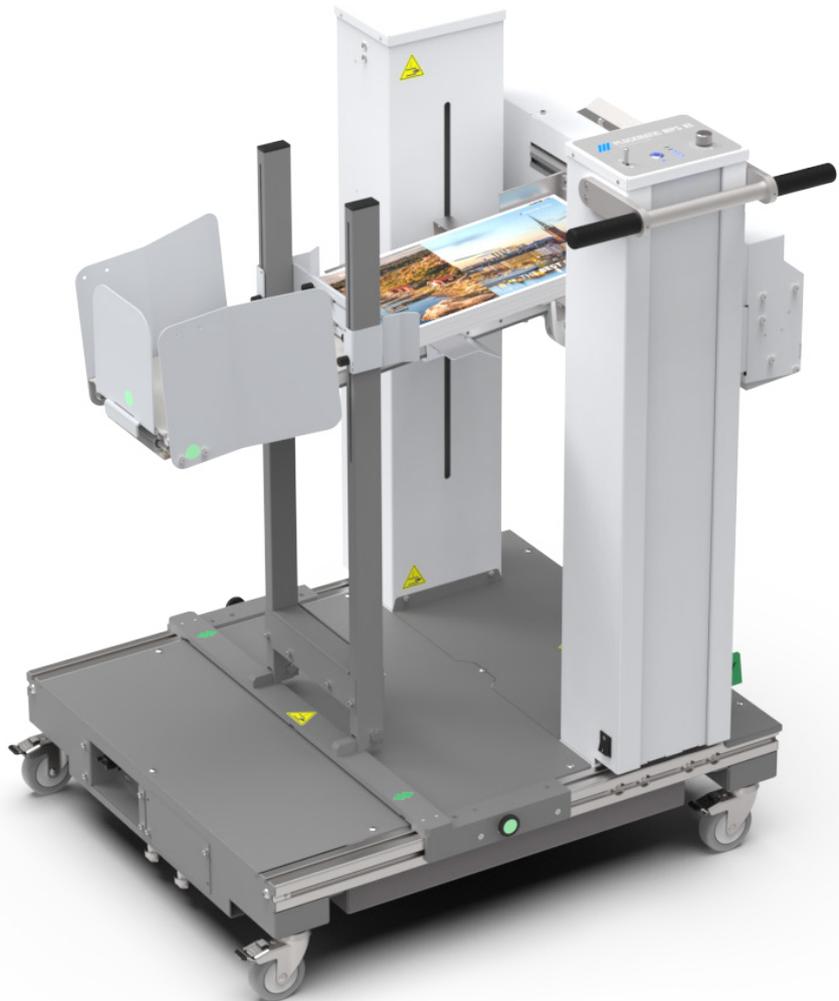
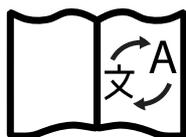


Plockmatic MPS XL

Operating Instruction



Read this manual carefully before you use this product and keep it handy for future reference.
For safety, please follow the instructions in this manual.



Scan the QR code to access translated versions of this manual in German, Italian, French, and Spanish.

Visit <https://plockmaticgroup.com/myfinisher/mps-xl-canon/> to view the manual in your preferred language.

Introduction

This manual contains instructions on the operation and maintenance of this machine. To get maximum versatility from this machine all operators should carefully read and follow the instructions in this manual. Keep this manual in a handy place near the machine.

Please read the Safety Information before using this machine. It contains information related to USER SAFETY and PREVENTING EQUIPMENT PROBLEMS.

How to read this manual

Notation conventions

Whenever necessary, the following points for attention are indicated in this manual.

WARNING:

Indicates a potentially hazardous situation which, if instructions are not followed, could result in death or serious injury.

CAUTION:

Indicates a potentiality hazardous situation which, if instructions are not followed, may result in minor or moderate injury or damage to machine or property.

NOTE:

This sign refers to:

- *Remarks for making the operation much easier. You get practical hints or knowledge to assist you in the machine operation such as:*
- *Preparations required before operating*
 - *How to prevent papers from being misfeeds or damaged*
 - *Precautions required or actions to take after misoperation*
- *Limitations like numerical limits, functions that cannot be used together or conditions, under which a particular function cannot be used or obtained.*
- *Information.*

Safety Information

When using this machine, safety precautions should always be followed.

General Safety

WARNING

- This equipment is not suitable for use in locations where children are likely to be present.
- Only connect the machine to a mains power supply of the correct voltage with a good earth-connection; as advised by your service engineer at the time of installation. Improper Earthing of the equipment can result in electrical shock. The correct machine voltage is shown on the label at the mains power supply input on the rear of the machine. If the machine is connected to the wrong supply, the warranty is cancelled. This machine is destined for specific purpose only. Any use going beyond this specific purpose is regarded as beyond the determination. The manufacturer will not be liable for damages resulting from any use beyond the determination, unallowed operation, respectively. The user alone bears the risk.
- Do not make arbitrary changes or modifications to the machine. The manufacturer will not be liable for modifications made to the machine on your own and damages resulting thereof. The EU/UK Declaration of Conformity and the CE/UKCA mark will be invalidated if you make changes to the machine or to the individual components.
- Operators are never allowed to override or bypass electrical or mechanical interlock devices. Trained technicians are allowed to use interlock cheaters only when instructed to do so. Do not expose fingers or other parts of the body to moving, rotating, or cutting devices when running the machine with the interlock cheater installed. Do not wear ties, lanyards or other things that might get trapped into the rollers and cause injuries. Do not change, adjust, or tamper with the safety interlock devices fitted to the machine. Machine including UV-Light should never be bypassed by operator or trained technicians. Permanent eye damage could occur.
- The machine is to be used only by authorized and instructed persons. The responsibility on operating the machine must be strictly laid down and observed so that there are no unclear competences regarding safety aspects.
- Vent holes serve for air circulation to protect the machine from overheating. Make sure that the holes are not covered.
- Always locate the equipment on a solid support surface with adequate strength for the weight of the machine. Make sure the machine is located on a level floor and that there is enough work area around it.
- To protect against fire hazard, replace fuses with those of the same type and rating. Do not change fuses before the machine is disconnected from the main power supply. Refer to the product's documentation for the correct procedure.
- Do not expose the equipment to sudden temperature variations that can cause condensation.
- Operators and technicians must be familiar with the safety information detailed in this safety pamphlet and in the product's documentation.
- To avoid hazardous situations, like for instance electric shock or danger while exposed to moving, rotating or cutting devices, do not remove any covers, guards or screws other than those specified in the product's documentation and before the machine is disconnected from the main power supply.
- Always use only the power cord intended for the machine.
- Never connect plugs unless instructed so. Never connect plugs that have a different shape / number of pins.

Safety during operation

WARNING

- Do not expose body parts, loose hanging hair or clothing to moving, rotating or cutting parts.
- If any adjustment or operation check has to be made with exterior covers off or open while the main switch is turned on, keep hands away from electrical or mechanically driven components.
- Note that components of the system and peripherals can be supplied with electric voltage even if the main power switch is turned off and the power cord is disconnected.

continued on next page

Safety during operation, continued

WARNING

- Turn off the power and disconnect the power plug (by pulling the plug, not the cable) if any of the following conditions exists:
 - Objects are dropped into the equipment.
 - Liquids are spilled inside the equipment.
 - You suspect that your equipment needs service or repair.
 - Covers are damaged, loose or missing.
 - You notice unusual noises or odors when operating the equipment.
 - If the power cable or plug is worn out or otherwise damaged.
 - Before cleaning and care (unless otherwise specifically instructed).
- Do not remove covers or guards that are fastened with screws.
- Machines with open (non-covered) automatic sheet feeders pose a crush/pinch hazard. Keep away from these areas when the machines are operating.
- Machines with exposed cutting carriages and heads pose a crush/pinch hazard. Keep away from the moving carriages and ensure that these machines are inaccessible to children during operation. Never leave these units switched on without supervision.
- If an emergency stop button is on the machine – do not use the button for regular operation. It is designed for immediate stop solely for emergency situations to ensure the safety of all individuals involved.

CAUTION

- *The product must be installed, relocated and maintained by a customer service representative who has been properly trained on the product.*
- *Remove paper from inside the machine and close all covers before undocking or relocating the product. Use caution: the product is heavy, could be subject to a tilt hazard and tip over.*
- *Always follow all warnings marked on, or supplied with, the product.*
- *When you disconnect the power plug from the wall outlet, always pull the plug (not the cable).*
- *Disconnect the power cord before you move the machine. While moving the machine, always exercise care and make sure that the power cord will not be damaged under the machine.*
- *Do not move the machine while the machine is running.*
- *Do not open covers while the machine is running.*
- *Do not switch off the power while the machine is running. Make sure the machine cycle has ended.*
- *Lay the power cord in a way that nobody will stumble over it. Do not place things on the cord.*
- *Never attempt any maintenance function that is not specifically described in the product's documentation.*
- *Always keep magnets and all devices with strong magnetic fields away from the machine.*
- *If the place of installation is air-conditioned or heated, do not place the machine where it will be:*
 - *Subject to sudden temperature changes.*
 - *Directly exposed to cool air from an air-conditioner.*
 - *Directly exposed to heat from a heater.*
- *If the machine is not used over an extended period of time, it should be unplugged to prevent damage in case of overvoltage.*
- *Do not operate the equipment if you notice unusual noises or odors. Disconnect the power cord from the power source and call your authorized technician to correct the problem.*

Electromagnetic compliance

This device complies with Part 15 of the FCC rules.

Operation of this equipment in a residential environment could cause radio interference.

Notes for handling Lithium and Lead batteries

CAUTION

- *Danger of explosion if batteries are incorrectly replaced.*
- *Replace only with the same or equivalent type recommended by the manufacturer.*
- *Dispose of used batteries according to the manufacturer's instructions.*

continued on next page

Safety Information, continued

Description of Safety/Warning labels in the product

<p>1</p>  <p>Crushing Hazard Risk for crushing or squeezing body parts.</p>	<p>2</p>  <p>Cutting Hazard Sharp objects inside machine.</p>	<p>3</p>  <p>Entanglement Hazard Risk for loose hanging hair, jewelry, or clothes to get caught.</p>		
<p>4</p>  <p>Hazardous Voltage High voltage inside machine.</p>	<p>5</p>  <p>Do Not Step A surface of the machine not to step/stand upon.</p>	<p>6</p>  <p>Hot Surface Do not touch with bare hands.</p>	<p>7</p>  <p>Protective gloves Protective gloves must be worn.</p>	<p>8</p>  <p>Hearing Protection Hearing Protection must be worn.</p>
<p>9</p>  <p>Tight clothes Tight clothes must be worn.</p>	<p>10</p>  <p>Earth / Ground Always ground the equipment.</p>	<p>11</p>  <p>Warning / Caution Indicates a generic warning or caution.</p>	<p>12</p>  <p>Laser Hazard Laser beam: do not stare into beam.</p>	<p>13</p>  <p>Tropical conditions Use only in non-tropical conditions.</p>
<p>14</p>  <p>Pinch Point Hazard Risk for pinching or squeezing body parts.</p>	<p>15</p>  <p>Respirator mask Respirator mask, suitable for removing used glue, must be worn.</p>	<p>16</p>  <p>Earth continuity Shows earth connection point. A separate earth connection needs to be fitted during installation.</p>	<p>17</p>  <p>Read user or service manual Do not operate unless you have read and understood the user manual. Refer to service manual for more information.</p>	
<p>18</p>  <p>Altitude Do not use at altitudes over 2000m above sea level.</p>	<p>19</p>  <p>High touch current Follow specific instructions in install manual.</p>	<p>20</p>  <p>Tilt hazard The equipment might tip over under certain circumstances.</p>		
<p>21</p>  <p>UV Light Hazard UV lights can cause skin burns, eye damage, including permanent blindness and skin cancer.</p>	<p>22</p>  <p>Scandinavian Earthing Label Connect equipment only to an earthed (grounded) outlet.</p>	<p>23</p>  <p>Eye protection Eye protection, against possible splashes of glue, must be worn.</p>		

Safety Information, continued

 **NOTE:**

- *The indications like front and rear, left and right refer to the paper transport direction.*
- *The operator manual always has to be available at the place of use of the machine.*
- *In the interest of technical development the company reserves the right to make alterations to specifications without prior notice!*

 **WARNING:**

Do not put fingers or other parts between moving parts.

 **PINCH HAZARD:**



There are six “Pinch Hazard” stickers on the Stacker to remind the user to pay extra caution when the machine is running:

- *Do not have body parts or objects under the table when the Stacker is loaded or in use.*
- *Do not have body parts or objects between the upward moving table and the side guides.*

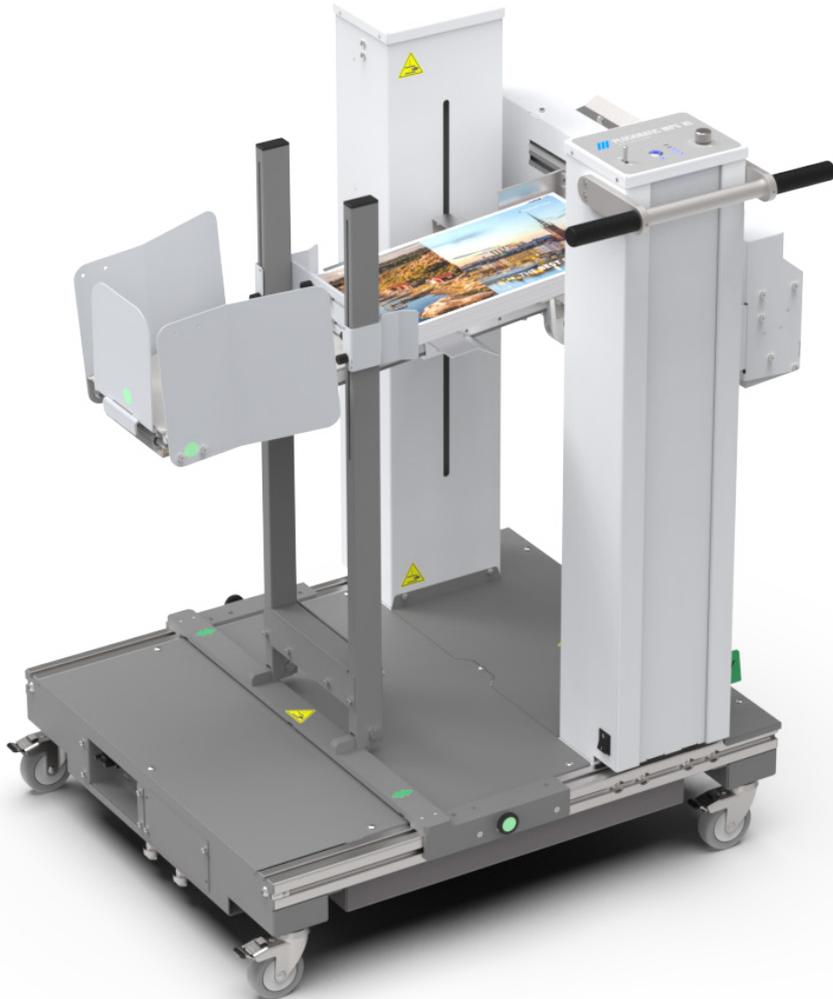
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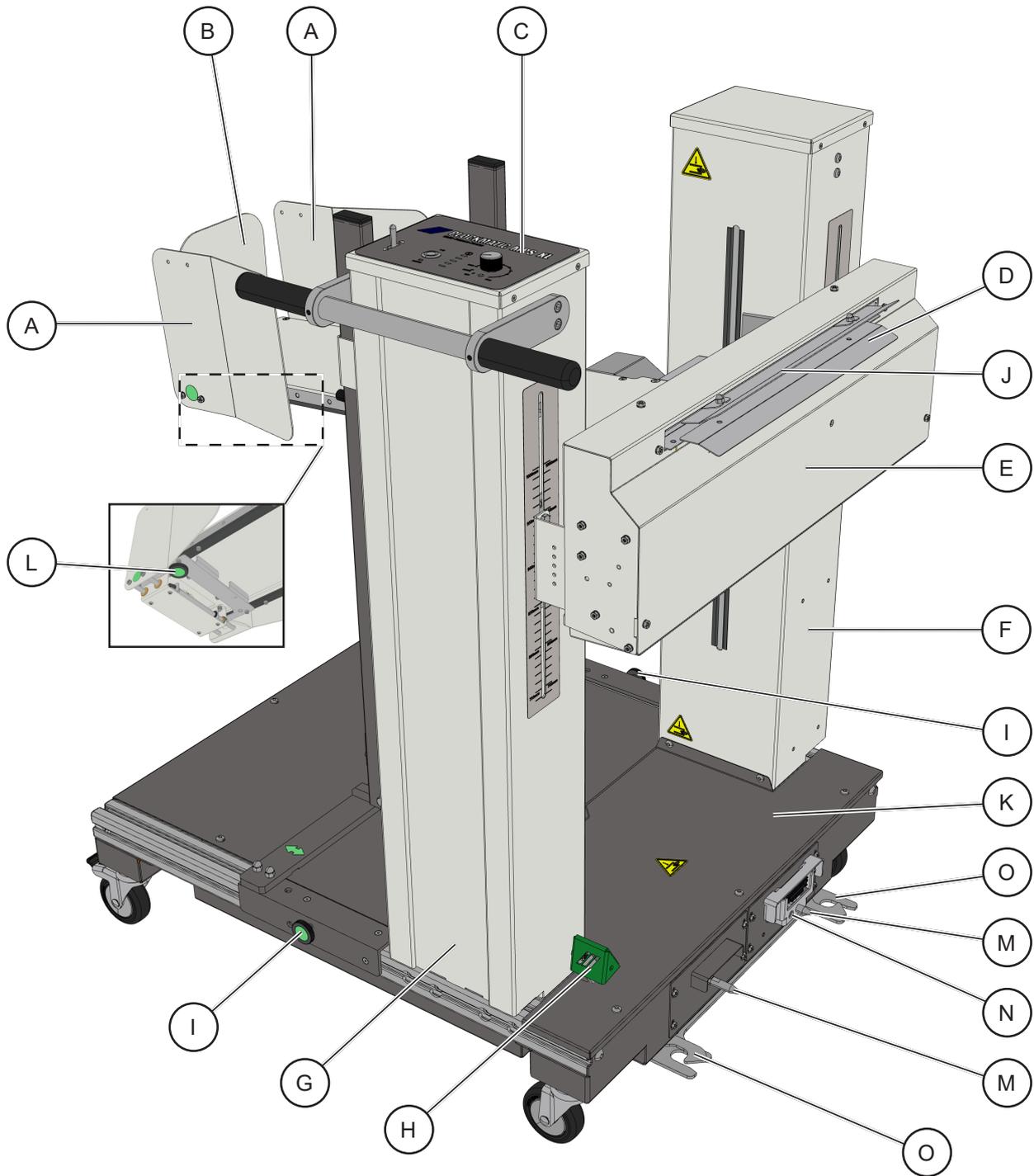
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What You Can Do With This Machine



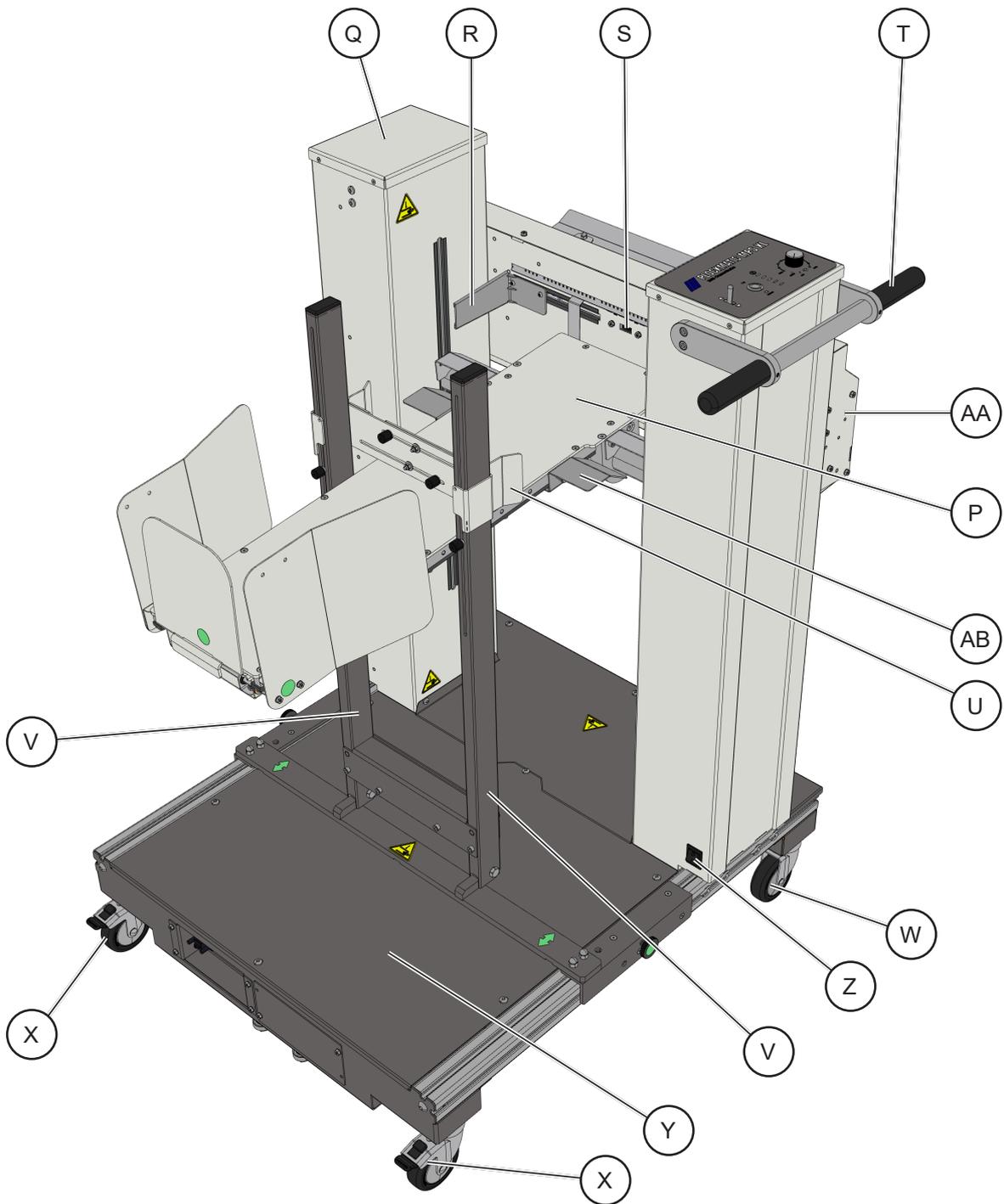
The Stacker is a universal Multi-Purpose Stacker, a robust stacker that assists operators with paper stacking and handling during the finishing process. The Stacker attaches inline and is integrated with multiple printers and devices. The motorized tray table eliminates lifting of heavy paper stacks. The Stacker has an easy-to-use spring-loaded docking mechanism and sits on four casters, enabling easy transportation of paper stacks within a facility. The Multi-Purpose Stacker has adjustable Sheet Guide, Long Sheet Guide and Long Sheet End Stop which allow the user to quickly adjust the machine for different paper sizes. It can stack papers as small as 210 mm (8.27") x 210 mm (8.27") all the way up to paper that is 385 mm / 15.1" wide and 1300 mm / 51.1" long.

Guide To Components



- | | |
|--------------------------|-----------------------------------|
| A. Long Sheet Side Guide | I. End Stop Adjustment Knobs (2x) |
| B. Long Sheet End Stop | J. Infeed Sensor (not visible) |
| C. Control Panel | K. Small Cover Plate |
| D. Paper Path Extension | L. Table Extension Locking Knob |
| E. Infeed Unit | M. Guide Pins (2x) |
| F. Rear Tower | N. Guide Pin Holes (2x) |
| G. Front Tower | O. Docking Guide Plates (2x) |
| H. Docking Release Pedal | |

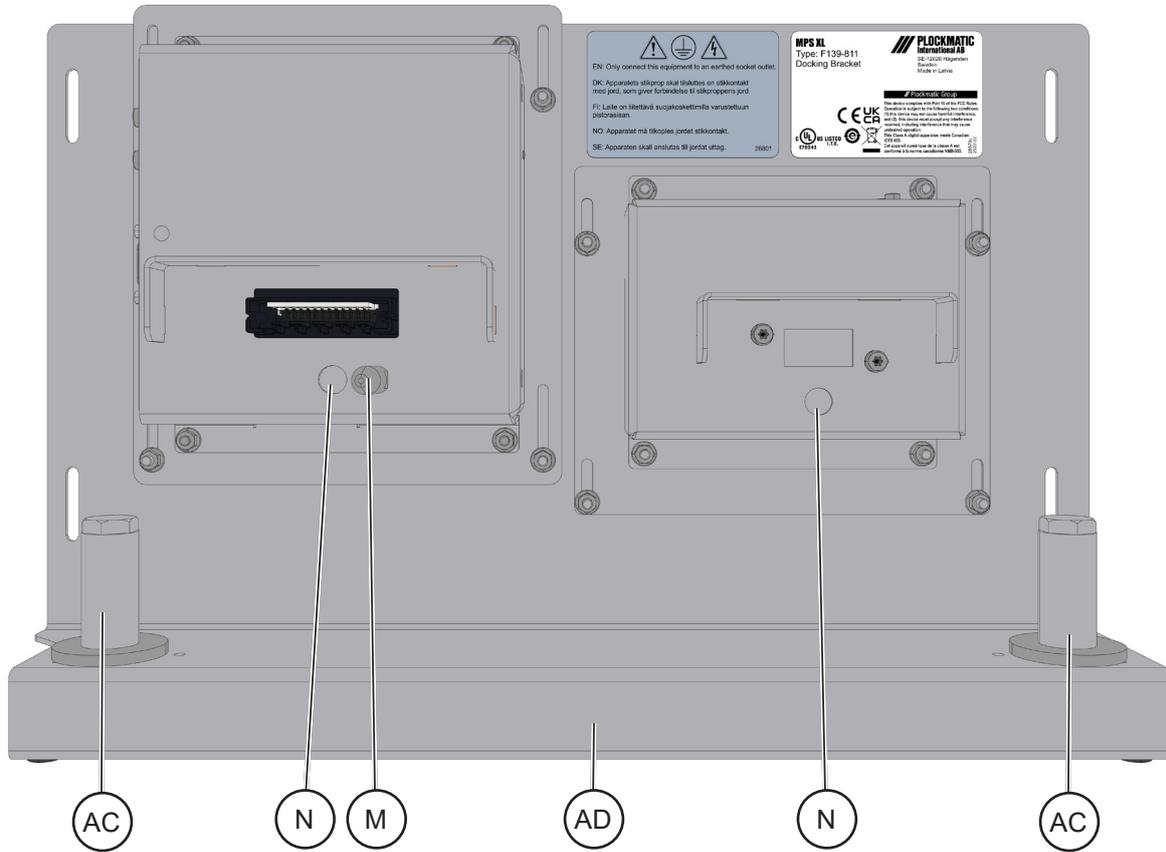
Guide To Components (continued)



- P. Stacker Table
- Q. Tower Cover
- R. Infeed Side Guide
- S. Paper Stack Sensor
- T. Handles
- U. Sheet Guide
- V. Sheet Guide Support

- W. Casters (2x)
- X. Casters with Locks (2x)
- Y. Cover Plate
- Z. Power Switch
- AA. Infeed Unit Bottom Cover
- AB. Paper Support

Guide To Components (continued)



- AC. Docking Guide Poles (2x)
- AD. Docking Bracket

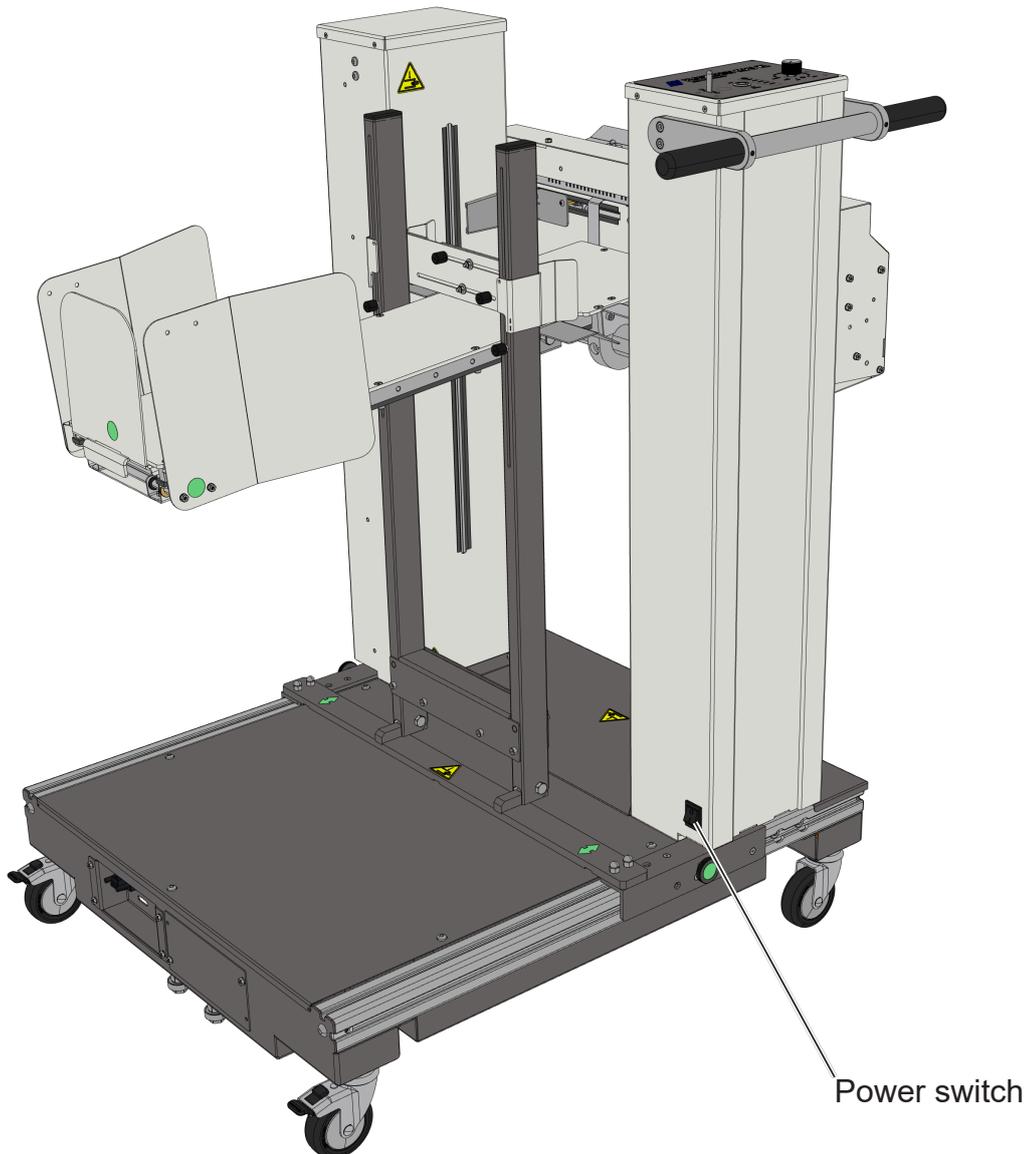
1. Basics

Turning On / Off the Stacker Power

The Stacker has one power switch on the Front Tower.

 **NOTE:**

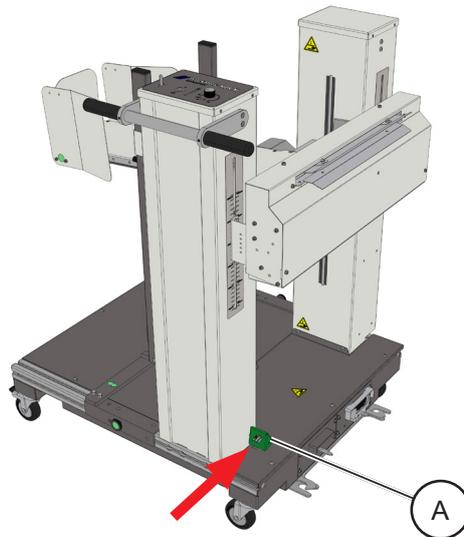
The Stacker power switch must be on when starting the printer for it to detect the Stacker.



- 1** Make sure that the power cord is plugged into the wall outlet.
- 2** Set *Stacker* power switch to ON position.

Undocking the Stacker

1



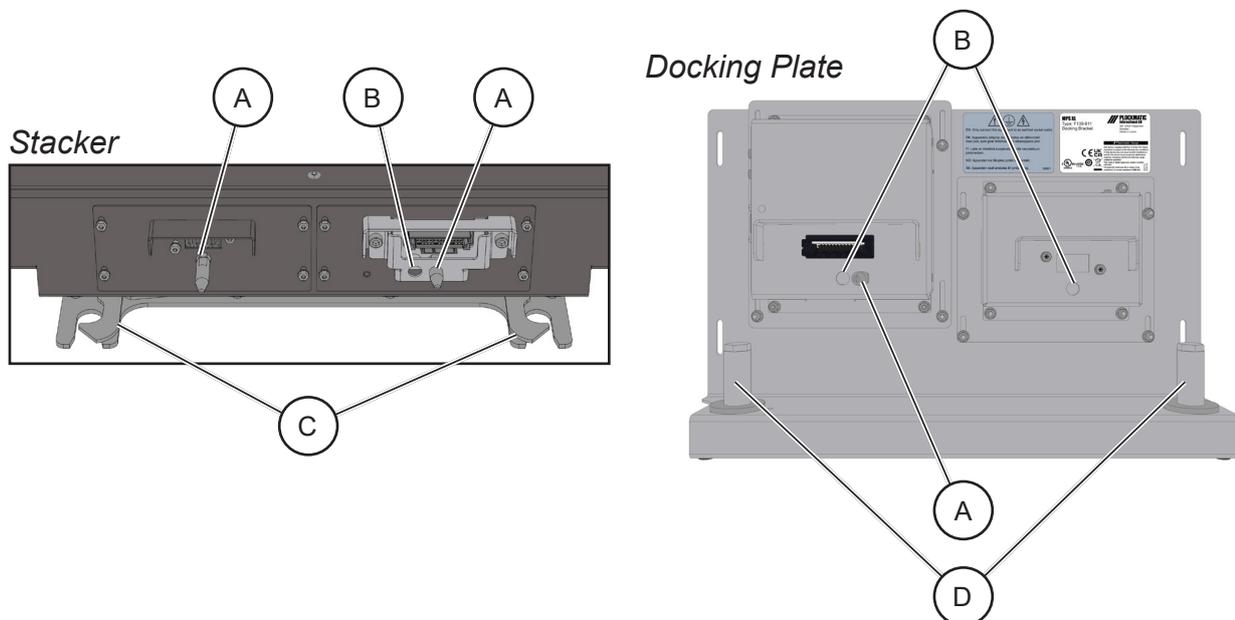
- 1 Push the docking release pedal [A].
- 2 Move the Stacker away from the upstream device.



NOTE:

Raising the Stacker Table before undocking the Stacker will make it easier to remove the finished prints

Docking the Stacker



- 1 Move the Stacker close to the upstream device and dock it. The guide plate slots [C] are spring loaded and will dock with a simple push towards the guide poles [D].



NOTE:

The guide pins [A] fit into the holes [B], the guide plate slots [C] mate to the docking guide poles [D].

Setting the Paper Support

The Paper Support is a key part of the Stacker that helps support the sides of the paper stack while stacking. It needs to be removed and attached for each new paper size and will be referenced throughout this document.

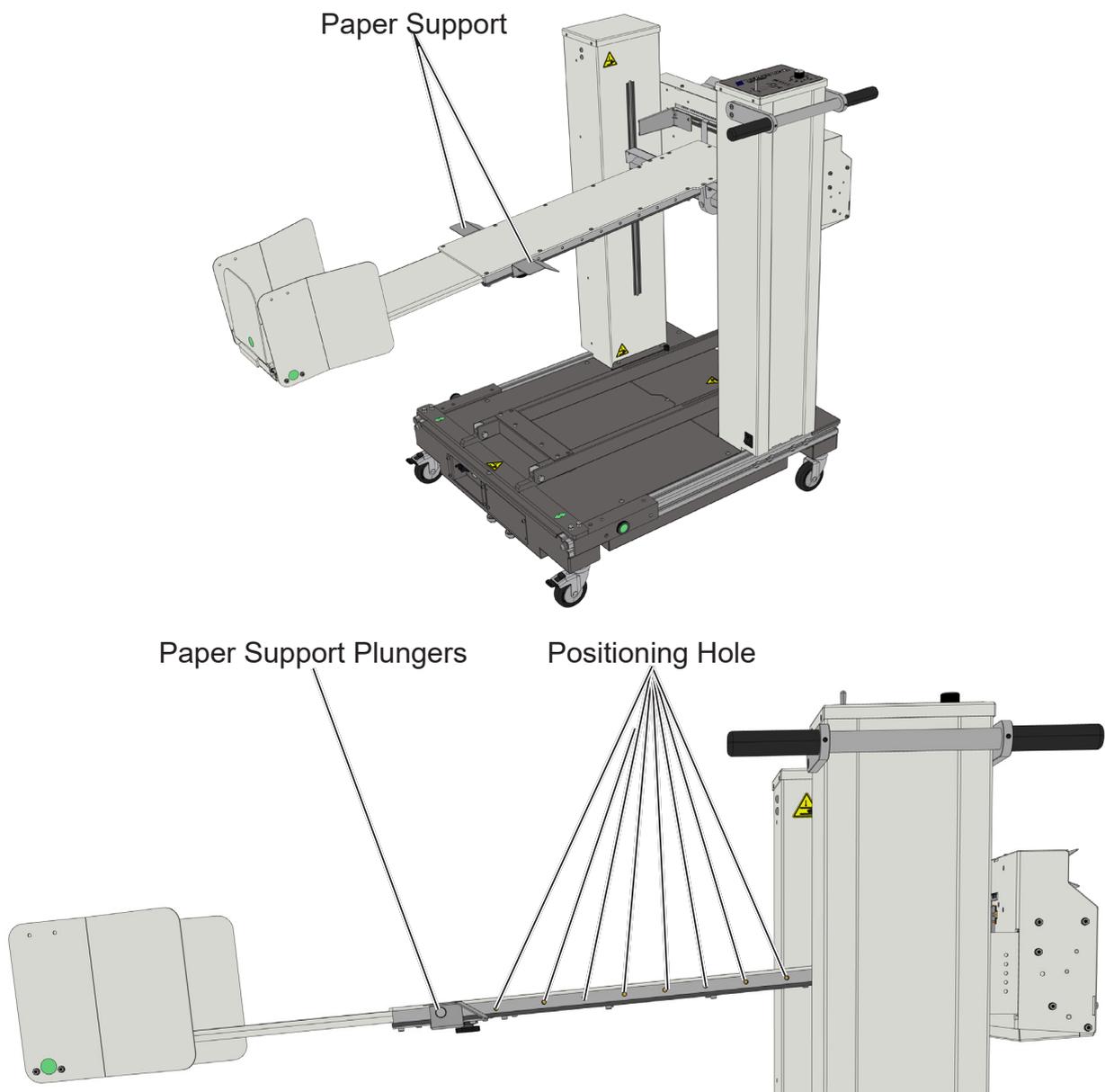
Move the Paper Support after releasing the Paper Support Plungers (one on each side).

 **NOTE:** the Paper Support Plungers are spring loaded: to release they must be held out of the Positioning Holes (x9).

To attach or remove the Paper Support, the Paper Support Plungers must be held out of the Positioning Hole and moved to desired position from underneath the Stacker Table.

When using the Sheet Guide, the Paper Support should be set to the position closest to the Sheet Guide.

When using the Long Sheet End Stop, the Paper Support should be set to half of the paper's length.

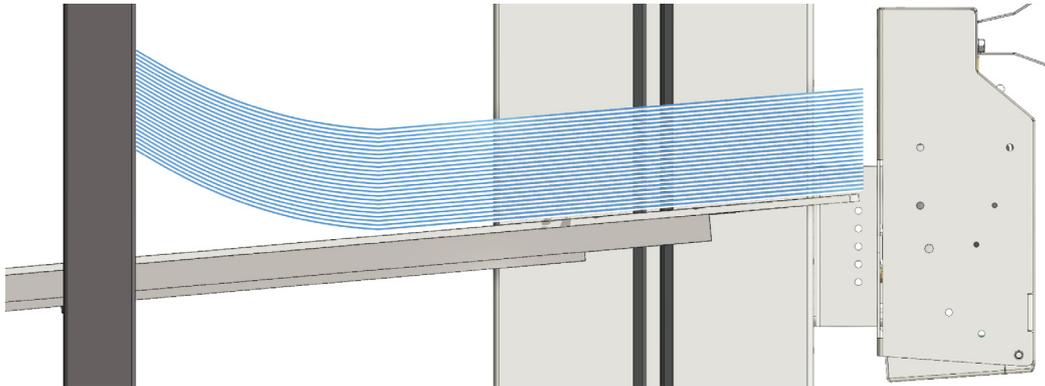


Paper Curl

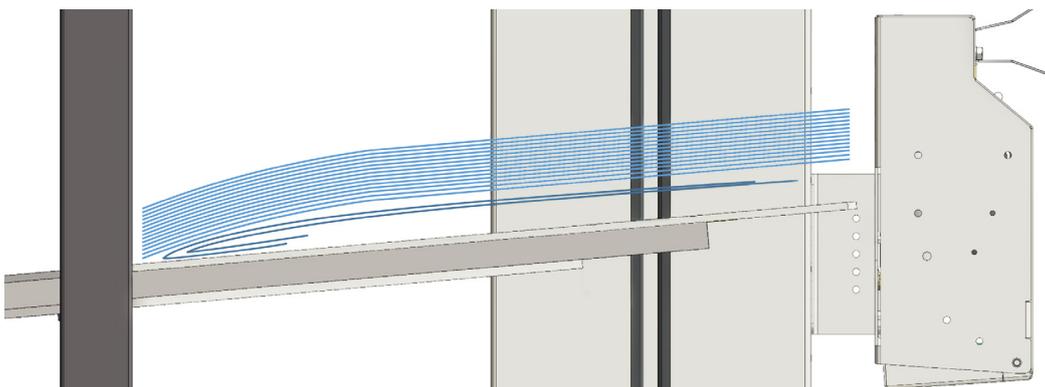
Please make sure sheets are corrected for curl by referring to the Press Operators Manual. If the paper is still curled after engine adjustments and results in poor stacking/frequent jams, adjusting fan speed on the MPS XL may help improve stacking. Below is a description of three different phenomena related to paper curl.

1

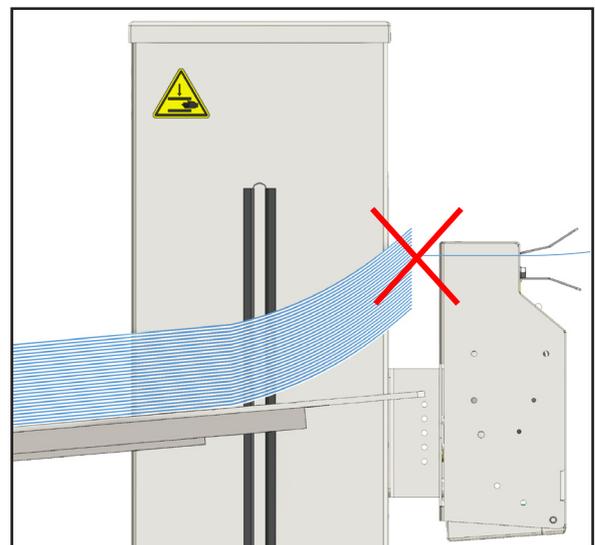
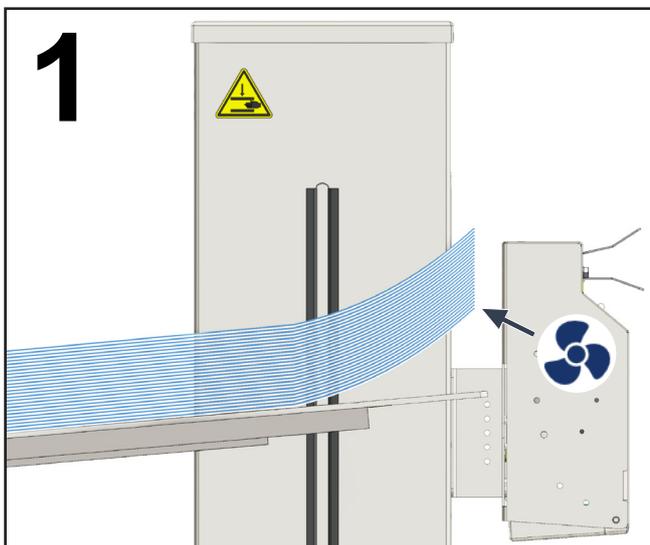
Sheets with excessive up curl in lead edge might end up “climbing” up on the long sheet End Stop/ Guide.



Sheets with excessive down curl in lead edge might result in sheets rolling over each other instead of stacking.



Sheets with excessive up curl in trail edge might be pushed up by the fan air coming from the infeed unit while being stacked (picture 1 below). This might cause the following sheets to jam (picture 2 below).



2. Control Panel

Control Panel

The following section will guide the user through the Control Panels functions.

Table positioning lever



Table positioning lever

This lever allows the user to move the Stacker Table up and down.

Secondary use:

If more than one fault code is triggered the additional fault code(s) can be viewed by toggling the Table Positioning Lever (5. Troubleshooting - Reading the fault code).



NOTE:

While printing, this lever will be disabled.

Pause / Resume button



Pause / Resume button

While printing, the user can push this button to pause the job.

When the button is pushed, the stacker will send a soft stop to the printer and the status light on the control panel will blink blue. To resume printing, press the button again.



NOTE:

Additional sheets might be printed while the press clears the paper path.

LED bar



LED bar

LED bar can show various information about the Stacker.

- Fan speed (see Fan speed adjustment)
- Software version (see Software version)
- Sheet counter (see Sheet counter)
- Fault/warning codes (see Section 5 - Fault codes)



NOTE:

When running LED bar displays Fan speed.

continued on next page

Fan speed adjustment

2



	Dark Blue		100%
	Dark Blue		90%
	Light Blue		80%
	Dark Blue		70%
	Light Blue		60%
	Dark Blue		50%
	Light Blue		40%
	Dark Blue		30%
	Light Blue		20%
	Green		Auto

Fan speed adjustment

Fan speed changes how the papers are stacked and helps cool the stack. The fan speed adjustment dial allows the operator to control fan speed when running.

- Auto - printer controlled from inputted paper size and line speed. The operator can set a higher/lower fan speed by adjusting fan speed adjustment dial.
- Manual increments - operator controlled between minimum - 0% to maximum - 100%.

Manual recommendations:

- Lighter media - reduce fan speed.
- Heavier media, speciality film or with large area coverage print - increase fan speed.



NOTE:

When running, LED bar displays Fan speed.

Software version



Pause/Resume Button

Light 1

Fan Adjustor

Software version

The software version is displayed through the LEDs: Switch the Stacker on. Set the Fan Adjustor to illuminate 1 dark blue Indicator LED. Press and hold the Pause/Resume Button until the status light turns purple (approximately 5 seconds). The top three LEDs will blink in sequence, first in white to show the software version installed on the Stacker. Then the top three LEDs will blink in yellow to show the software version installed on the Docking Bracket.

The number of blinks represents the software version as explained below:

- Light 1: X
- Light 2: Y
- Light 3: Z

Version of the software: X.YZ

Example:

Light 1 blinks once, light 2 blinks twice and light 3 does not blink: the version of the software is 1.20.

Status LED



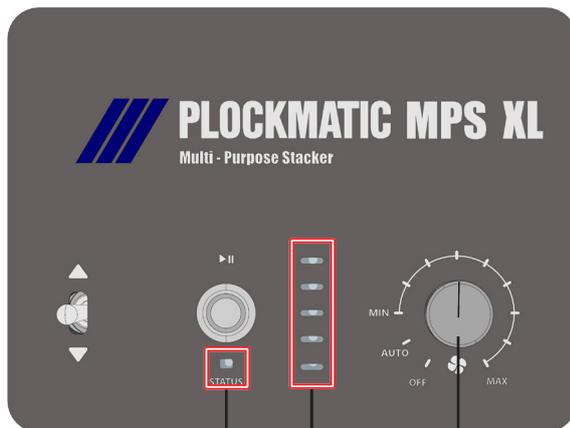
Status LED

The status LED indicates the status of the Stacker.

- RED: Jam/Fault
- RED Blinking: Multiple Fault Codes
- GREEN: Ready
- BLUE: Running
- BLUE BLINKING: Running - Paused
- PURPLE: Showing version/Counter/Calibrating.
- OFF: Powered down/Undocked

2

Sheet counter

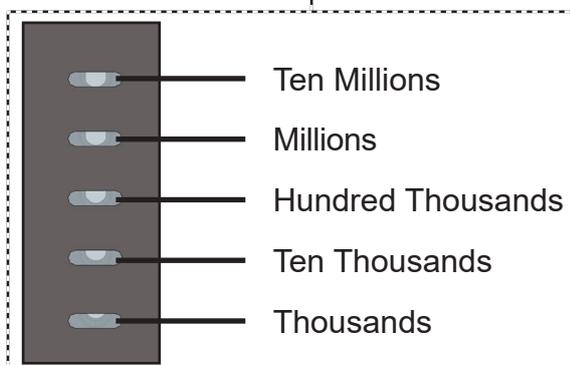


Status Light

Indicator LEDs

Fan

Adjustor



Sheet counter

The sheet counter is a total count of sheets that have run through the Stacker, not a count of the job. The Stacker sheet counter has no connection to the print engine usage counters.

The sheet counter is displayed through the LEDs.

1. Switch the Stacker on.
2. Set the Fan Adjustor to illuminate 2 dark blue Indicator LEDs.
3. Press and hold the Pause/Resume Button until the light turns purple (approximately 5 seconds), then release it.
4. The LEDs have a value associated to them as shown on the left. They will blink light blue to show the sheet count.

To understand what the sheet count is, the operator will have to count the blinks and sum the values of the LED(s).

See examples on following page.

Sheet counter (continued)

2



Examples:



10,000,000*

*First LED blinks once.



300,000**

**Third LED blinks three times.



2,010,000***

***Second LED blinks twice, fourth LED blinks once.



10,300,000****

****First LED blinks once, third LED blinks three times.

3. Jobs

Handling jobs

The Stacker is designed to stack paper with the following dimensions:

- Paper width from 210 mm / 8.27" to 385 mm / 15.1";
- Paper lengths from 210 mm / 8.27" to 1300 mm / 51.1".

Trying to stack paper outside of specification will cause jams.

Table position

The Stacker Table will automatically position itself when receiving notification from the printer that a job is coming.

Stacker Table ready position will be approximately 2-3 mm (0.08" - 0.12") under the Paper Stack Sensor.

As paper comes in and the Paper Stack Sensor is covered, the Stacker Table will automatically decrement its position by 3 mm (0.12") steps.

Setting Sheet Guide & End Stop

 **NOTE:**

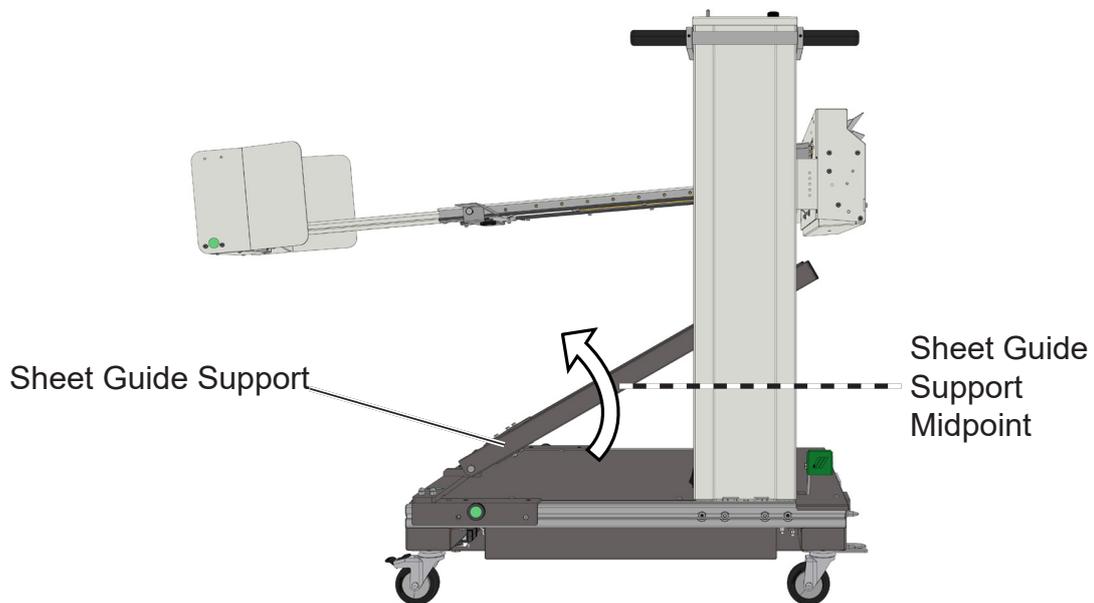
Move both Sheet Guide Supports at the same time by the Sheet Guide Support Midpoint using both hands to avoid misalignment.

The Sheet Guide and End Stop positions have to be adjusted according to the paper dimensions.

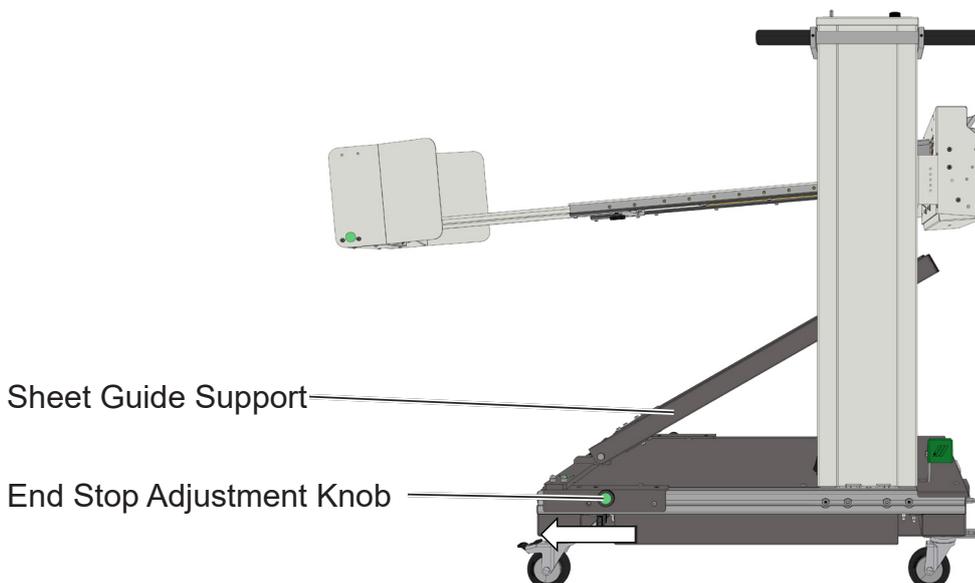
Paper Length ≤ 715 mm / ≤ 28.1 "

3

1. Remove Paper Support (Section 1 - Setting the Paper Support). At the Sheet Guide Support Midpoint, pivot the Sheet Guide Supports together to the vertical position.



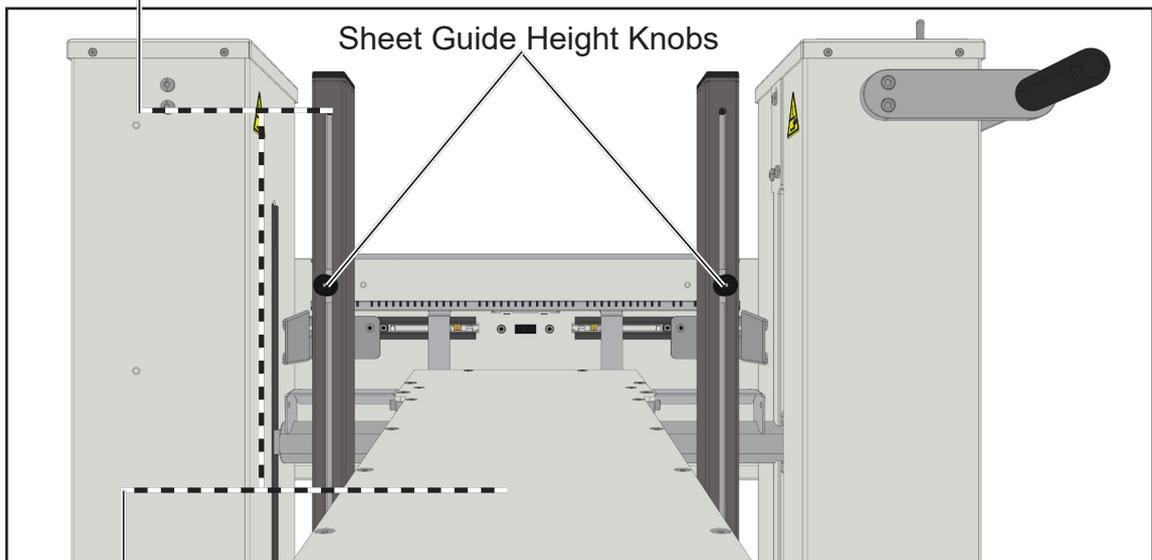
2. Loosen End Stop Adjustment Knobs (x2) (one on each side) and fully extend the Sheet Guide Support.



Setting Sheet Guide & End Stop (continued)

3. Loosen Sheet Guide Height Knobs (2x) and move to approximately halfway between the top of the Stacker Table and the top of the Sheet Guide Support then tighten Sheet Guide Height Knobs.

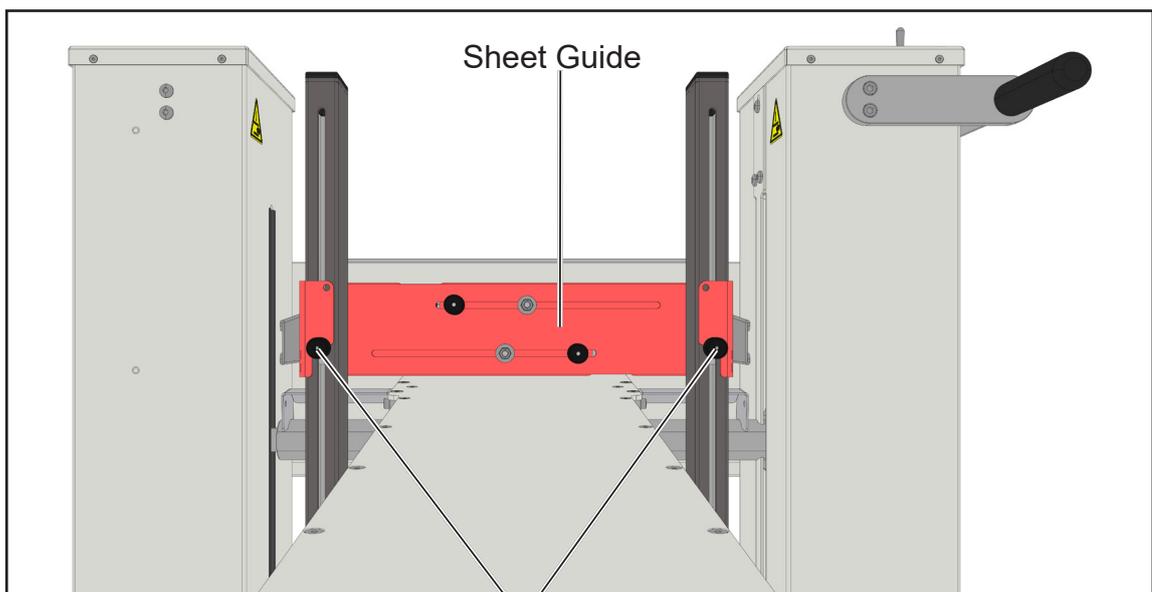
Top of the Sheet Guide Support



Top of the Stacker Table

3

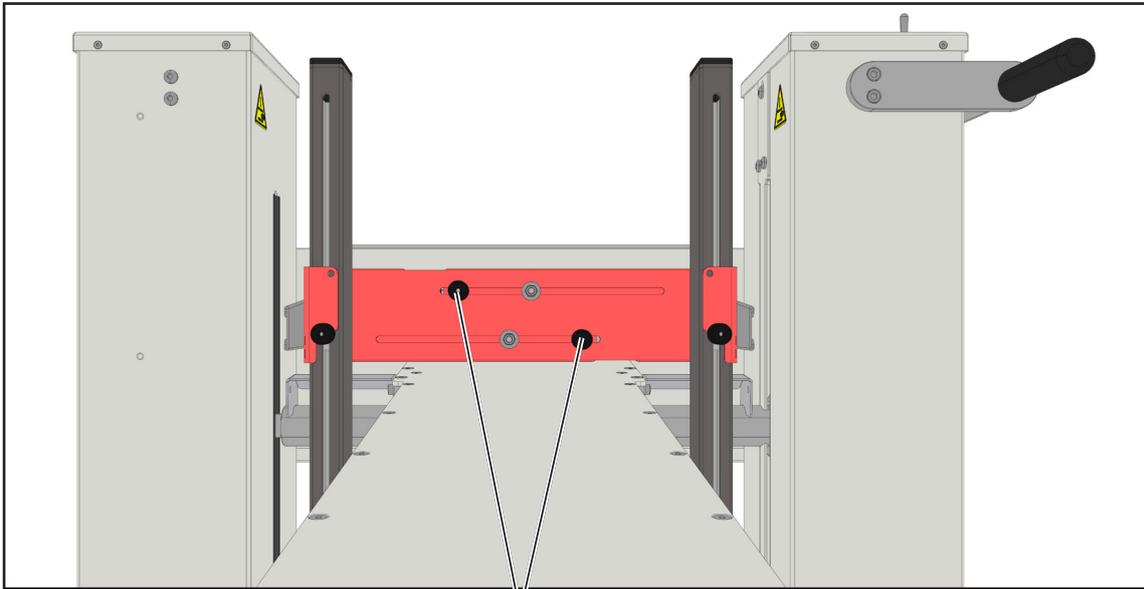
4. Slide Sheet Guide onto the Sheet Guide Support so the Sheet Guide rests on the Sheet Guide Height Knobs.



Sheet Guide Height Knobs

Setting Sheet Guide & End Stop (continued)

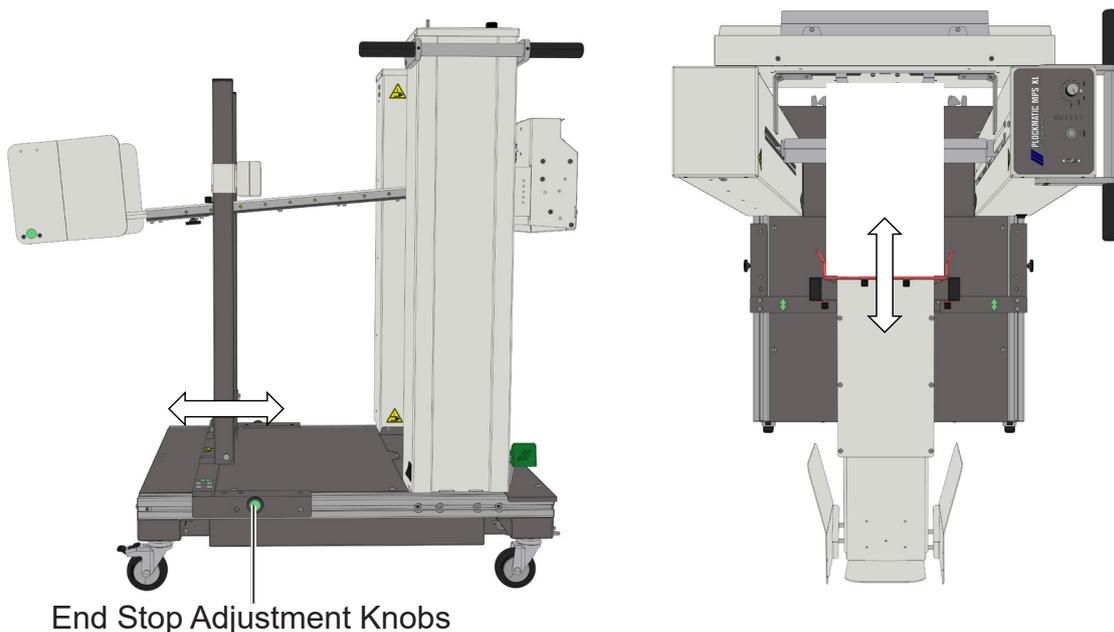
5. Press the Pause/Resume button to set the Stacker table to its starting position.
6. Loosen Sheet Guide Width Knobs (2x) so Sheet Guide's width can be adjusted.



Sheet Guide Width Knobs

7. Make sure End Stop Adjustment Knobs (2x) (one on each side) are loose to be able to move the Sheet Guide Support.
8. Place paper on Stacker Table and adjust End Stop to correct length +3 mm to 5 mm (+0.12" to 0.20")

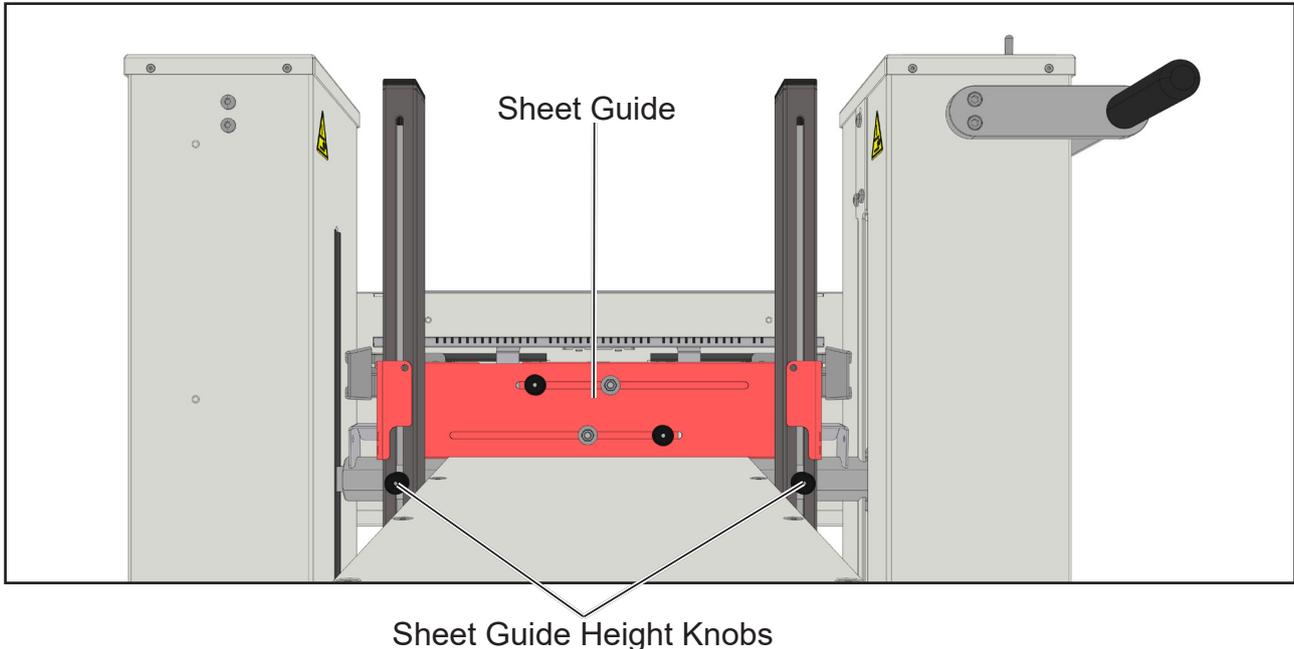
*Recommendation: Start with all guides set loosely around the paper and then tighten as the job has begun to run Guides set too narrow will result in jams.



End Stop Adjustment Knobs

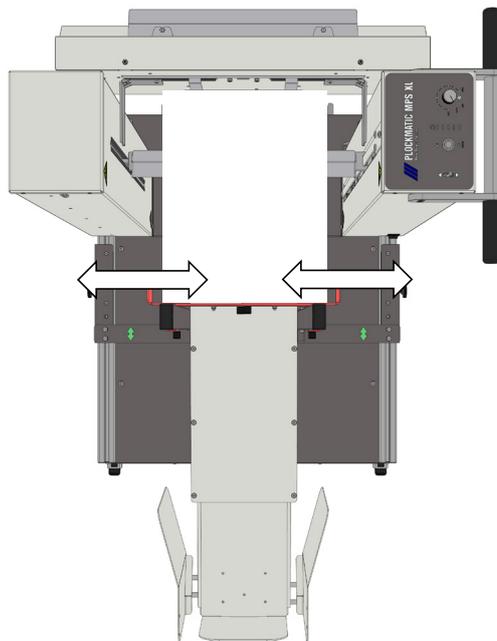
Setting Sheet Guide & End Stop (continued)

9. Loosen Sheet Guide Height Knobs (2x) and move them down so they are at or slightly below the level of the Stacker Table. See that the Sheet Guide now rests on the Stacker Table and can move up and down freely.



10. With paper still on Stacker Table set Sheet Guide to correct width +3 mm to 5 mm (+0.12" to 0.20") on each side.

*Recommendation: Start with all guides set loosely around the paper and then tighten as the job has begun to run Guides set too narrow will result in jams.



11. Replace Paper Support at the closest point to the Sheet Guides & End Stop (Section 1 - Setting the Paper Support).
12. Tighten all knobs.
13. Remove paper used for setup.

Setting Long Sheet Guide & Long Sheet End Stop

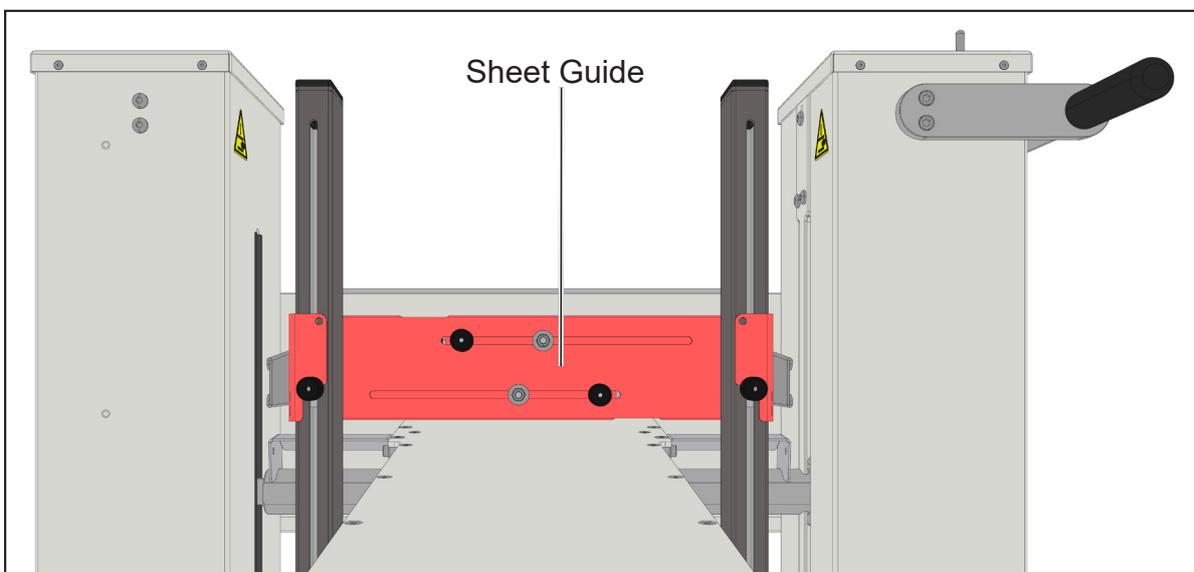
The Long Sheet Guide and Long Sheet End Stop positions have to be adjusted according to the paper dimensions.

Paper Length ≥ 715 mm / ≥ 28.1 "

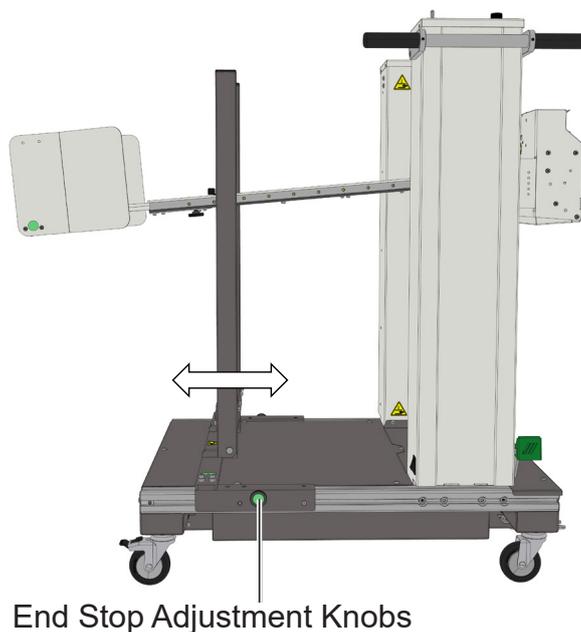
For paper longer than 715 mm / 28.1", fold the Sheet Guide Support down and pull out the Stacker Table to the correct length: +3 mm to 5 mm (+0.12" to 0.20") from the edge of the paper. Use the Long Sheet Guide and Long Sheet End Stop.

3

1. Remove Paper Support (Section 1 - Setting the Paper Support) & Sheet Guide (if installed).



2. Loosen End Stop Adjustment Knobs (2x) (one on each side) and Move Sheet Guide Supports together to the longest position.

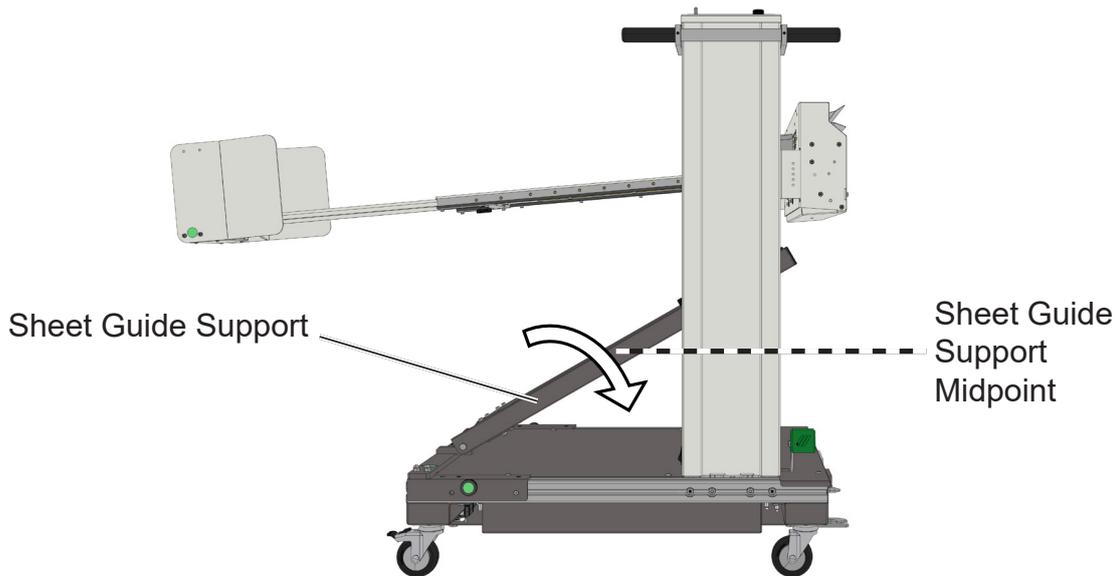


Setting Long Sheet Guide & Long Sheet End Stop (continued)

3. At the Sheet Guide Support Midpoint, pivot the Sheet Guide Supports together to the horizontal position.

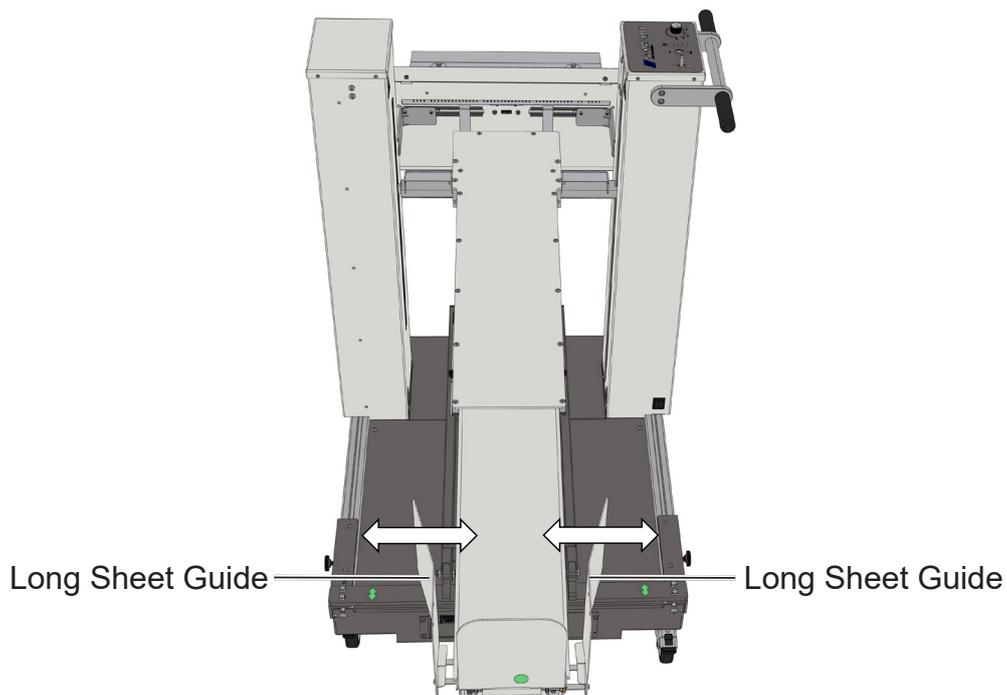
 **NOTE:**

Move both Sheet Guide Supports at the same time by the Sheet Guide Support Midpoint using both hands to avoid misalignment.



3

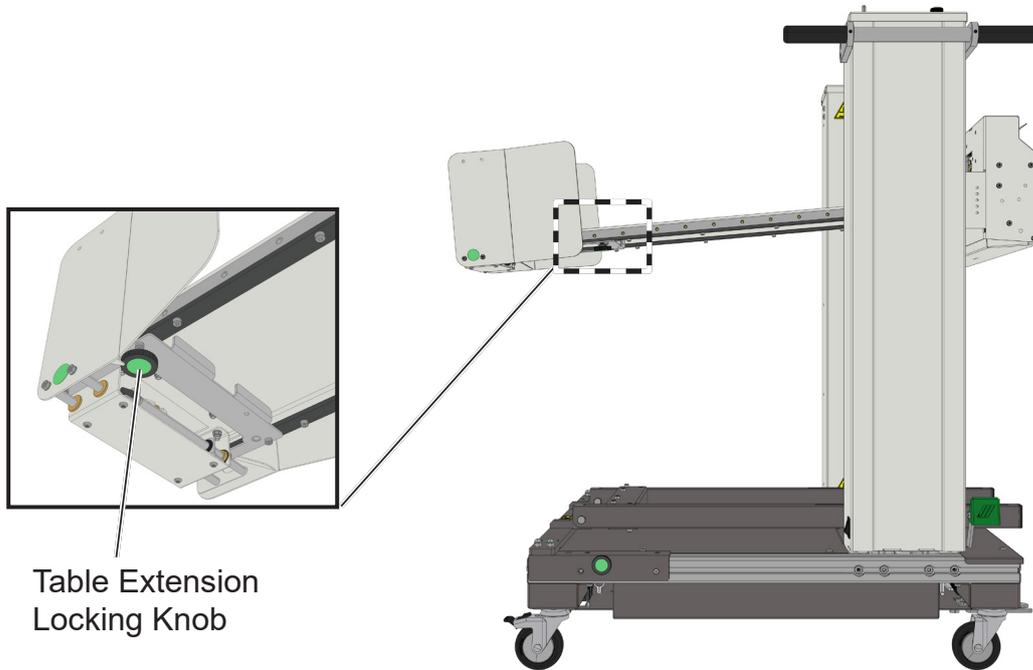
4. Manually move Long Sheet Guide width to the outermost position.



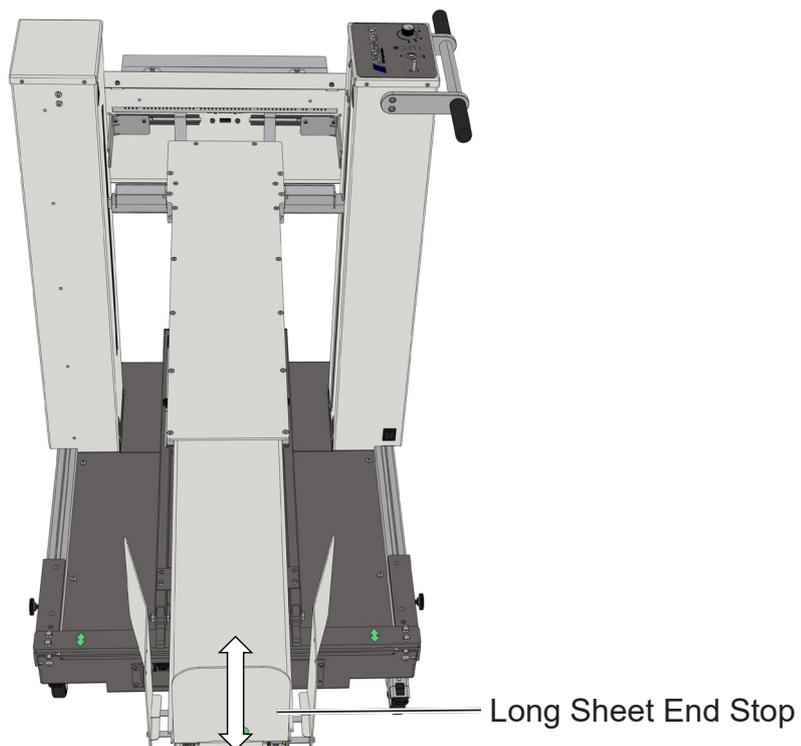
Setting Long Sheet Guide & Long Sheet End Stop (continued)

- Loosen Table Extension Locking Knob.

3



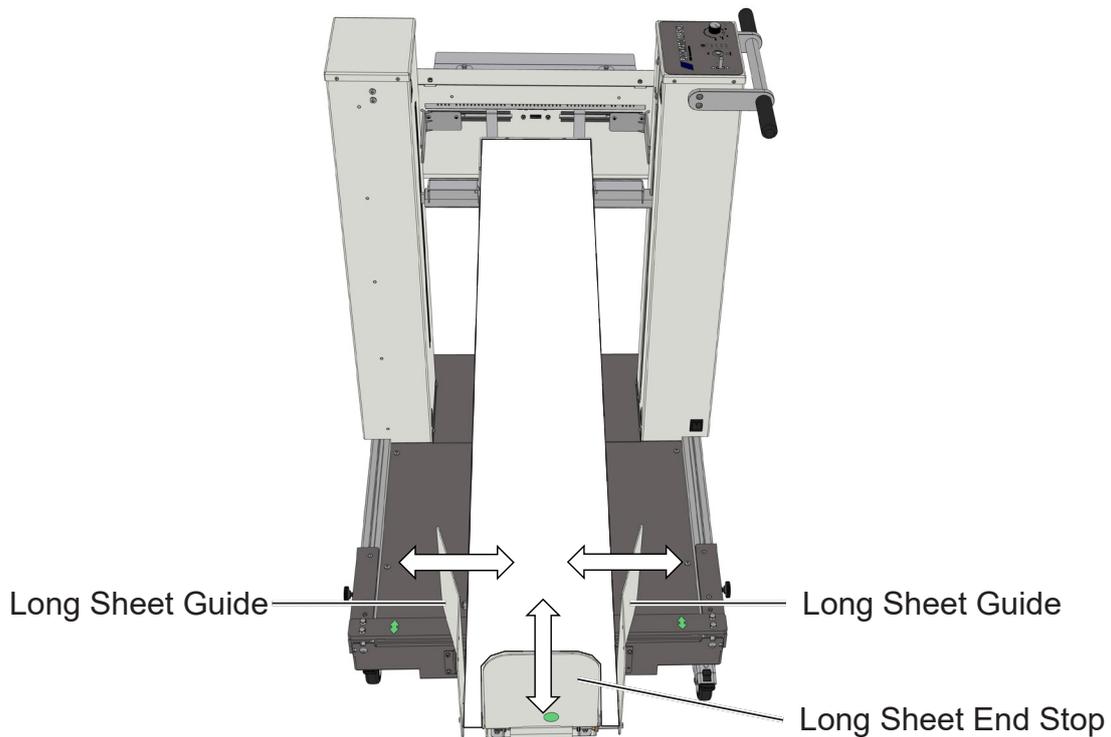
- Manually move Long Sheet End Stop to the outermost position.



Setting Long Sheet Guide & Long Sheet End Stop (continued)

7. Replace Paper Support (Section 1 - Setting the Paper Support).
8. Press Pause/Resume to make sure table is set at proper position to receive paper.
9. Place paper on Stacker Table and adjust Long Sheet End Stop to correct length +3 mm to 5 mm (+0.12" to 0.20") and Long Sheet Guide to correct width +3 mm to 5 mm (+0.12" to 0.20") on each side.

*Recommendation: Start with all guides set loosely around the paper and then tighten as the job has began to run. Guides set too narrow will result in jams.



10. Tighten Table Extension Locking Knob.
11. Remove paper used for setup.

Optional External Power Supply

⚠ CAUTION:

The Optional External Power Supply is intended to be used only while the MPS is stationary. Disconnect the Optional External Power Supply prior to repositioning the MPS XL.

The Optional External Power Supply enables the use of the MPS XLs Table up & down function. This is to assist in loading/unloading and transferring of a paper stack when the MPS XL is not attached to the Docking Plate.

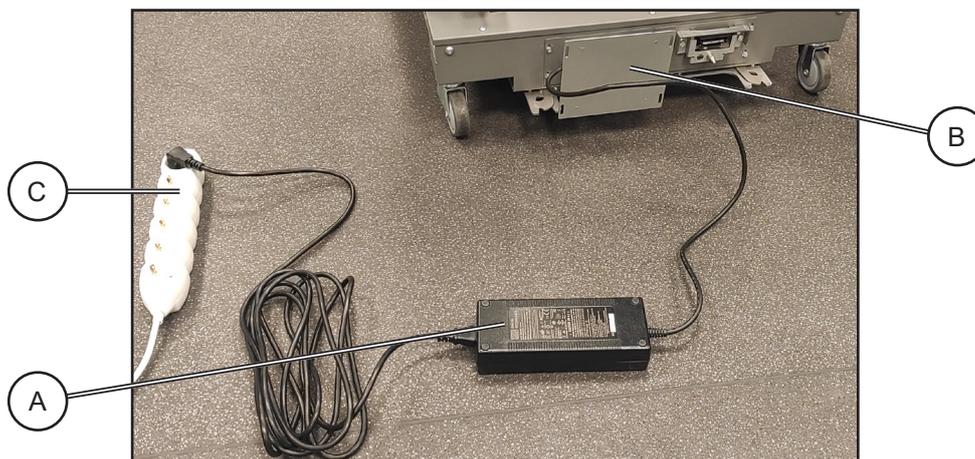
3

1. After stacking is complete, the MPS XL can be undocked and rolled over to the next step in the process (further feeding, finishing or packaging).
2. One end of the Optional External Power Supply [A] connects to the Docking Power Connector [B] of the MPS XL and the other end plugs into a standard AC wall outlet [C].
3. Once the Optional External Power Supply [A] is connected to the MPS XL and AC wall outlet the Power Switch can be turned on.
4. The operator can adjust the stack to a higher/lower level to make loading/unloading and transferring paper easier (see 2. Control Panel - Table Positioning Lever).

Optional External Power Supply - disconnected from MPS XL



Optional External Power Supply - connected to MPS XL



4. Maximum Stack Height

Stack Limit

Infeed Sensor and Line speed determine stack limit heights. These limits are set to prevent weight overload (over 40 kg / 88.18 lbs).

The maximum stack height per the specification is seen in the table below. When the maximum stack height is reached, printing will be paused.

For standard sheet sizes up to SRA3/12x18", a full stack of 330 mm (13") will be stackable. As sheet sizes increase, the 40 kg (88.18 lbs) weight limit will come into play and maximum stack height will be reduced.

After maximum stack height is reached, empty the Stacker and press the pause/resume button on the control panel to resume printing.

Maximum Stack Height*	For Sheets ≤ 715 mm (28.1"): 330 mm (13")
	For Sheets ≥ 715 mm (28.1"): 140 mm (5.5")

*Maximum stack height may be less if using high density paper, due to the weight limit of 40 kg (88.18 lbs). Variation in stack height could be seen due to specific media weight and type.

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5. Troubleshooting

Fault codes

General

NOTE:

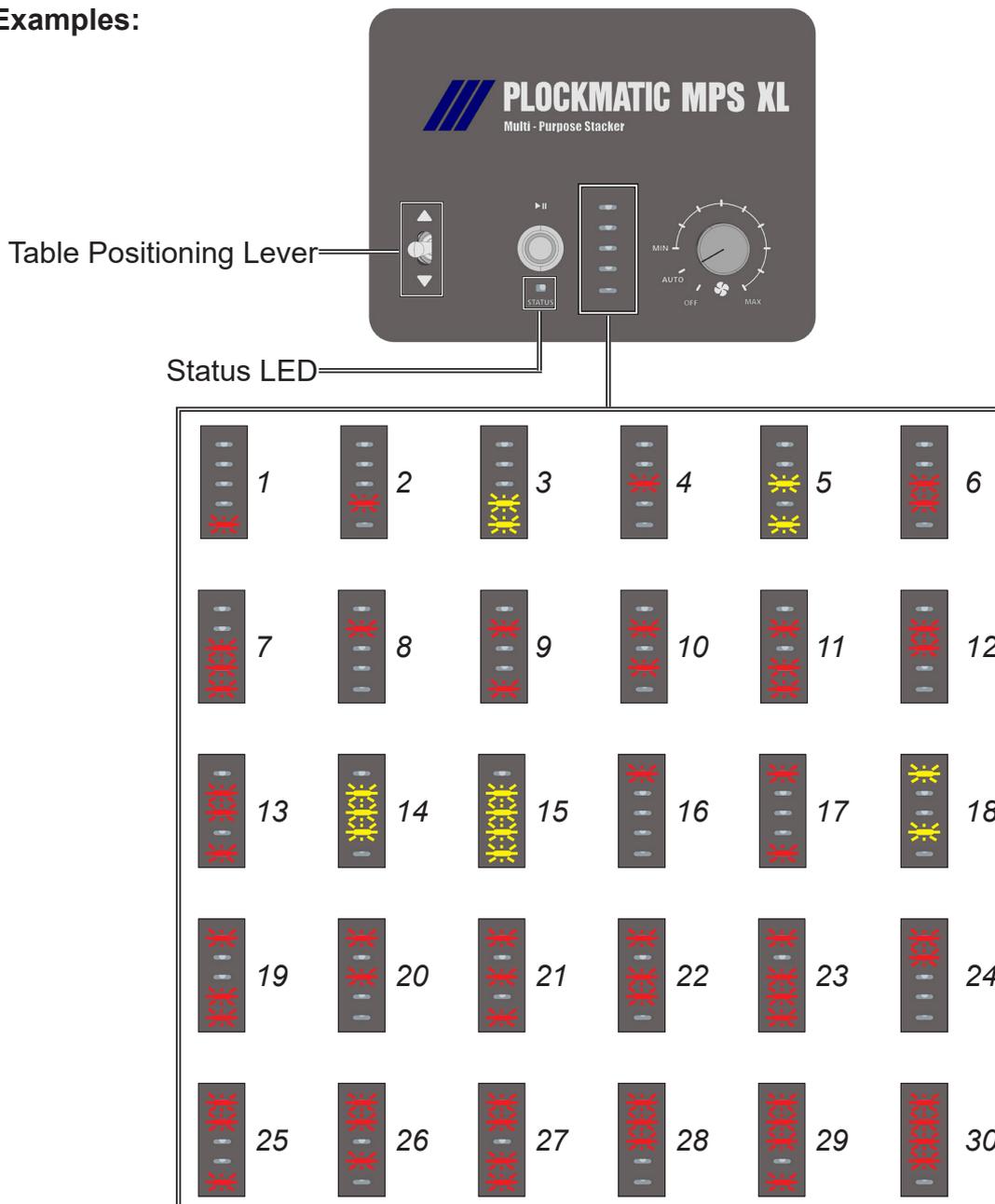
If procedures in this manual do not rectify the problem an authorized technician will be needed.

Reading the fault code

The fault codes are displayed with the LEDs on the control panel.

When a fault occurs, the lights will turn on indicating the number of the fault code in LED(s) either in Red (Hard-Stop = Printer immediately stops) or Yellow (Soft-Stop = Printer finishes batch then stops). If more than one fault code occurs the Status LED blinks Red, additional fault code(s) can be viewed by toggling the Table Positioning Lever.

Examples:



Fault codes list

 **NOTE:**

If the following steps do not rectify the problem an authorized technician will be required.

Fault Code	Colour	How to clear
1	Red (Hard-Stop)	Use the Table Positioning Lever to lower the Stacker Table then press Pause/Resume Button to reset.
2	Red (Hard-Stop)	Check Infeed Unit Bottom Cover is clear from items on top of Stacker Table and then press Pause/Resume Button.
3	Yellow (Soft-Stop)	Remove paper stack then press Pause/Resume Button.
4	Red (Hard-Stop)	Remove paper stack then power off / power on the Stacker.
5	Yellow (Soft-Stop)	Remove paper stack then press Pause/Resume Button.
10	Red (Hard-Stop)	Clear & clean sensor Infeed Sensor (Section 6 - Maintaining Your Stacker) then press Pause/Resume Button.
11	Red (Hard-Stop)	Clear & clean sensor Infeed Sensor (Section 6 - Maintaining Your Stacker) then press Pause/Resume Button.
12	Red (Hard-Stop)	Clear any jams in the Infeed Unit then power off / power on the Stacker.
14	Yellow (Soft-Stop)	Clear & clean sensor Stack Sensor (Section 6 - Maintaining Your Stacker) then press Pause/Resume Button.
15	Yellow (Soft-Stop)	Check for and remove any obstructions on Stacker Table, then check for and remove any obstructions blocking Infeed Side Guides then press Pause/Resume Button.
16	Red (Hard-Stop)	Check for and remove any obstructions on Stacker Table, then check for and remove any obstructions blocking Infeed Side Guides then power off / power on the Stacker.
18	Yellow (Soft-Stop)	Press Pause/Resume Button
19	Red (Hard-Stop)	Clear & clean sensor Stack Sensor (Section 6 - Maintaining Your Stacker) then power off / power on the Stacker.
25	Red (Hard-Stop)	Ensure the Stacker is properly docked then press Pause/Resume Button. Make sure job is submitted with the DFD Profile set to MPS XL.
30	Red (Hard-Stop)	Clear any obstructions under the Infeed Unit and then press Pause/Resume button.

For any other fault, Power off / Power on the Stacker.

6. Remarks

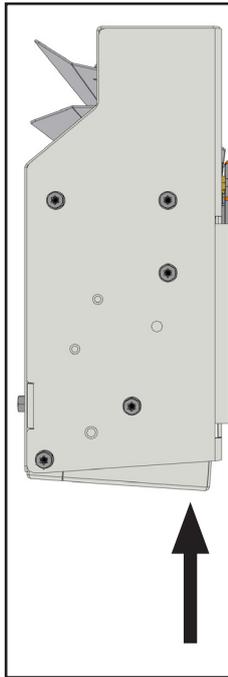
Do's And Don'ts

- Always follow all warnings marked on, or supplied with, the equipment.
 - Always exercise care in moving or relocating the equipment.
 - **⚠ CAUTION:**
Unplug the power cord from the wall outlet and machine before you move or relocate the equipment.
 - Do not remove the covers or guards that are fastened with screws.
 - Do not override or bypass electrical or mechanical interlock devices.
 - Do not operate the equipment if you notice unusual noises or odors. Disconnect the power cord from the power source and call your authorized technician to correct the problem.
- ⚠ WARNING:**
Do not put fingers or other parts between moving parts.
- Do not switch off the Stacker Power Switch while machine is running.

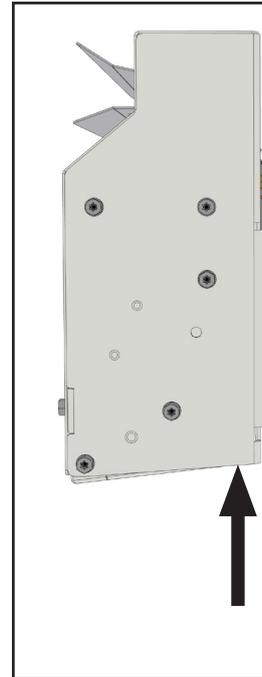
Safety Features

Infeed Unit / Stacker Table Interlock Switch

The Infeed Unit Bottom Cover is loose, this allows the safety switch to be released if something is stuck between the Infeed Unit and the Stacker Table. This will stop the machine moving the Stacker Table until the cover is back into operating position.



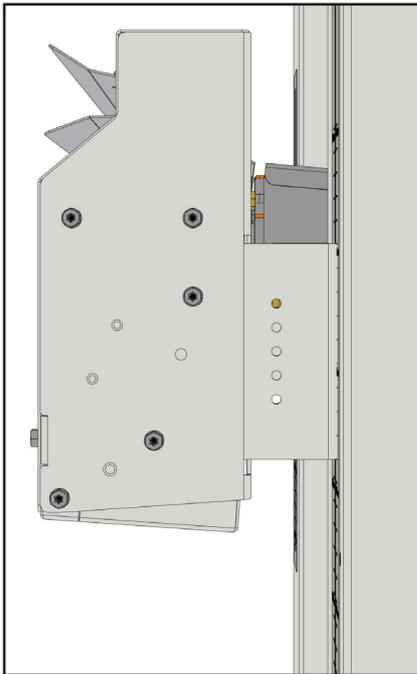
Infeed Unit Bottom Cover
normal operating position.



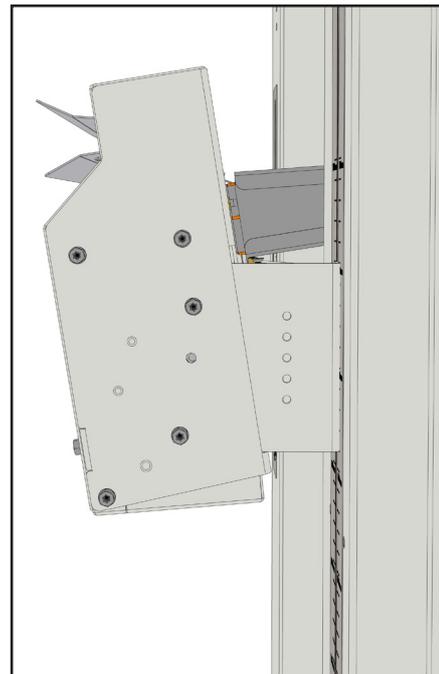
Infeed Unit Bottom Cover
pressed - operation stops.

Infeed Side Guides / Stacker Table Interlock Switch

The Infeed Unit can tilt; this allows the safety switch to be released if something on the Stacker Table is wider than the Infeed Side Guides. This will stop the machine moving the Stacker Table until the Infeed Unit is back into operating position.



Infeed Unit normal operating position.



Infeed Unit in tilted position - operation stops.

Where to put Your Stacker

Machine environment

- The machine should only be used on a flat and level surface that corresponds to the upstream unit.
- **Always** locate the Stacker on a solid support surface with adequate strength for the weight of the machine.
- Always keep magnets and all devices with strong magnetic fields away from the machine.

If the place of installation is air-conditioned or heated, do not place the machine where it will be:

- Subjected to sudden temperature changes.
- Directly exposed to cool air from air-conditioner.
- Directly exposed to heat from heater.
- Directly exposed to sunlight.
- Outside of the range 15-30°C (59°-86°F).
- Outside of the range 30-80% Relative Humidity.

6

Power connection

- **Always** connect the Stacker to a properly grounded power source. If in doubt, have the power source checked by a qualified electrician.
-  **WARNING:**
Improper grounding of the Stacker can result in electrical shock.
- **Never** connect the Stacker to a power source that lacks a ground connection terminal.

Maintaining Your Stacker

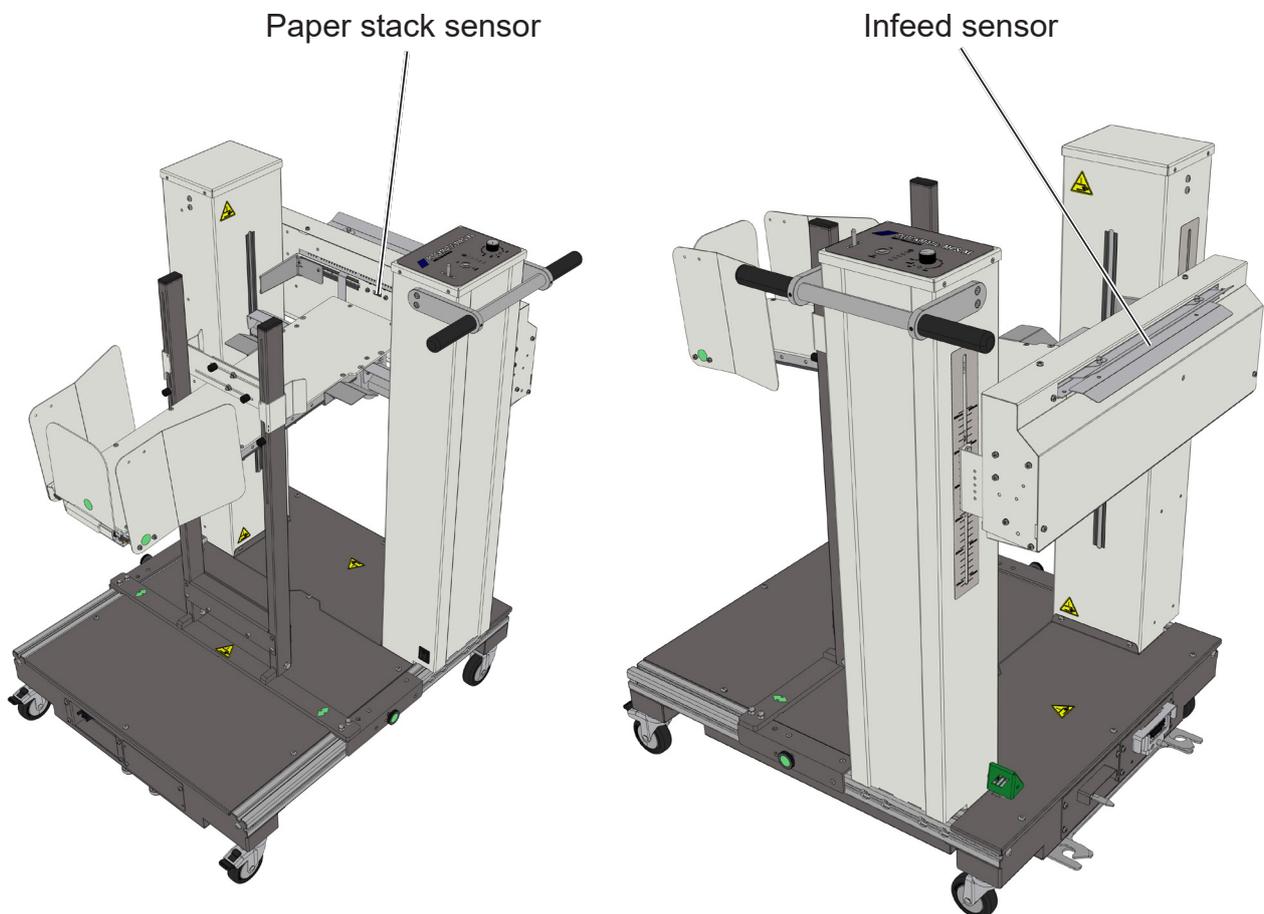
Never attempt any maintenance function that is not specifically described in this documentation.

Cleaning the sensors

The sensors need to be cleaned every 500K pages, more frequent cleaning may be required depending on media type.

Using a lint free cloth or soft bristled brush clean the sensor.

⚠ CAUTION:
Never use cleaning fluids on sensors.



Stacker Operational Best Practices

- It is recommended to start with loose placement of Sheet Guide/Long Sheet Guide to allow for proper stacking. Once proper stacking is achieved, adjust the Sheet Guide/Long Sheet Guide inwards to improve stack quality.
- For printers with slower line speeds, higher fan speed is suggested if setting manually.
- Prior to undocking the Stacker, move the Stacker Table to a convenient position to transfer the stacked prints.
- Always locate the Stacker on a level floor.

Stacker Limitations

The Stacker is capable of stacking paper from 210 mm (8.27") x 210 mm (8.27") up to 385 mm (15.1") x 1300 mm (51.1"). The stack quality depends on paper quality, paper weight, operator setup, printer speed and environmental conditions. If the Paper Guides on the Stacker are set too tightly, jams will occur frequently. If they are set too loosely, the stack quality will be poor. It is up to the operator to set up the machine such that the stack quality is high and the stacker is running smoothly, without jamming.

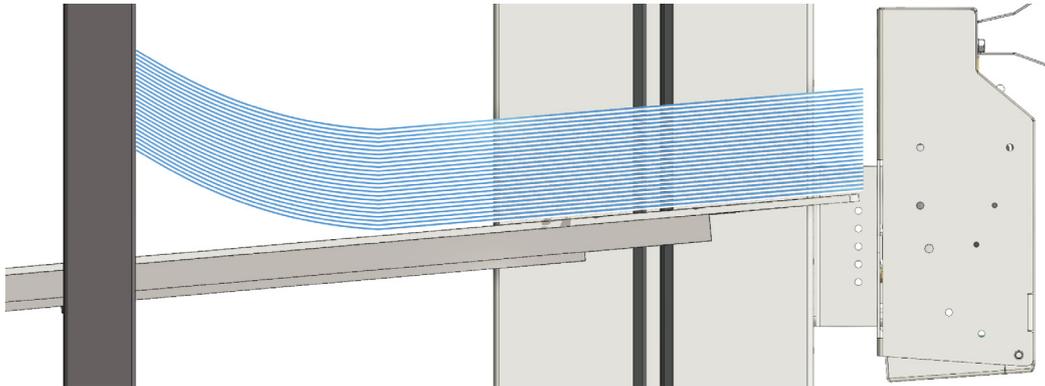
Some papers may not be stackable even if the Stacker is set up properly. A list of machine limitations is found below.

- Index paper must be fed with the tab on the trailing edge of the sheet.
- Metallic or other high static medias can be difficult to stack, these may require operator intervention. When stacking film, we recommend printing a slip sheet in between each film sheet to help reduce static in the stack.

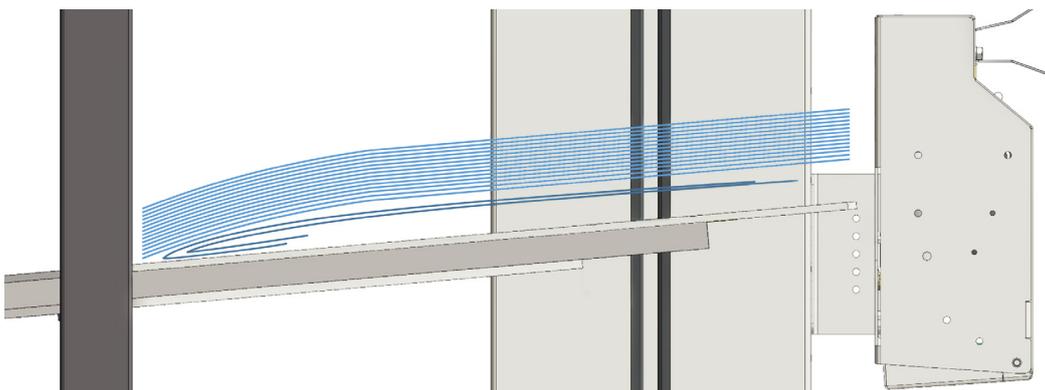
Paper Curl

Please make sure sheets are corrected for curl by referring to the Press Operators Manual. If the paper is still curled after engine adjustments and results in poor stacking/frequent jams, adjusting fan speed on the MPS XL may help improve stacking. Below is a description of three different phenomena related to paper curl.

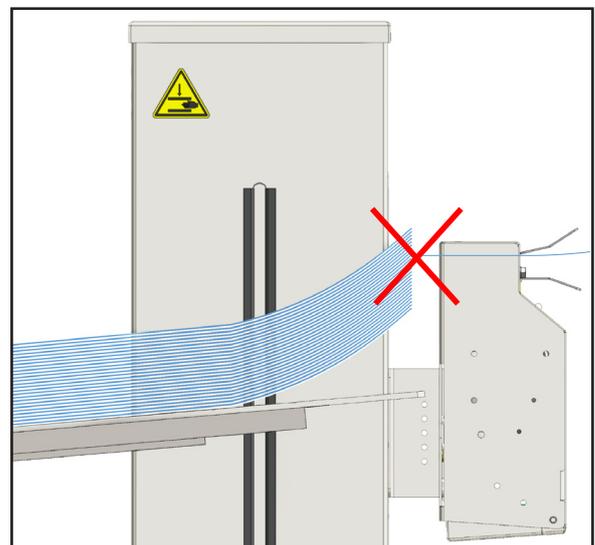
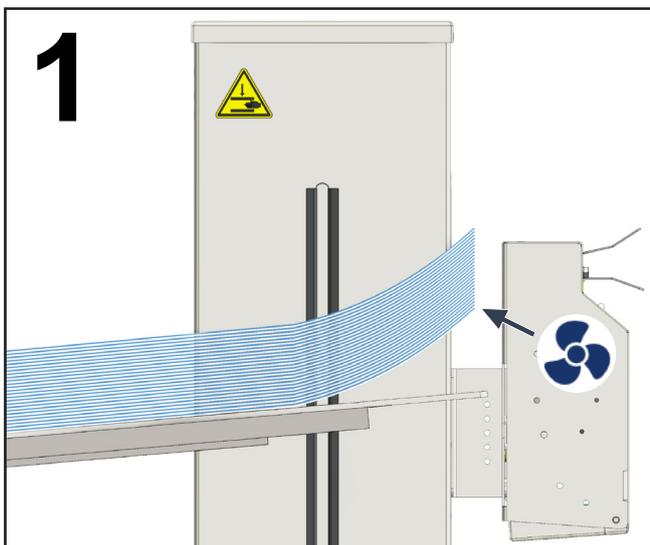
Sheets with excessive up curl in lead edge might end up “climbing” up on the long sheet End Stop/ Guide.



Sheets with excessive down curl in lead edge might result in sheets rolling over each other instead of stacking.



Sheets with excessive up curl in trail edge might be pushed up by the fan air coming from the infeed unit while being stacked (picture 1 below). This might cause the following sheets to jam (picture 2 below).



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7. Specification

Machine Specifications

Parameter	Specification	Remarks
Maximum Stack Height	For Sheets ≤ 715 mm (28.1"): 330 mm (13") For Sheets ≥ 715 mm (28.1"): 140 mm (5.5")	Small positive / negative variations in stack height might occur due to media type and weight.
Maximum Stack Weight	40 kg (88.2 lbs)	
Standard Paper Size Support	A4, A3, 8.5 x 11", 11 x 17", 12 x 18", SRA3, SRA4, 9 x 12"	
Paper Weight Support	<ul style="list-style-type: none"> • 80-400 gsm (up to SRA3) • 120-500 gsm (up to 700 mm) • 150-500 gsm (up to 1300 mm) 	Coated paper <100 gsm may be stackable but is highly sensitive to curl, environmental and printer output conditions.
Custom Size Minimum Width	210 mm (8.27")	
Custom Size Maximum Width	385 mm / 15.1"	
Custom Size Minimum Length	210 mm (8.27")	
Custom Size Maximum Length	1300 mm / 51.1"	
Supported Media	The Stacker supports plain, index*, coated, uncoated, punched, recycled, textured/embossed, labels, film, and metallic stock. The machine can stack colored and black paper.	*Index paper needs to be fed with tab side at the trailing edge. Stack quality may be poor and jam rates may increase if index paper is fed with tab side on the leading edge.
Paper Size Change	Set by Printer input	
Infeed Side Guides	Set by Printer input	
Sheet Guide/Long Sheet Guide	Set manually by operator	
Dimensions (W x D x H)	750 x 900 x 1060 mm (29.5" x 35.43" x 41.73")	Extends to 1410 mm (55") length for extra long sheets If a MPS XL is included to stack banner sheets in a dual configuration with the Plockmatic Booklet Maker System, the total system length will be up to 4490 mm (176.8").
Weight	Stacker - 90 kg (198 lb)	
Power source	100-230 V ± 10 50-60 Hz	
Temp Range	15-30 °C (59°-86 °F)	Machine can function outside these ranges but stack quality may be affected.
Humidity	30-80% Relative Humidity	Machine can function outside these ranges but stack quality may be affected.

Plockmatic MPS XL Stack Quality Specification

- The Stacker is capable of stacking paper from 210 mm (8.27") x 210 mm (8.27") up to 385 mm / 15.1" x 1300 mm. The stack quality depends on paper quality, paper weight, operator setup and environmental conditions. It is up to the operator to set up the machine such that the stack quality is high and the stacker is running smoothly, without jamming.
- Stack Quality will be measured by how much variance there is along the edges of the paper stack. In general, lower weight paper is harder to stack and will thus have more variance along the edge. Therefore, we have split up paper according to paper weight in the table below.

Stacker Stack Quality - Edge Variance				
Paper Weight				
	80 - 200 gsm	80 - 200 gsm	Greater than 200 gsm	Greater than 200 gsm
Paper Size	Lead / Trail Edge Variance	Side Edge Variance	Lead/Trail Edge Variance	Side Edge Variance
SEF A4 / SRA4 8.5"x11" / 9"x12"	2 mm / 0.08"	2 mm / 0.08"	2 mm / 0.08"	2 mm / 0.08"
LEF A4 / SRA4 8.5"x11" / 9"x12"	3 mm / 0.12"	2 mm / 0.08"	3 mm / 0.12"	2 mm / 0.08"
A3 / SRA3 11"x17" / 12"x18"	3 mm / 0.12"	5 mm / 0.2"	3 mm / 0.12"	4 mm / 0.16"
457-710 mm length 18.03" / 27.95"	3 mm / 0.12"	5 mm / 0.2"	4 mm / 0.16"	4 mm / 0.16"
711-899 mm length 28.03 / 35.39"	3 mm / 0.12"	4 mm / 0.16"	5 mm / 0.2"	4 mm / 0.16"
900-1300 mm length 35.43" / 51.1"	3 mm / 0.12"	4 mm / 0.16"	5 mm / 0.2"	4 mm / 0.16"

Declaration of Conformity



EU & UK DECLARATION OF CONFORMITY ^[1]

No. ^[2] **N0007637 (A.4)**

Manufacturer ^[3] Plockmatic International AB, Telefonvägen 30, S-126 26 Hägersten, Sweden

This Declaration of Conformity is issued under the sole responsibility of the manufacturer ^[4]

Object of the Declaration ^[5]	
Model/Type ^[6]	F139-311, F139-411, F139-611, F139-711, F139-811
Name ^[7]	MPS XL
Description ^[8]	Multi-Purpose Stacker

The object of the declaration is in conformity with the requirements of the following documents ^[9]	
EU Directive ^[10] UK Statutory Instrument	Standard ^[11] UK Designated Standard
(LVD) 2014/35/EU S.I. 2016/1101	EN 62368-1:2014 + A11:2017, EN IEC 62368-1:2020 + A11:2020 BS EN 62368-1:2014 + A11:2017, BS EN 62368-1:2020 + A11:2020
(EMC) 2014/30/EU S.I. 2016/1091	EN 55032:2015 + A11:2020 (Class A), EN 55035:2017 + A11:2020, EN 61000-3-2:2019 + A1:2021, EN 61000-3-3:2013, EN 61000-4-2, -3, -4, -5, -6, -11
(RoHS) 2011/65/EU + 2015/863/EU S.I. 2012/3032	EN 62321:2009, EN 63000:2018
Additional information ^[12] International certification: UL 62368-1, 3rd Edition, CSA C22.2 No. 62368-1:19 3rd Edition; FCC Part 15 (2015) Subpart B Section 15, Class A; ICES-003 Issue 6 Class A; CB Reports and CB Test Certificates to IEC 60950-1:2005+A1:2009+A2:2013, IEC 62368-1:2014, and IEC 62368-1:2018.	
Signed for and on behalf of ^[13]	Hägersten, 2022-05-02 10:15
	Bengt Olenfalk Group Quality Manager

БЪЛГАРСКИ: 1) ЕС Декларация за съответствие; 2) Номер; 3) Производител; 4) Настоящата декларация за съответствие е издадена на отговорността на производителя; 5) Предмет на декларацията; 6) Модел/Тип; 7) Назначение; 8) Описание; 9) Предметът на декларацията, описан по-горе, отговаря на съответното законодателство на Съюза за хармонизация; 10) Директива; 11) Стандарт; 12) Допълнителна информация; 13) Подписано за и от името на

ČESKY: 1) EU Prohlášení o shodě; 2) Číslo; 3) Výrobce; 4) Toto prohlášení o shodě se vydává na výhradní odpovědnost výrobce; 5) Předmět prohlášení; 6) Model/Typ; 7) Označení; 8) Popis; 9) Výše popsaný předmět prohlášení je ve shodě s příslušnými harmonizačními právními předpisy Unie; 10) Směrnice; 11) Norma; 12) Dodatečné informace; 13) Podpisáno za a jménem na

DANSK: 1) EU-Overensstemmelseserklæring; 2) Nummer; 3) Producent; 4) Denne overensstemmelseserklæring udstedes på fabrikantens ansvar; 5) Erklæringens genstand; 6) Model/Type; 7) Betegnelse; 8) Beskrivelse; 9) Genstanden for erklæringen, som beskrevet ovenfor; er i overensstemmelse med den relevante EU-harmoniseringslovgivning; 10) Direktiv; 11) Standard; 12) Yderligere information; 13) Underskrevet for og vegne

DEUTSCH: 1) EU-Konformitätserklärung; 2) Nummer; 3) Hersteller; 4) Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller; 5) Gegenstand der Erklärung; 6) Modell/Typ; 7) Bezeichnung; 8) Beschreibung; 9) Der oben beschriebene Gegenstand der Erklärung erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union; 10) Direktive; 11) Standard; 12) Weitere Informationen; 13) Zur Unterzeichnung und Namen

EESTI: 1) EU Vastavausdeklaratsioon; 2) Number; 3) Valmistaja; 4) Käesolev vastavausdeklaratsioon on välja antud tootja aruvastutuseel; 5) Deklareeritava; 6) Model/Type; 7) Nimetus; 8) Kirjeldus; 9) Eelkirjelatud deklareeritava toode on kooskõlas asjaomaste liidu ühtlustamisaktidega; 10) Direktiiv; 11) Standard; 12) Lisainfo; 13) Allkirjastatud ja nimel

ESOMI: 1) EU-Vaatumustenmukaisuusvakuutus; 2) Määrä; 3) Valmistaja; 4) Tämä vaatustenmukaisuusvakuutus on annettu valmistajan yksinomaisella vastuulla; 5) Vakuutuksen kohde; 6) Malli/tyyppi; 7) Nimitys; 8) Kuvaus; 9) Edellä kuvattu vakuutuksen kohde on asiaa koskevan unionin yhdenmukaistamislainsäädännön vaatimusten mukainen; 10) Direktiivi; 11) Standardi; 12) Lisätietoja; 13) Allekirjoitettu ja puolesta

FRANÇAIS: 1) Déclaration UE de conformité; 2) Nombre; 3) Fabricant; 4) La présente déclaration de conformité est établie sous la seule responsabilité du fabricant; 5) Objet de la déclaration; 6) Modèle/type; 7) Désignation; 8) Description; 9) L'objet de la déclaration décrit ci-dessus est conforme à la législation d'harmonisation de l'Union applicable; 10) Directif; 11) Standard; 12) Informations Supplémentaires; 13) Signé pour et au nom de

GAEILGE: 1) Dearbhíocht comhréireachta AE; 2) Uimhir; 3) Manufacturer; 4) Tá an dearbhíocht comhréireachta ama eisúint faoi fhreagracht an mhonaróra; 5) Cuspóir an dearbhaith; 6) Cineál; 7) Ainmiú; 8) Tuairisc; 9) Is é cuspóir an dearbhaith a thugtar i gcomhréir leis an reachtóiríocht chomhchuibhíthe ábhartha an Aontais; 10) Treoir; 11) Caighdeánach; 12) Eolas breise; 13) Ama shíniú le haghaidh agus thar ceann an

ΕΛΛΗΝΙΚΗ: 1) Δήλωση συμμορφωσης ΕΕ; 2) αριθμός; 3) Κατασκευαστής; 4) Η παρούσα δήλωση συμμορφωσης εκδίδεται με αποκλειστική ευθύνη του κατασκευαστή; 5) Αντικείμενο της δήλωσης; 6) Μοντέλο/Τύπος; 7) Ονομασία; 8) Περιγραφή; 9) Ο στόχος της δήλωσης που περιγράφεται παραπάνω είναι σύμφωνα με τη σχετική ενοποιημένη νομοθεσία ενωμοσύνης; 10) Προτύπο; 12) Επιπλέον πληροφορίες; 13) Υπογραφή για λογαριασμό και εξ ονόματος του

HRVATSKI: 1) EU Izjava o skladnosti; 2) Broj; 3) Proizvođač; 4) Za izdavanje EU izjave o skladnosti odgovoran je isključivo proizvođač; 5) Predmet deklaracije; 6) Model/Tip; 7) Oznaka; 8) Deskripcija; 9) Predmet navedene izjave u skladu je s mjerodavnim zakonodavstvom Unije u skladu s; 10) Direktiva; 11) Standard; 12) Dodatne informacije; 13) Potpisao za i ime

MAGYAR: 1) EU-Megfelelőségi nyilatkozat; 2) Szám; 3) Gyártó; 4) Ezt a megfeleléségi nyilatkozatot a gyártó kizárólagos felelőssége mellett adják ki; 5) A nyilatkozat tárgya; 6) Modell/Típus; 7) Kijelölés; 8) Leírás; 9) A fent ismertetett nyilatkozat tárgya megfelel a vonatkozó uniós harmonizációs jogszabályoknak; 10) Irányelv; 11) Standard; 12) További információk; 13) Aláírva nevében

ISLENSKA: 1) ESB Leyfisfyrirlysing; 2) Fjöldi; 3) Framleiðandi; 4) Þessi samræmisfyrirlysing er sett alfað á ábyrgð framleiðanda; 5) Markmið fyrirsýningarinnar; 6) Gerð; 7) Tilnefning; 8) Lýsing; 9) Markmið fyrirsýningarinnar lýst er hér að ofan er i samræmi við viðeigandi Union samræmifingur löggjafar; 10) Tískipun; 11) Standard; 12) Viðbótarupplýsingar; 13) Undirritað fyrir og fyrir hönd

ITALIANO: 1) Dichiarazione di conformità UE; 2) Numero; 3) Produttore; 4) La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante; 5) Oggetto della dichiarazione; 6) Modello/Tip; 7) Designazione; 8) Descrizione; 9) L'oggetto della dichiarazione è in conformità alle pertinenti normative di armonizzazione dell'Unione; 10) Direttiva; 11) Standard; 12) Informazioni aggiuntive; 13) Firmato e per conto di

LATVIŠKI: 1) ES Atbilstības deklarācija; 2) Numurs; 3) Ražotājs; 4) Šī atbilstības deklarācija ir izdota vienīgi uz ražotāja atbildību; 5) Deklarācijas priekšmets; 6) Modeļa tips; 7) Apraksts; 8) Apraksts; 9) Iepriekš aprakstītais deklarācijas priekšmets atbilst attiecīgajam Savienības saskaņotajam tiesību aktam; 10) Direktīva; 11) Standarts; 12) Papildus informācija; 13) Parakstīts vārda

LIEUTUVIŲ: 1) ES Atitikties deklaracija; 2) Skaičius; 3) Gamintojas; 4) Ši atitikties deklaracija išduota tik gamintojo atsakomybe; 5) Deklaracijos objektas; 6) Modelis/tipas; 7) Pavadinimas; 8) Aprašymas; 9) Pirmiau aprašytas deklaracijos objektas atitinka susijusių derinamųjų Sąjungos teisės aktus; 10) Direktyva; 11) Standartinė; 12) Papildoma informacija; 13) Pasirašyta ir vardu

MALTESE: 1) Dikjarazzjoni ta' konformità tal-UE; 2) Numru; 3) Manifattur; 4) Din id-dikjarazzjoni ta' konformità tinharess taht ir-responsabbiltà unika tal-manifattur; 5) Għan tad-dikjarazzjoni; 6) Mudell/Tip; 7) Deżinjazzjoni; 8) Deskrizzjoni; 9) L-għan tad-dikjarazzjoni deskritt hawn fuq huwa konformi mal-legislazzjoni ta' armonizzazzjoni rilevanti tal-Unjoni; 10) Direttiva; 11) Standard; 12) Informazzjoni addizzjonali; 13) Iffirmat għal u f'isem il

NEDERLANDS: 1) EU-Conformiteitsverklaring; 2) Nummer; 3) Fabrikant; 4) Deze conformiteitsverklaring wordt verstrekt onder volledige verantwoordelijkheid van de fabrikant; 5) Voorwerp van de verklaring; 6) Model/Type; 7) Benaming; 8) Beschrijving; 9) Het hierboven beschreven voorwerp is in overeenstemming met de desbetreffende harmonisatiewetgeving van de Unie; 10) Richtlijn; 11) Standard; 12) Aanvullende informatie; 13) Ondertekend voor en namens

NORSK: 1) EU-Erklæring; 2) Nummer; 3) Produsent; 4) Denne samsvarserklæringen er utstedt under ansvar av produsenten; 5) Formålet med erklæringen; 6) Type; 7) Betegnelse; 8) Beskrivelse; 9) Formålet med erklæringen som er beskrevet ovenfor er i samsvar med relevante Union harmoniseringslovgivning; 10) Direktiv; 11) Standard; 12) Ytterligere informasjon; 13) Signert for og vegne av

POLSKI: 1) Deklaracja zgodności UE; 2) Numer; 3) Producent; 4) Niniejsza deklaracja zgodności wydana zostaje na wyłączną odpowiedzialność producenta; 5) Przedmiot deklaracji; 6) Model/Typ; 7) Oznaczenie; 8) Opis; 9) Wymieniony powyżej przedmiot niniejszej deklaracji jest zgodny z odnosnymi wymaganiami unijnego prawodawstwa harmonizacyjnego; 10) Dyrektywa; 11) Standard; 12) Dodatkowe informacje; 13) Podpisano imieniem

PORTUGUÊS: 1) Declaração UE de conformidade; 2) Número; 3) Fabricante; 4) A presente declaração de conformidade é emitida sob a exclusiva responsabilidade do fabricante; 5) Objecto da declaração; 6) Modelo/Tip; 7) A denominação; 8) Descrição; 9) O objecto da declaração acima descrito está em conformidade com a legislação de harmonização da União aplicável; 10) Directiva; 11) Padrão; 12) Informações adicionais; 13) Assinado por e nome

ROMÂNĂ: 1) Declarația UE de conformitate; 2) Număr; 3) Producător; 4) Prezenta declarație de conformitate este emisă pe răspunderea exclusivă a producătorului; 5) Obiectul declarației; 6) Model/Tip; 7) Desemnare; 8) Descriere; 9) Obiectul declarației este în conformitate cu legislația relevantă de armonizare a Uniunii; 10) Directivă; 11) Standard; 12) Informații adiționale; 13) Semnat pentru și în numele

SLOVENSKY: 1) EU Vyhlásenie o zhode; 2) Číslo; 3) Výrobca; 4) Toto vyhlásenie o zhode sa vydáva na výhradnú zodpovednosť výrobcu; 5) Predmet vyhlásenia; 6) Model/Typ; 7) Označenie; 8) Popis; 9) Uvedený predmet vyhlásenia je v zhode s príslušnými harmonizačnými právnymi predpismi Unie; 10) Smernice; 11) Štandardné; 12) Doplnujúce informácie; 13) Podpísané za a v mene na

SLOVENŠČINA: 1) Izjava EU o skladnosti; 2) Številko; 3) Proizvajalec; 4) Ta izjava o skladnosti je izdana na lastno odgovornost proizvajalca; 5) Predmet izjave; 6) Model/Tip; 7) Oznaka; 8) Opis; 9) Predmet navedene izjave je v skladu z ustreznim zakonodajo Unije o harmonizaciji; 10) Direktiva; 11) Standardna; 12) Dodatne informacije; 13) Podpisano za in v imenu

ESPAÑOL: 1) Declaración UE de conformidad; 2) Número; 3) Fabricante; 4) La presente declaración de conformidad se expide bajo la exclusiva responsabilidad del fabricante; 5) Objeto de la declaración; 6) Tipo de modelo; 7) Designación; 8) Descripción; 9) El objeto de la declaración descrita anteriormente es conforme con la legislación de armonización pertinente de la Unión; 10) Directiva; 11) Estándar; 12) Información Adicional; 13) Firmado por y nombre

SVENSKA: 1) EU-Försäkran om överensstämmelse; 2) Nummer; 3) Tillverkare; 4) Denna försäkran om överensstämmelse utfärdas på tillverkarens eget ansvar; 5) Föremålet för försäkran; 6) Modell/Typ; 7) Beteckning; 8) Beskrivning; 9) Föremålet för försäkran ovan överensstämmer med den relevanta harmoniserade unionslagstiftningen; 10) Direktiv; 11) Standard; 12) Extra information; 13) Undertecknat för och på uppdrag av

