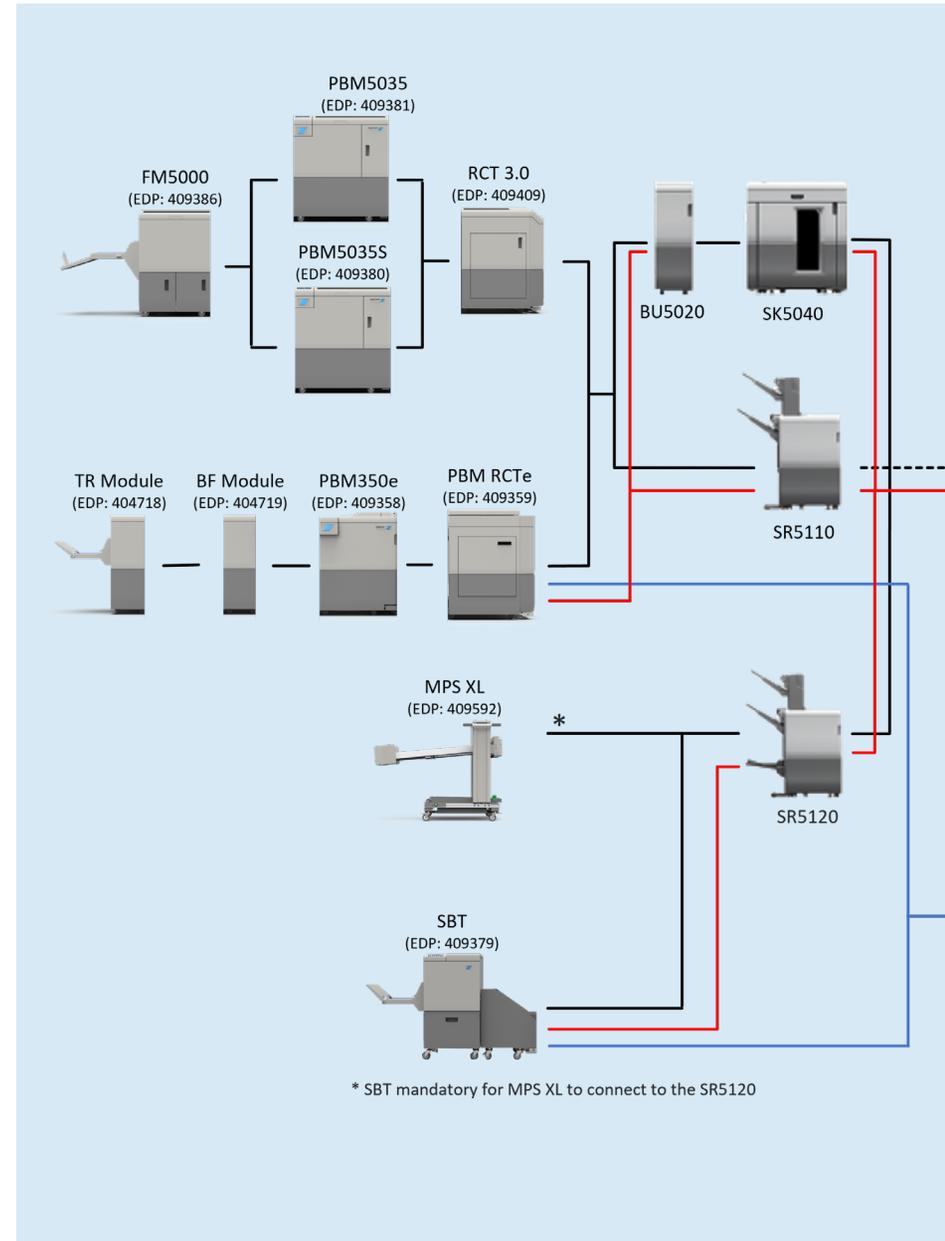
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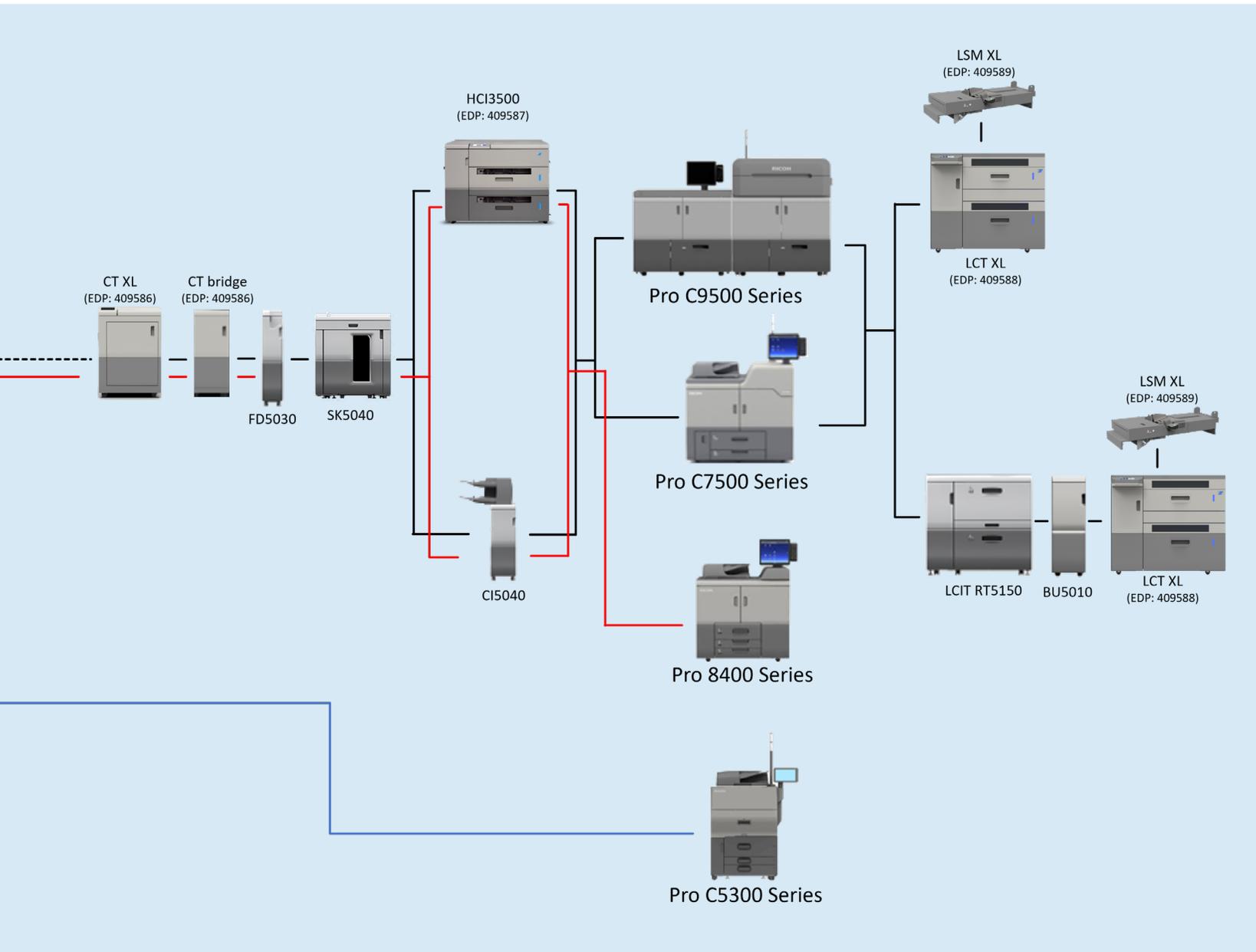
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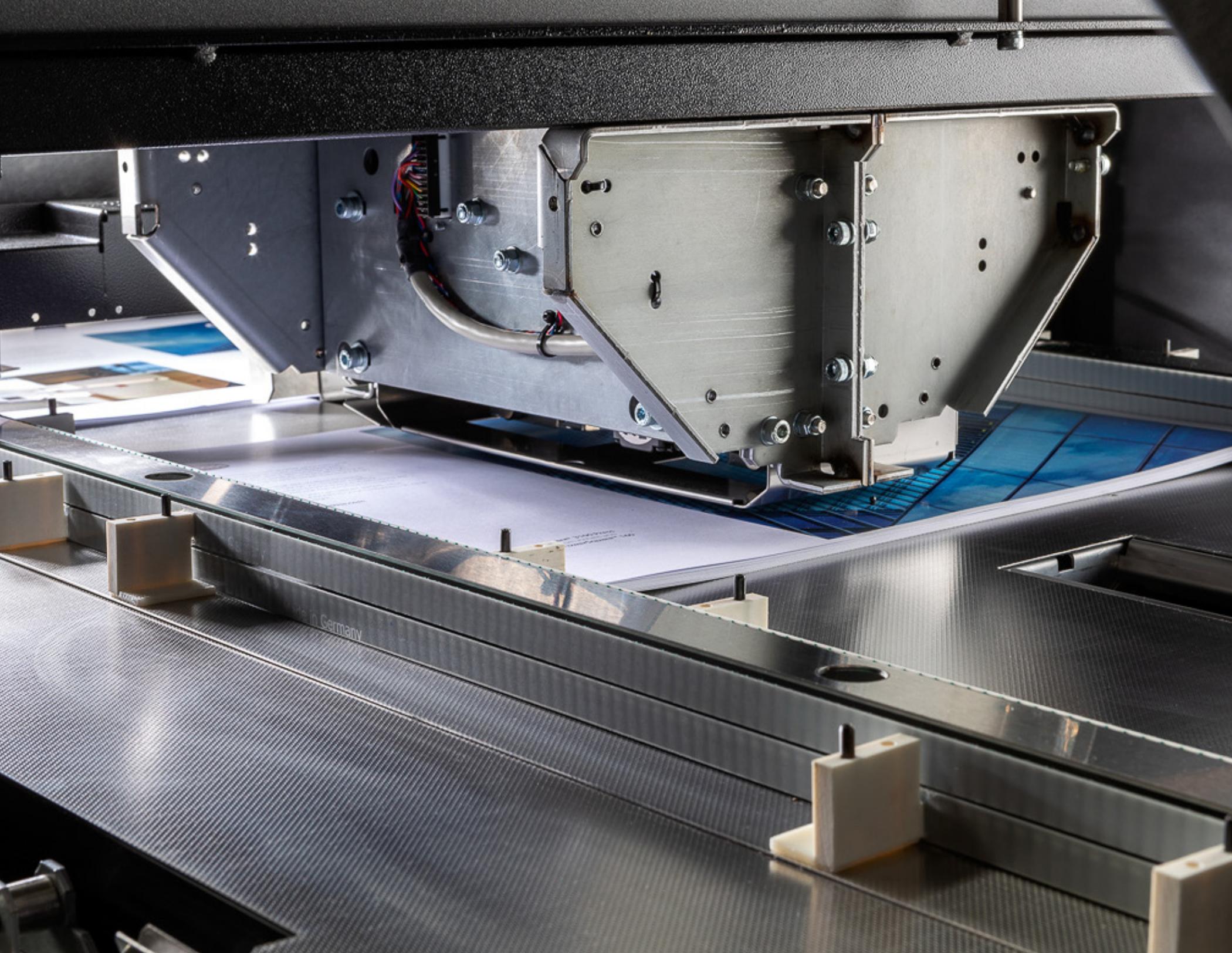
# Plockmatic - Ricoh Configurator

This **configurator** illustrates the **options** available to **compliment** your **document finishing requirements**





# Product Specifications

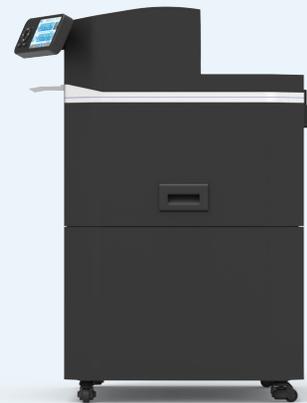


in Germany

# SC6500

SC6500	
Standard media size	US Letter (8.5x11"), Tabloid (11x17"), Extra Tabloid (12x18")
Custom sized media	From 7" x 11" to 13.4" x 28"
Media thickness	140 micron to 350 micron
Effective contour cutting area	13" x 27.5"
Crease capability	750gf, max. 350 micron
Cutting force	750gf
Auto-sheet capacity	4.1" stacker height or 33 lbs (Up to 1,000 sheets for auto-sheet feed, based on 20 lb. Bond)
Type of cut	Die-Cut (with tags), Half Cut (Kiss-cut) & perforation
Max. speed	Up to 1060mm per second
Weight	300lbs (136kgs)
Power supply	100-240v 50/60Hz, 320W

## SC6500 - Machine dimensions



33.5"

# BM3000 Series

## BM3035/3050

Standard paper sizes	Letter, 8.5x14", 11x17", 12x18", 9x12", Custom sizes possible
Paper size (Min)	8.1" x 10.8"
Paper size (Max)	12.6" x 18"
Paper weight (Min)	Uncoated: 16 lb. Bond Coated: 28 lb. Bond
Paper weight (Max)	110 lb. Cover
Set size (stapled folded)	BM3050: 2-50 Sheets (20 lb. Bond) BM3035: 2-35 Sheets (20 lb. Bond)
Off-line use	Yes
Power source	100-230V 50-60Hz
Power consumption	250W
Noise emission	62dB

## VFX High Capacity Feeder

No. of bins	2
Bin capacity	2 x 10.6"
Sheet size (Min)	4.72" x 8.27"
Sheet size (Max)	14" x 26"
Paper weight (Min)	16 lb. bond
Paper weight (Max)	130 lb. Cover, depending on media type and quality
Centre registration	Yes
Air separation	Yes
Error detection	Double feed, misfeed, empty bin, paper jam

## Squarefold Specification (Optional)

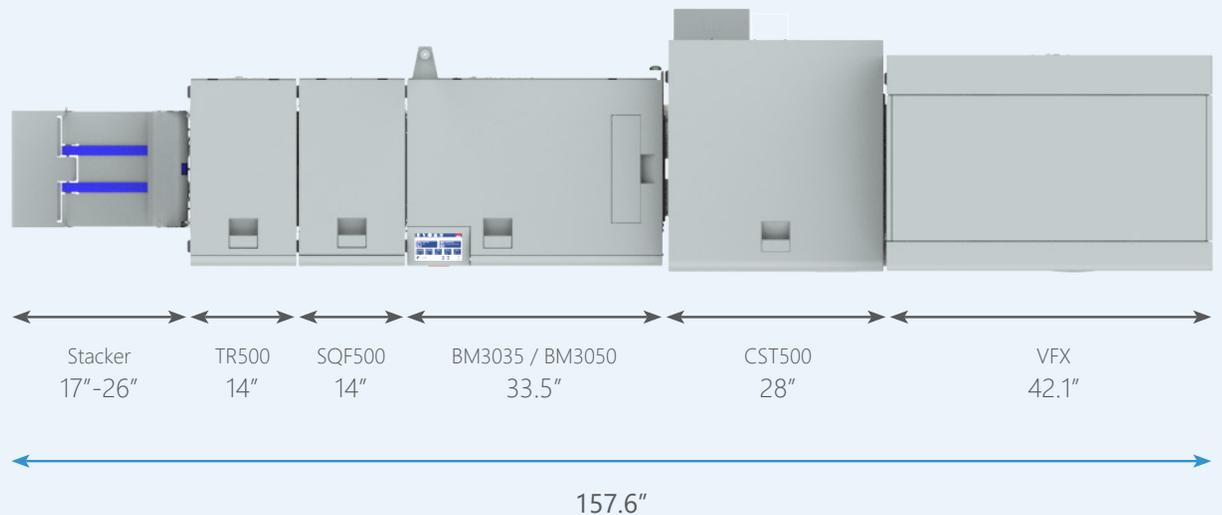
Paper size, max	Same as BM3035/3050
Set size (stapled folded)	From BM3035/3050
Power source	From BM3035/3050

## Trimmer Specification (Optional)

Trimming (Min)	0.039"
Trimming (Max)	0.63" (single trim)
Power source	From BM3035/3050
Standard paper sizes	Same as BM3035/3050

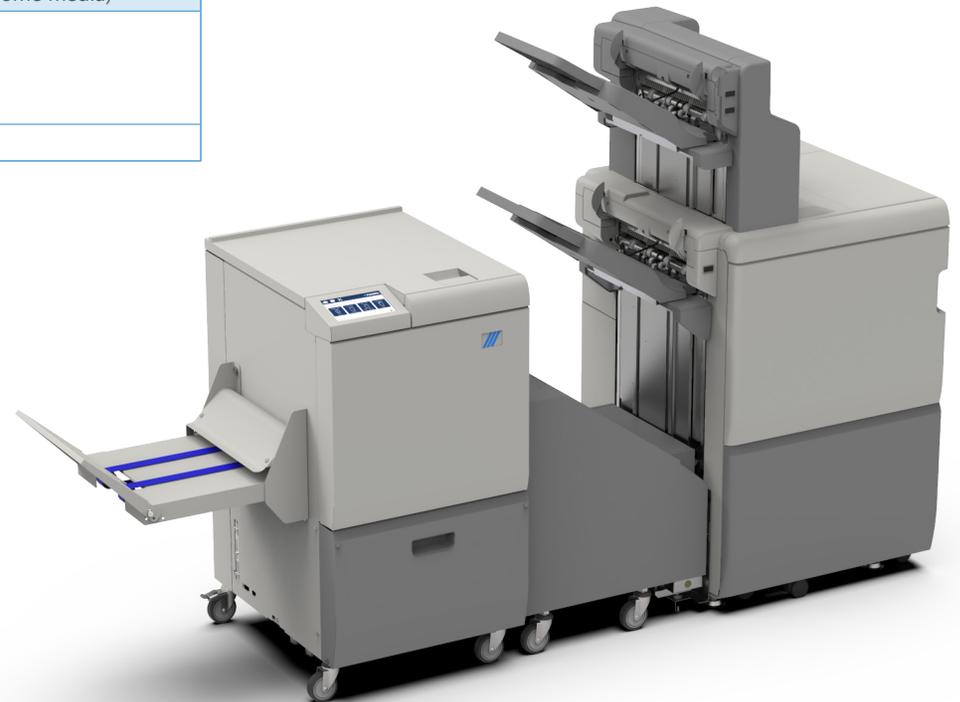
The Trimmer supports "multi-cut" operation. This allows customers to trim more than 16mm to create booklet sizes down to 105mm.

## BM3000 System with CST Bleed Trim Unit - Machine footprint



# SBT

SBT	
Incoming Book (Min.)	7.17" x 5"
Incoming Book (Max.)	12.6" x 9.6"
Outgoing Book (Min.)	7.2" x 4"
Face trimming (Min.)	0.039"
Face trimming (Max.)	8.3"
Side trim (Max.)	0.95"
Set thickness: Side trimming mode (Max.)	9 sheets 20 lb. Bond
Set thickness: Hand Feed mode (Max.)	20 sheets 20 lb. Bond
Set thickness in Inline mode (Max.)	30 sheets 20 lb. Bond
Paper Weight (Min.)	16 lb. Bond uncoated, 28 lb. Bind coated
Paper Weight (Max.)	110 lb. Cover (130 lb. Cover supported on some media)
Compatible Print Engines	Ricoh Pro™ C5300 Series Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series Ricoh Pro™ 8400 Series
Interface	Ricoh SR5120



# PBM500e / 350e

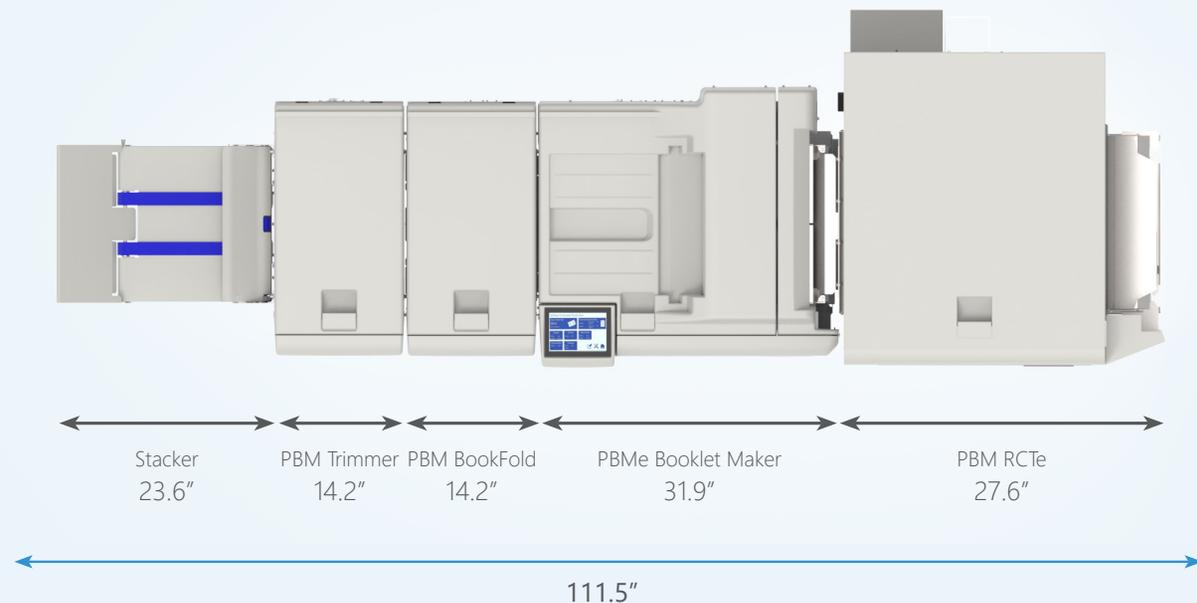
PBM500e / 350e - System	
Paper Size	8.1" x 10.8" to 12.6" x 18"
Stock Range	16 lb. Bond to 130 lb. Cover dependent on paper type and quality
Finished Book Thickness (Min.)	1 sheet 20 lb. Bond (when folded makes a 4 page leaflet)
Finished Book Thickness (Max.)	PBM500e: Approx. 50 sheets 20 lb. Bond PBM350e: Approx. 35 sheets 20 lb. Bond
Stapling	2 low impact staple heads with active clinchers
Staples per cartridge	5.000

PBM500e / 350e - Slitting and Cutting	
Side Trimming (Slitting)	From 0.2" to 1.18" on each side
Face Trimming	From 0.039" to 1" Face trimmer supports "multi-cut" operation, allowing booklets cut down to 4.1" long from larger sheet sizes.

PBM500e / 350e - Cover Feeder	
Stock Range	18 lb. Bond to 93 lb. Cover
Loading Capacity	13/16" (approx. 200 sheets of 20 lb. Bond)

Connectivity	
Ricoh Print Engine Family	Ricoh Pro™ C5300 Series Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series Ricoh Pro™ 8400 Series
Interfaces	Ricoh BU5020 Ricoh SR5110

## PBM500e / 350e Series - Machine footprint



# PBM5050 / 5035

## PBM5050 / PBM5035 - Staple version

Paper Size	Min: 8.1" x 8.3" Max: 12.6" x 24.4"
Stock Range	16 lb. Bond to 110 lb. Cover (Up to 130 lb. Cover dependent on paper type and quality)
Finished Book Thickness (Min.)	1 sheet 20 lb. Bond (when folded makes a 4 page leaflet)
Finished Book Thickness (Max.)	Approx. 35 - 50 sheets 20 lb. Bond For paper sizes narrower than 5.83": 30 sheets 20 lb. Bond plain paper or 0.118"
Stapling	2 low impact staple heads with active clinchers
Staples per cartridge	5,000

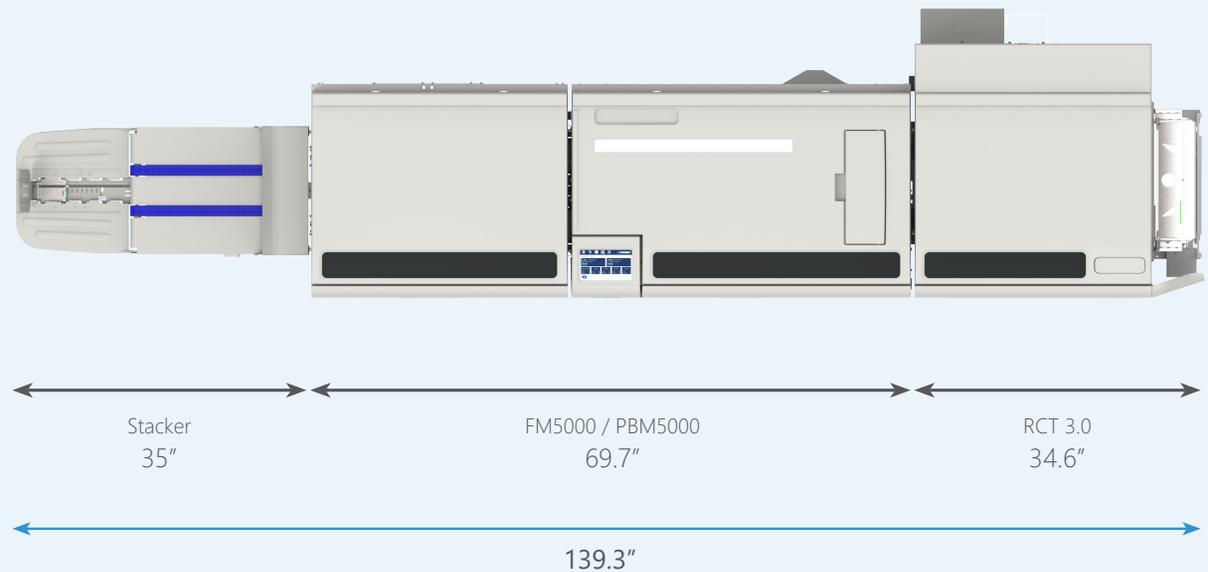
## PBM5050S / PBM5035S - Stitch version

Paper Size (Min.)	4.72" x 8.3" (if bypassed through RCT), or cut 5.83" x 8.3"
Paper Size (Max.)	12.6" x 24.4"
Stock Range	16 lb. Bond to 110 lb. Cover (Up to 130 lb. Cover dependent on paper type and quality)
Finished Book Thickness (Min.)	1 sheet 20 lb. Bond (when folded makes a 4 page leaflet)
Finished Book Thickness (Max.)	With 2 stitch heads: Approx. 35 or 50 sheets at 20 lb. Bond With 4 stitch heads: Approx. 30 sheets at 20 lb. Bond
Stitching	2 - 4 ISP Stitch heads

## Connectivity

Ricoh Print Engine Family	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series
Interfaces	Ricoh BU5020 Ricoh SR5110

## PBM5000 Series - Machine footprint



VFX High Capacity Feeder	
Paper sizes	4.72" x 8.27" to 14" x 26"
Stock range	16 lb. Bond to 130 lb. Cover, depending on media type and quality
Supported media types	Plain, Index, coated, recycled, offset paper
Double feed detection	Optical and ultrasonic sensors in each tray
Load capacity	Up to 5400 sheets total capacity, at 80gsm plain paper
Speed	Up to 15.000 sheets per hour, depending on finisher and configuration
Booklet Maker Compatibility	Plockmatic BM3000 Series Plockmatic PBM5000 Series

**VFX - Machine footprint**



42.1"

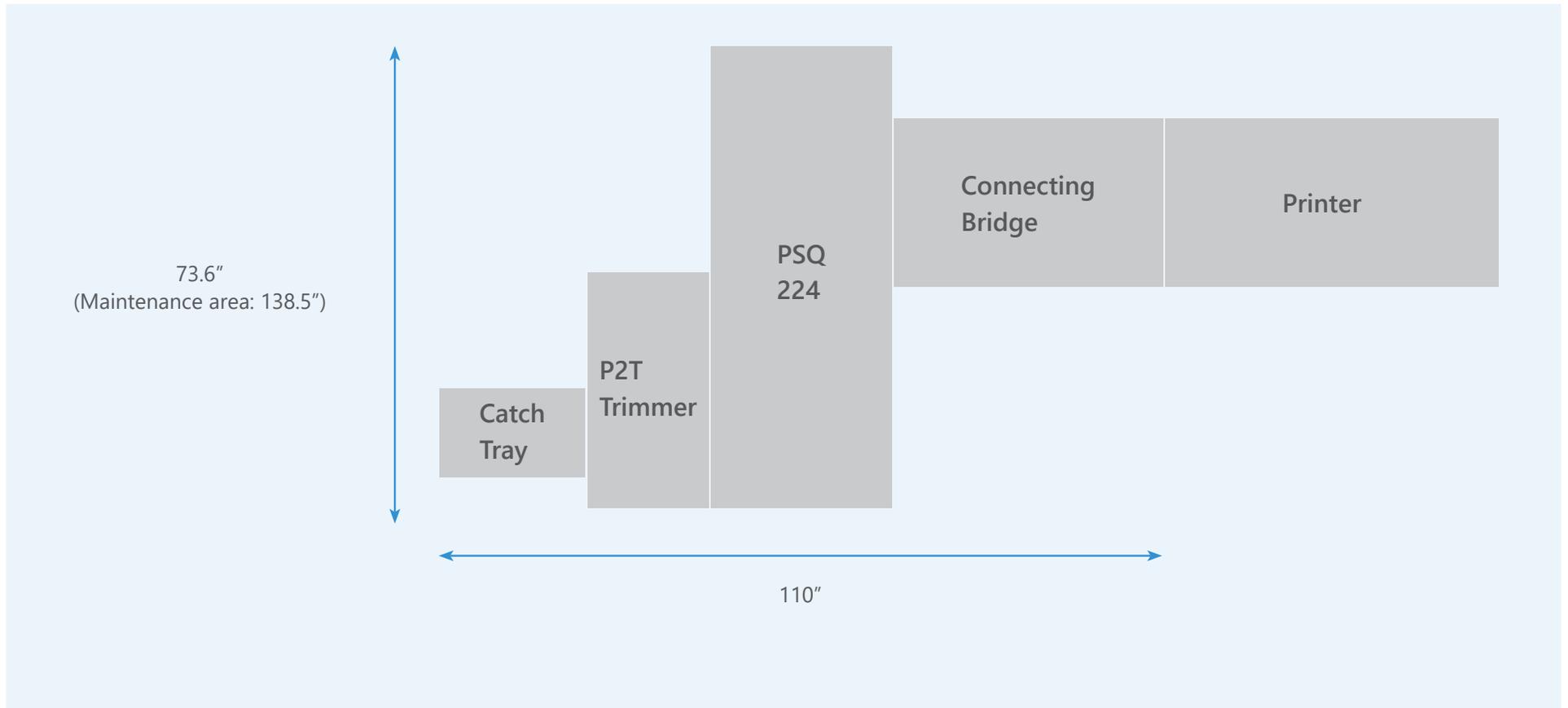
# PowerSquare™ 224

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PowerSquare™ 224	
Paper Size	7.8" x 8.2" to 13.7" x 19.6"
Finished Book Size	7.8" x 3" (with face trim) to 13.7" x 8.8" (without face trim)
Stock Range	16 lb. Bond to 110 lb. Cover dependent on paper type and quality
Book thickness	Minimum set thickness - 1 sheet 20 lb. Bond (when folded makes an 4 page leaflet) Maximum set thickness - 0.2" (approx 56 sheets 20 lb. Bond) Maximum finished book thickness - 0.4" (approx 224 pages 20 lb. Bond)
Stitching	1 to 6 stitches, evenly spaced on the spine of the book
Stitches per spool	Up to 291 500
User Interface	Touch screen user interface
Face trimmer	Integrated
Face trimmer range	Up to 1.1"
Square folding	Integrated
Bleed trimmer	Optional P2T Two-Knife trimmer
Bleed trimmer range	Up to 1.57" from each side of the book
Rotation	Integrated in bridge unit for smaller sheet sizes (A4 and SRA4)
Compatible print engines	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series Ricoh Pro™ 8400 Series
Compatible interfaces	Ricoh SK5040 High Capacity Stacker
Extended stacking	Optional PBS Book Stacker, up to 36.6" stacking capacity

# PowerSquare™ 224

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# LCT XL

## LCT XL Standard Paper feeding trays

Number of trays	2 (vacuum trays)
Max paper Size W x L	14" x 27.56"
Min paper Size W x L	4.72" x 8.3"
Paper types	Plain paper, Index paper, coated paper, recycled paper
Max paper weight	148 lb. Cover (Up to 167 lb. Cover supported on limited media)
Min paper weight	18 lb. Bond
Load capacity	Total 3500 sheets of 20 lb. Bond plain paper (2 x 1750 sheets)
Double feed detection	Ultrasonic sensors
Auto Sheet size detection	Both trays have Auto Sheet Size detection
In tray lighting	LED will light up when a tray is active
Paper indicator	Blue LED bar on each tray indicating paper levels: 0%, 25%, 50%, 75%, and 100%

## LSM XL - Long Sheet Module (Optional)

Number of trays	1 (air friction hybrid) LSM is mounted on top of the LCT main unit
Max paper Size W x L	13" x 49.6"
Min paper Size W x L	4.72" x 8.3"
Paper types	Plain paper, Index paper, coated paper, recycled paper
Max paper weight	148 lb. Cover (Up to 167 lb. Cover supported on limited media)
Min paper weight	20 lb. Bond
Load capacity	2.75", total 700 sheets of 80gsm plain paper
Double feed detection	Ultrasonic sensors
Auto Sheet size detection	No
In tray lighting	n/a
Paper indicator on each tray	Single blue LED indicating feeding activity



## Footprint LCT XL

Dimensions (L x D x H)	48" x 28.8" x 42.9"
Power Source	100-240 50-60Hz
Power Consumption	Stand By: 120W, Running 400W

## Compatibility LCT XL

Compatible Print Engines	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series
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# HCI3500



## HCI3500 High Capacity Interposer

Load capacity	3500 sheets total
Standard Paper Size	A3, A4, SRA3, SRA4, 8.5 x 11", 8.5 x 14", 11 x 17", 12 x 18", 9 x 12", Executive, 5.5 x 8.5"
Custom size (Minimum)	4.72" x 8.3"
Custom size (Maximum)	14" x 26"
Paper weight (Trays)	17 lb. Bond to 130 lb. Cover
Paper weight (Bypass)	17 lb. Bond to 148 lb. Cover
Supported media (Trays)	Plain paper, Index paper*, coated paper, Recycled paper, Offset paper
Double Feed Detection	Optical and ultrasonic sensors in each tray
Max. input curl level	0.6" (flat curl, measured on a flat surface)
Paper transport direction	SEF and LEF for sheet sizes under 13" long. SEF for sheet sizes longer than 13"
Paper transporting order	Top feed
Compatible Print Engines	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series Ricoh Pro™ 8400 Series

# CT XL

## Media CT XL Module

Standard Paper Support	A4, A3, 8.5x11", 11 x 17", 12 x 18", SRA3, SRA4, 9 x 12"
Min. incoming sheet size in bypass	3.95" x 5.85"
Min. incoming sheet size when trimmed or creased	4.72" x 7.87"
Max. incoming sheet size	13" x 49.6"
Min. paper weight	17.3 lb. Bond uncoated, 28 lb. Bond coated
Max. sheet thickness in Side trimming mode	133 lb. Cover
Max. sheet thickness in Bypass mode	166 lb. Cover
Min. side trim	0.2" on each side
Max. side trim	1.18" on each side

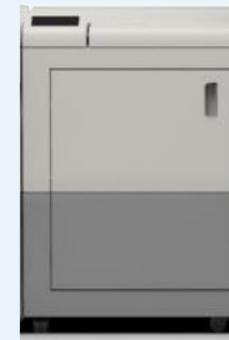
## Footprint CT XL Module

Dimensions (L x D)	CT XL: 28" x 29.9", Bridge Unit 16.1" x 29.9"
Power Source	100-240 50-60Hz
Power Consumption	Stand By: 100W Sleep: 50W Running: 400W

## Compatibility CT XL Module

Compatible Print Engines	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series Ricoh Pro™ 8400 Series
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The Plockmatic CT XL module attaches directly after the Ricoh print engine or after the Ricoh Interposer if that is included in the configuration.



47.3"



## Basic MPS XL Stacker

Stack Capacity for sheets under 28.1" in length	With Ricoh SR5040 HCS: 9.8" With Ricoh SR5110/5120 Finisher: 13"
Stack Capacity for sheets 28.1" or longer	5.5"
Stack Weight (Max)	88.2 lbs

## Compatibility MPS XL Stacker

Compatible Interfaces	SR5110 Finisher SR5120 Finisher (Plockmatic SBT required) SK5040 High-Capacity Stacker
Compatible Print Engines	Ricoh Pro™ C7500 Series Ricoh Pro™ C9500 Series

## Media MPS XL Stacker

Standard Paper Support	A4, A3, SRA4, SRA3
Paper size (Min)	8.27" x 8.27"
Paper size (Max)	15.1" x 51.1"
Paper weight (Min)	20 lb. Bond
Paper weight (Max)	184 lb. Cover
Paper weight support	20 lb. Bond to 184 lb. Cover (up to 18" long sheets) 32 lb. Bond to 184 lb. Cover (up to 27.5" long sheets) 40 lb. Bond to 184 lb. Cover (up to 51.1" long sheets)

## Footprint MPS XL Stacker

Dimensions (L x D x H)	Compact: 35.4" x 29.5" x 41.7" Extended: 55.5" x 29.5" x 41.7"
Power Source	100-230V ±10%, 50-60Hz
Power Consumption	Maximum: 115W Standby: 9W

# About us

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We turn stacks of **printed paper** into the **beautifully finished documents** you use *every day*

Plockmatic Group develops, manufactures and markets an extensive range of document finishing systems sold under the Plockmatic and Morgana brand names. These products work inline or offline together with the world's best digital printing systems.

We make booklets. We also mail, fold, crease, perforate and bind documents with extraordinary precision. Quite simply, we turn stacks of printed paper into the beautifully finished documents you use every day.

 Plockmatic Group



[www.plockmaticgroup.com](http://www.plockmaticgroup.com)

\*Disclaimer As part of our continued product improvement plan, specifications and information published here are subject to change without notice. All specifications are dependent on application, type of stock, temperature, RH and print engine used. Specifications quoted were measured on uncoated and unprinted stock. E & OE.

